Super Combo DOMINATOR

T-REX 500L

INSTRUCTION MANUAL

使用說明書

RH50E07XT

ALIGN

Contents

GPRO

FLYBARLESS SYSTEM

Windows | ANDROID APP ON Google play | Download on the App Store

3Axis | MEMS | 12bit | CPU | Bluetooth | iOS | Android | S.BUS | X.BUS | Energy | Stable | GOV

Thank you for buying ALIGN products. The T-REX 500L Dominator is the latest technology in Rotary RC models. Please read this manual carefully before assembling and flying the new T-REX 500L Dominator helicopter. We recommend that you keep this manual for future reference regarding tuning and maintenance.

承蒙閣下選用亞拓遙控世界系列產品，謹表謝意。
進入遙控世界之前必須告訴您許多相關的知識與注意事項，以確保您
能夠在學習的過程中較得心應手。在開始操作之前，請務必詳閱本說
明書，相信一定能夠給您帶來相當大的幫助，也請您妥善保管這本說
明書，以作為日後參考。

1.INTRODUCTION 前言

Thank you for buying ALIGN Products. The T-REX 500L Dominator Helicopter is designed as an easy to use, full featured Helicopter R/C model capable of all forms of rotary flight. Please read the manual carefully before assembling the model, and follow all precautions and recommendations located within the manual. Be sure to retain the manual for future reference, routine maintenance, and tuning. The T-REX 500L Dominator is a new product developed by ALIGN. It features the best design available on the R/C helicopters market to date, providing flying stability for beginners, full aerobatic capability for advanced fliers, and unsurpassed reliability for customer support.

感謝您選購亞拓產品，為了讓您容易方便的使用 T-REX 500L Dominator 直昇機、請您詳細的閱讀完這本說明書之後再進行組裝以及操作這台直昇機，同時請您妥善的保存這本說明書、作為日後進行調整以及維修的參考。 T-REX 500L Dominator 是由亞拓自行研發的新產品，不論您是需求飛行穩定性的初學者或是追求性能的飛行愛好者。 T-REX 500L Dominator 將是您最佳的選擇。

WARNING LABEL LEGEND 標誌代表涵義

FORBIDDEN 禁 止	Do not attempt under any circumstances. 在任何禁止的環境下，請勿嘗試操作。
WARNING 警 告	Mishandling due to failure to follow these instructions may result in damage or injury. 因為疏忽這些操作說明，而使用錯誤可能造成財產損失或嚴重傷害。
CAUTION 注 意	Mishandling due to failure to follow these instructions may result in danger. 因為疏忽這些操作說明，而使用錯誤可能造成危險。

IMPORTANT NOTES 重要聲明

R/C helicopters, including the T-REX 500L Dominator are not toys. R/C helicopter utilize various high-tech products and Technologies to provide superior performance. Improper use of this product can result in serious injury or even death. Please read this manual carefully before using and make sure to be conscious of your own personal safety and the safety of others and your environment when operating all ALIGN products. Manufacturer and seller assume no liability for the operation or the use of this product. Intended for use only by adults with experience flying remote control helicopters at a legal flying field. After the sale of this product we cannot maintain any control over its operation or usage.

As the user of this product, you are solely responsible for operating it in a manner that does not endanger yourself and others or result in damage to the product or the property of others.

T-REX 500L Dominator 遙控直昇機並非玩具，它是結合了許多高科技產品所設計出來的休閒用品，所以商品的使用不當或不熟悉都可能會造成嚴重傷害甚至死亡，使用之前請務必詳讀本說明書，勿輕忽並注意自身安全。注意！任何遙控直昇機的使用，製造商和經銷商是無法對使用者於零件使用的損耗異常或組裝不當所發生之意外負任何責任，本產品是提供給有操作過模型直昇機經驗的成人或有相當技術的人員在旁指導於當地合法遙控飛行場飛行，以確保安全無虞下操作使用，產品售出後本公司將不負任何操作和使用控制上的任何性能與安全責任。

做為本產品的使用者，您，是唯一對於您自己操作的環境及行為負全部的責任之人。

We recommend that you obtain the assistance of an experienced pilot before attempting to fly our products for the first time. A local expert is the best way to properly assemble, setup, and fly your model for the first time. T-REX 450L DOMINATOR requires a certain degree of skill to operate, and is a consumer item. Any damage or dissatisfaction as a result of accidents or modifications are not covered by any warrantee and cannot be returned for repair or replacement. Please contact our distributors for free technical consultation and parts at discounted rates when you experience problems during operation or maintenance.
As Align Corporation Limited has no control over use, setup, final assembly, modification or misuse, no liability shall be assumed nor accepted for any resulting damage or injury. By the act of use, setup or assembly, the user accepts all resulting liability.

模型商品屬於需高操作技術且為消耗性之商品，如經拆裝使用後，會造成不等情況零件損耗，任何使用情況所造成商品不良或不滿意，將無法於保固條件內更換新品或退貨，如遇有使用操作維修問題，本公司全省分公司或代理商將提供技術指導、特價零件供應服務。對使用者的不當使用、設定、組裝、修改、或操作不良所造成的破損或傷害，本公司無法控制及負責。任何使用、設定、組裝、修改、或操作不良所造成的破損、意外或傷害，使用者應承擔全部責任。

2.SAFETY NOTES 安全注意事項

CAUTION 注 意

- Fly only in safe areas, away from other people. Do not operate R/C aircraft within the vicinity of homes or crowds of people. R/C aircraft are prone to accidents, failures, and crashes due to a variety of reasons including, lack of maintenance, pilot error, and radio interference. Pilots are responsible for their actions and damage or injury occurring during the operation or as of a result of R/C aircraft models.
- Prior to every flight, carefully check rotorhead spindle shaft screws and tail blade grip screws, linkage balls and screws, ensure they are firmly secured.

- 遙控模型飛機、直昇機屬高危險性商品，飛行時務必遠離人群，人為組裝不當或機件損壞、電子控制設備不良，以及操控上的不熟悉、都有可能 導致飛行失控撞傷等不可預期的意外，請飛行者務必注意飛行安全，並需了解自負疏忽所造成任何意外之責任。
- 每趟飛行前須仔細檢查，主旋翼夾座橫軸螺絲、尾旋翼夾座螺絲，以及機身各部位球頭、螺絲，確實上膠鎖緊才能升空飛行。

FORBIDDEN 禁止 LOCATE AN APPROPRIATE LOCATION 遠離障礙物及人群

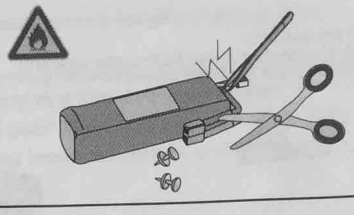
R/C helicopters fly at high speed, thus posing a certain degree of potential danger. Choose a legal flying field consisting of flat, smooth ground without obstacles. Do not fly near buildings, high voltage cables, or trees to ensure the safety of yourself, others and your model. For the first practice, please choose a legal flying field. Do not fly your model in inclement weather, such as rain, wind, snow or darkness.

直昇機飛行時具有一定的速度，相對的也潛在著危險性，場地的選擇也相對的重要，請需遵守當地法規到合法遙控飛行場地飛行。務必選擇在空曠合法專屬飛行場地，並必須注意周遭有沒有人、高樓、建築物、高壓電線、樹木等等，避免操控的不當造成自己與他人財產的損壞。
請勿在下雨、打雷等惡劣天候下操作，以確保本身及機體的安全。

FORBIDDEN 禁止 NOTE ON LITHIUM POLYMER BATTERIES 鋰聚電池注意事項

Lithium Polymer batteries are significantly more volatile than alkaline or Ni-Cd/Ni-MH batteries used in RC applications. All manufacturer's instructions and warnings must be followed closely. Mishandling of Li-Po batteries can result in fire. Always follow the manufacturer's instructions when disposing of Lithium Polymer batteries.

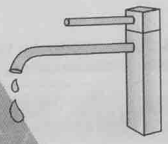
鋰聚電池跟一般在RC使用的鹼性電池、鎳鎘電池、鎳氫電池比較起來是相對危險的。請嚴格遵守鋰聚電池說明書之使用注意事項。不恰當使用鋰聚電池，可能造成火災並傷及生命財產安全，切勿大意！



FORBIDDEN 禁止 PREVENT MOISTURE 遠離潮濕環境

R/C models are composed of many precision electrical components. It is critical to keep the model and associated equipment away from moisture and other contaminants. The introduction or exposure to water or moisture in any form can cause the model to malfunction resulting in loss of use, or a crash. Do not operate or expose to rain or moisture.

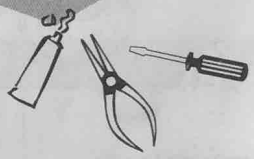
直昇機內部也是由許多精密的電子零組件組成，所以必須絕對的防止潮濕或水氣，避免在浴室或雨天時使用，防止水氣進入機身內部而導致機件及電子零件故障而引發不可預期的意外！



FORBIDDEN 禁止 PROPER OPERATION 勿不當使用本產品

Please use the replacement of parts on the manual to ensure the safety of instructors. This product is for R/C model, so do not use for other purpose.

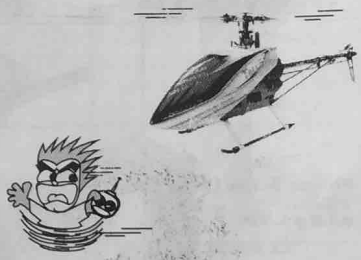
請勿自行改造加工，任何的升級改裝或維修，請使用亞拓產品目錄中的零件，以確保結構的安全。
請確認於產品限界內操作，請勿過載使用，並勿用於安全、法令外其它非法用途。



WARNING 警告 OBTAIN THE ASSISTANCE OF AN EXPERIENCED PILOT 避免獨自操控

Before turning on your model and transmitter, check to make sure no one else is operating on the same frequency. Frequency interference can cause your model, or other models to crash. The guidance provided by an experienced pilot will be invaluable for the assembly, tuning, trimming, and actual first flight or unforeseen danger may happen. (Recommend you to practice with computer-based flight simulator.)

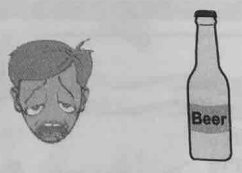
至飛行場飛行前，需確認是否有相同頻率的同好正進行飛行，因為開啟相同頻率的發射器將導致自己與他人立即干擾等意外危險。遙控飛機操控技巧在學習初期有著一定的難度，要盡量避免獨自操作飛行，需有經驗的人士在旁指導，才可以操控飛行，否則將可能造成不可預期的意外發生。(勤練電腦模擬器及老手指導是入門必要的選擇)



WARNING 警告 SAFE OPERATION 安全操作

Operate this unit within your ability. Do not fly under tired condition and improper operation may cause in danger. Never take your eyes off the model or leave it unattended while it is turned on. Immediately turn off the model and transmitter when you have landed the model.

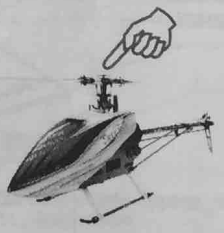
請於自己能力內及需要一定技術範圍內操作這台直昇機，過於疲勞、精神不佳或不當操作，意外發生風險將可能會提高。不可在視線範圍外進行，降落後也請馬上關掉直昇機和遙控器電源。



CAUTION 注意 ALWAYS BE AWARE OF THE ROTATING BLADES 遠離運轉中零件

During the operation of the helicopter, the main rotor and tail rotor will be spinning at a high rate of speed. The blades are capable of inflicting serious bodily injury and damage to the environment. Be conscious of your actions, and careful to keep your face, eyes, hands, and loose clothing away from the blades. Always fly the model a safe distance from yourself and others, as well as surrounding objects.

直昇機主旋翼與尾旋翼運轉時會以高轉速下進行，在高轉速下的旋翼會造成自己與他人在身體上或環境上的嚴重損傷，請勿觸摸運轉中的主旋翼與尾旋翼，並保持安全距離以避免造成危險及損壞。



CAUTION 注意 KEEP AWAY FROM HEAT 遠離熱源

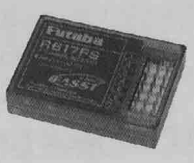
R/C models are made of various forms of plastic. Plastic is very susceptible to damage or deformation due to extreme heat and cold climate. Make sure not to store the model near any source of heat such as an oven, or heater. It is best to store the model indoors, in a climate-controlled, room temperature environment.

遙控飛機多半是以 PA 纖維或聚乙烯、電子商品為主要材質，因此要盡量遠離熱源、日曬，以避免因高溫而變形甚至熔毀損壞的可能。

3.EQUIPMENT REQUIRED FOR ASSEMBLY 自備設備

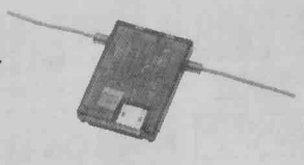
RADIO TRANSMITTER AND ELECTRONIC EQUIPMENT REQUIRED FOR ASSEMBLY 自備遙控及電子設備

Transmitter
(6-channel or more,helicopter system)
發射器(六動以上直昇機模式遙控器)



Receiver(7-channel or more)
接收器(七動以上)

or
或

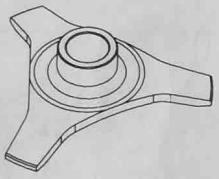


Remote receiver
衛星天線

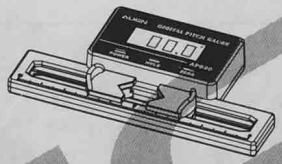
22.2V 6S 2600~3300mAh Li-Po Battery x 1
22.2V 6S 2600~3300mAh Li-Po電池 x 1

Balance Charger RCC-3SX
分壓充電器 RCC-3SX

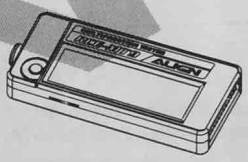
ADDITIONAL TOOLS REQUIRED FOR ASSEMBLY 自備工具



Swashplate Leveler
十字盤調整器



Digital Pitch Gauge
電子螺距規



Multi-function Tester
Voltmeter/Servo Diagnosis
多功能檢測計
電池電壓/伺服器檢測

Philips Screw Driver
十字螺絲起子
ϕ 3.0/ ϕ 1.3mm

Cutter Knife
刀子

Hexagon Screw Driver
六角螺絲起子
3mm/2.5mm/2mm/1.5mm

Needle Nose Pliers
尖嘴鉗

Oil
潤滑油

CA
瞬間膠

R48
軸承膠

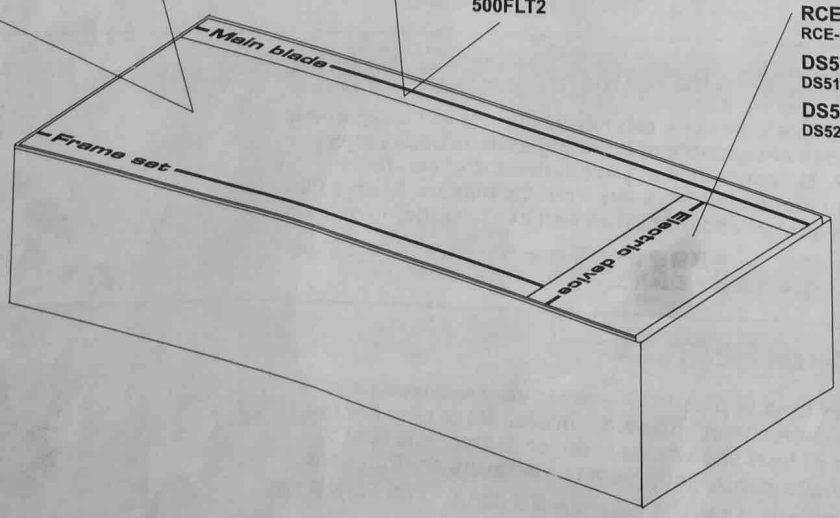
4.PACKAGE ILLUSTRATION 包裝說明

500HB8
500HB9
500HT15
500HT16
500HG2
500HG2A
500HZ1

Canopy
機頭罩

425 Carbon fiber blade x 1set
425 碳纖主旋翼 x 1組

500FLT2



Gpro Flybarless System
Gpro 無平衡翼系統

500MX (1600KV)Brushless motor x 1
5000MX (1600KV) 無刷馬達 x 1

RCE-BL70G Brushless ESC x 1
RCE-BL70G 無刷定速調速器 x 1

DS515M Digital Servo x 3
DS515M 數位伺服器 x 3

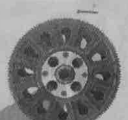
DS525M Digital Servo x 1
DS525M 數位伺服器 x 1

CAREFULLY INSPECT BEFORE REAL FLIGHT 請嚴格執行飛行前檢查義務

- Before flying, please check to make sure no one else is operating on the same frequency for the safety.
- Before flight, please check if the batteries of transmitter and receiver are enough for the flight.
- Before turn on the transmitter, please check if the throttle stick is in the lowest position. IDLE switch is OFF.
- When turn off the unit, please follow the power on/off procedure. Power ON- Please turn on the transmitter first, and then turn on receiver. Power OFF- Please turn off the receiver first and then turn off the transmitter. Improper procedure may cause out of control, so please to have this correct habit.
- Before operation, check every movement is smooth and directions are correct. Carefully inspect servos for interference and broken gear.
- Check for missing or loose screws and nuts. See if there is any cracked and incomplete assembly of parts. Carefully check main rotor blades and rotor holders. Broken and premature failures of parts possibly cause resulting in a dangerous situation.
- Check all ball links to avoid excess play and replace as needed. Failure to do so will result in poor flight stability.
- Check the battery and power plug are fastened. Vibration and violent flight may cause the plug loose and result out of control.

- 每次飛行前應先確認所使用的頻率是否會干擾他人，以確保您自身與他人的安全。
- 每次飛行前確定您發射器與接收器電池的電量是在足夠飛行的狀態。
- 開機前確認油門搖桿是否位於最低點，熄火降落開關，定速開關(IDLE)是否於關閉位置。
- 關機時必須遵守電源開關機的程序，開機時應先開啟發射器後，再開啟接收器電源；關機時應先關閉接收器後，再關閉發射器電源。
  不正確的開關程序可能會造失控的現象，影響自身與他人的安全，請養成正確的習慣。
- 開機請先確定直昇機的各個動作是否順暢，及方向是否正確，並檢查伺服器的動作是否有干涉或崩齒的情形，使用故障的伺服器將導致不可預期的危險。
- 飛行前確認沒有缺少或鬆脫的螺絲與螺帽，確認沒有組裝不完整或損毀的零件，仔細檢查主旋翼是否有損壞，特別是接近主旋翼夾座的部位。損壞或組裝不完整的零件不僅影響飛行，更會造成不可預期的危險。注意：對損耗、有裂痕零件更新及定期保養檢查的重要性。
- 檢查所有的連桿頭是否有鬆脫的情形，過鬆的連桿頭應先更新，否則將造成直昇機無法操控的危險。
- 確認電池及電源接頭是否固定牢靠，飛行中的震動或激烈的飛行，可能造成電源接頭鬆脫而造成失控的危險。

STANDARD EQUIPMENT 標準配備

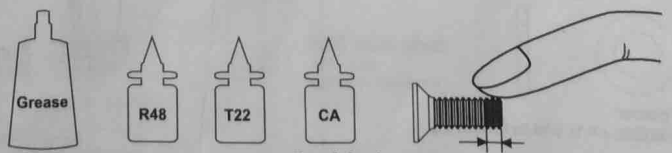
 500HC5	 500HB7	 500HB8	 500HB9	 500FLT2
 500HT15	 500HT16	 500HG2	 500HZ1	 M3x3 Set Screw x2 M3止洩螺絲 x 2 Motor Slant Thread Pinion Gear 12T x 1 馬達斜齒輪 12T x 1
 Gpro Flybarless System Gpro無平衡翼系統	 500MX (1600KV) Brushless motor x 1 500MX (1600KV)無刷馬達 x 1	 RCE-BL70G Brushless ESC x 1 RCE-BL70G 無刷定速調速器 x 1	 DS515M Digital Servo x 3 DS515M 數位伺服器 x 3 DS525M Digital Servo x 1 DS525M 數位伺服器 x 1	 425 Carbon fiber blade x 1 425 碳纖主旋翼 x 1

When you see the marks as below, please use glue or grease to ensure flying safety.
標有以下符號之組裝步驟，請配合上膠或上油，以確保使用之可靠度。

CA: Apply CA Glue to fix.
R48: Apply Anaerobics Retainer to fix.
T22: Apply Thread Lock to fix.
OIL: Add Grease.

CA: 使用瞬間膠固定
R48: 使用金屬管狀固定缺氧膠固定
T22: 使用螺絲膠
OIL: 添加潤滑油

When assembling ball links, make sure the "A" character faces outside.
各項塑膠製連桿頭扣接時，A字請朝外。



Self-Grease 潤滑油(自備) Self-Green 綠色(自備) Purple 紫色 Furnished 瞬間膠(自備)

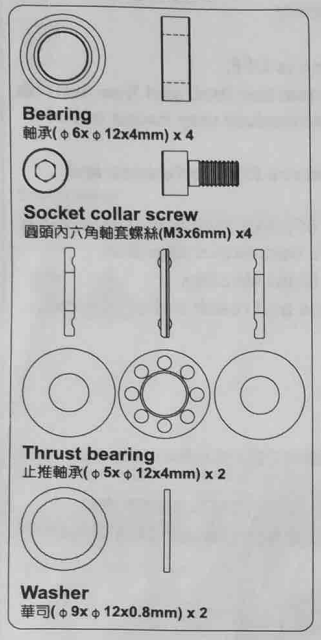
T22 Glue width: approx. 1mm
T22 上膠寬度約 1mm

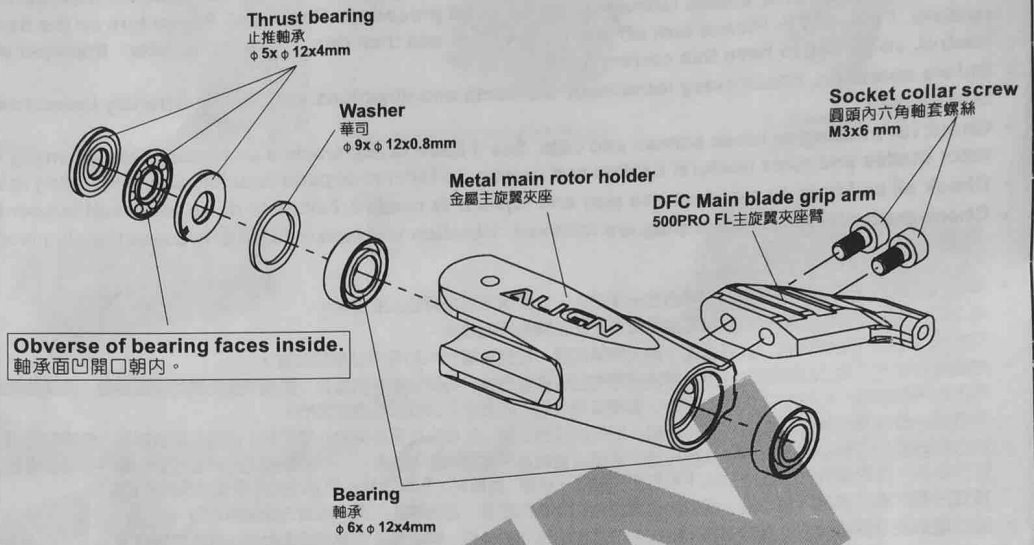
R48 metal tubular adhesive (eg. Bearings). T22 thread lock, apply a small amount on screws or metal parts and wipe surplus off. When disassembling, recommend to heat the metal joint about 15 Seconds.(NOTE: Keep plastic parts away from heat.)

R48 為強力金屬管狀(如軸承)接著劑，T22為螺絲膠，膠合螺絲或金屬內外徑請務必少量使用，必要時請用手去除多餘膠量，欲拆卸時可於金屬接合部位熱烤約15秒。(注意！塑膠件避免接近熱源)

500FLH11

Apply a little amount of T22 thread lock when fixing a metal part.
螺絲鎖附於金屬件請使用適量T22(螺絲膠)



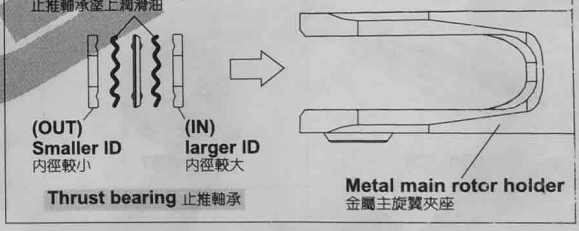


CAUTION 注意

Thrust bearing and washer for radial bearing are wear items, and thus should be inspected for replacement after every 20 flights. For flights with high headspeed, the inspection interval should be reduced to ensure flight safety.
止推軸承及橫軸墊圈屬於飛行消耗品，建議每20趟定期檢查及更換，高主旋翼轉速飛行時，請縮短定期檢查之趟數，以確保飛行安全。

CAUTION 注意

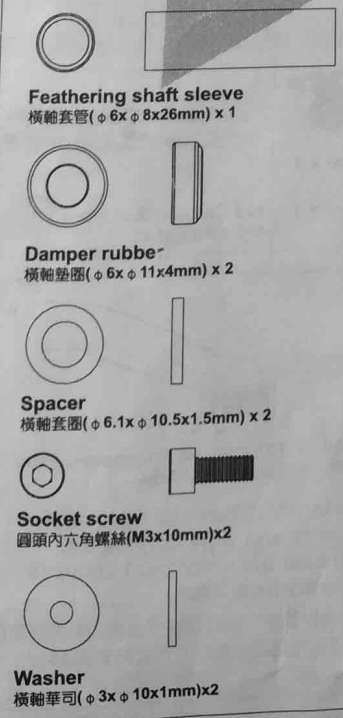
Apply grease on thrust bearing.
止推軸承塗上潤滑油

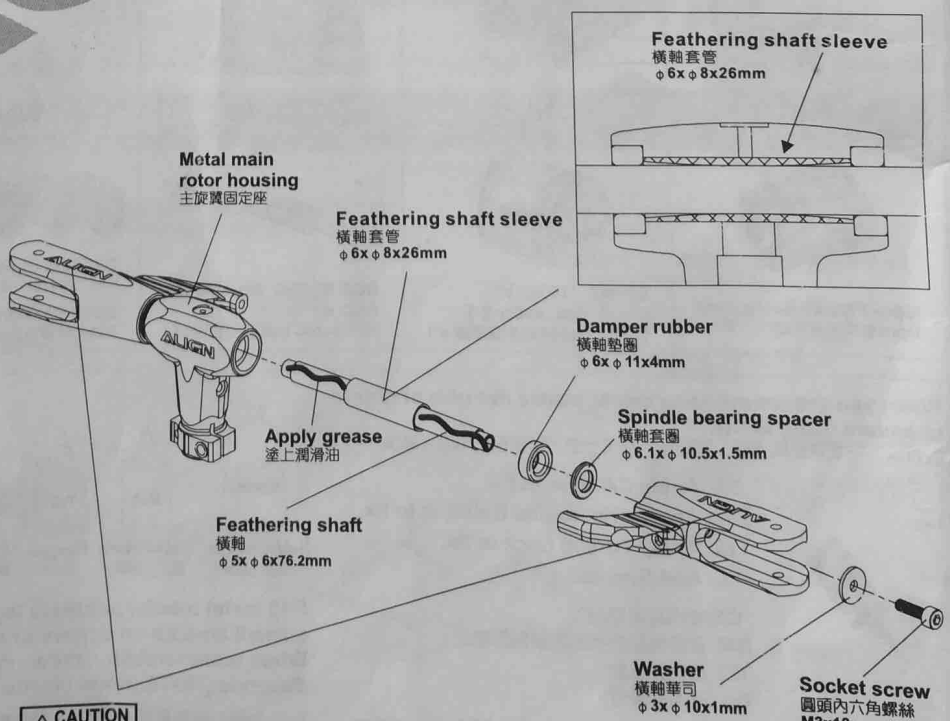


CAUTION 注意

Already assembled by Factory. Before flying, please check if the screws are fixed with glue.
原裝組裝完成品，每一次飛行前請先確認螺絲是否已上膠不會鬆動。

500FLH11





CAUTION 注意

ALIGN Logo on the top
字樣朝上

500FLH11

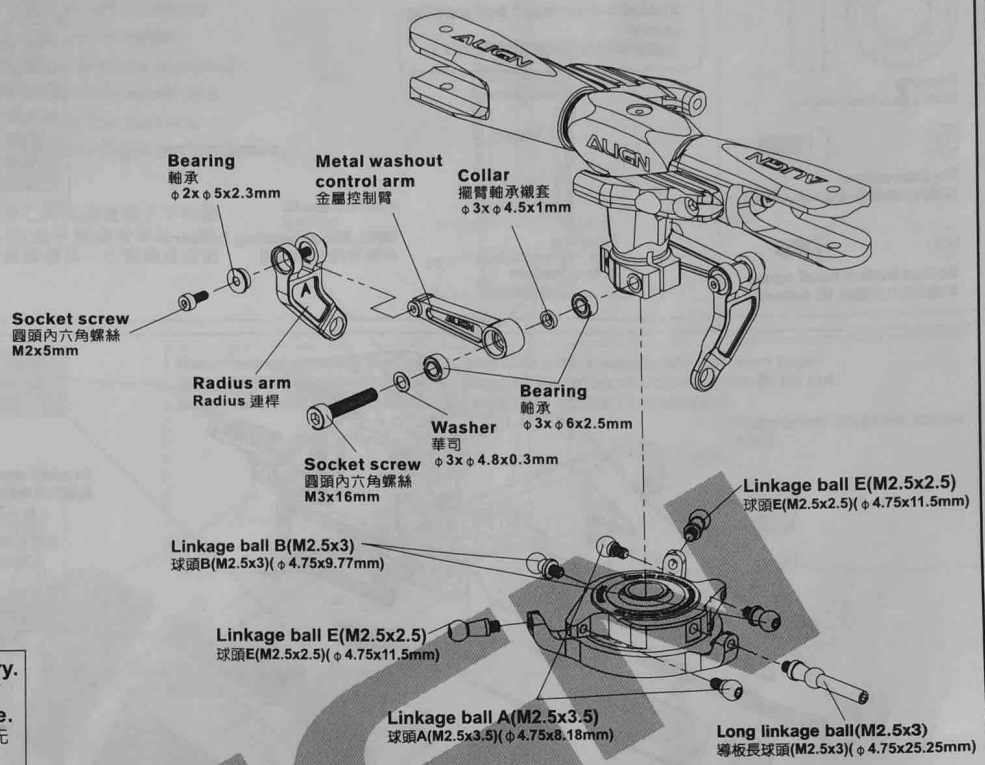
Linkage ball A(M2.5x3.5)
球頭A(M2.5x3.5)(φ4.75x8.18mm) x2

Linkage ball B(M2.5x3)
球頭B(M2.5x3)(φ4.75x9.77mm) x2

Linkage ball E(M2.5x2.5)
球頭E(M2.5x2.5)(φ4.75x11.5mm) x 2

Long linkage ball(M2.5x3)
導板長球頭(M2.5x3)(φ4.75x25.25mm) x 1

Apply a little amount of T22 thread lock when fixing a metal part.
螺絲鎖附於金屬件請使用適量T22(螺絲膠)



CAUTION
注 意

Already assembled by Factory. Before flying, please check if the screws are fixed with glue.
原裝組裝完成品，每一次飛行前請先確認螺絲是否已上膠不會鬆動。

500FLH11

Socket screw
圓頭內六角螺絲(M2x8mm) x 1

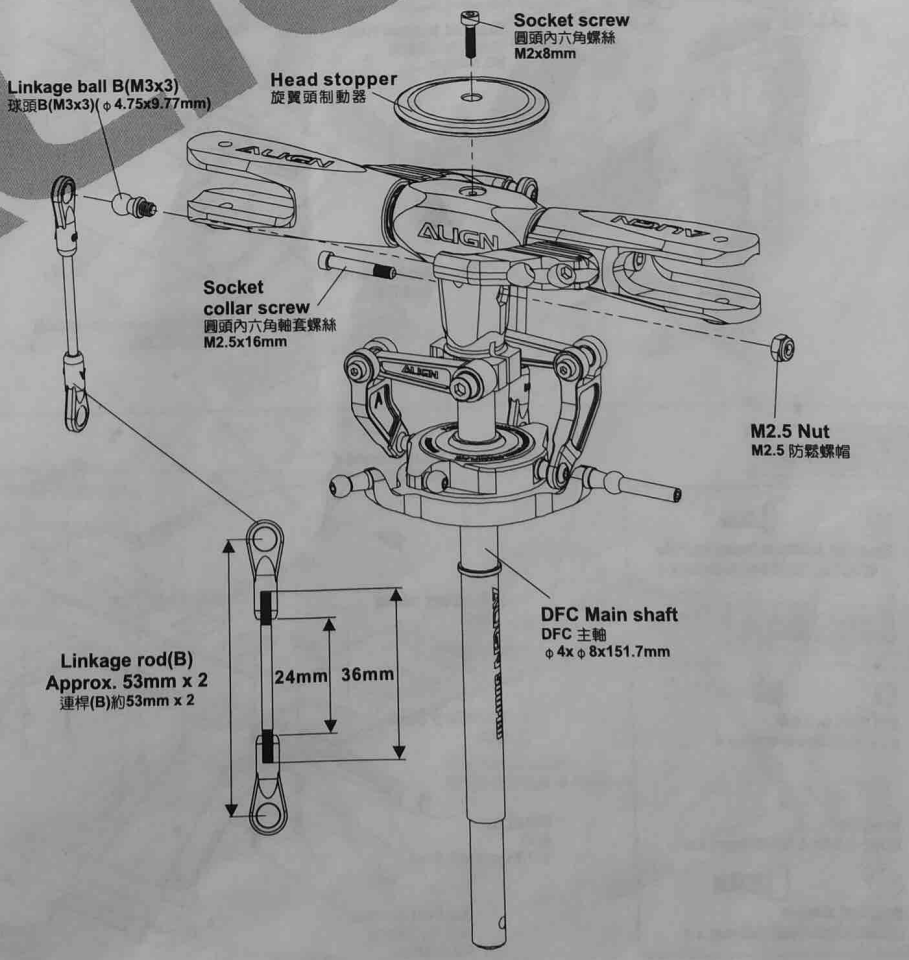
Socket collar screw
圓頭內六角軸套螺絲
(M2.5x16mm) x 1

M2.5 Nut
M2.5 防鬆螺帽 x 1

Linkage ball B(M3x3)
球頭B(M3x3)(φ4.75x9.77mm) x 2

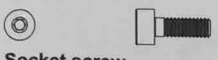
500EFL Linkage rod (B)
500EFL連桿(B)φ2x36mm x 2

Ball link
連桿頭 x 4

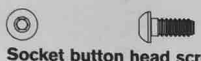


500HB9

Bearing
軸承(ϕ 8x ϕ 16x5mm) x 2

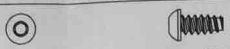


Socket screw
圓頭內六角螺絲 (M2.5x6mm) x 8



Socket button head screw
半圓頭內六角螺絲(M2.5x6mm) x 2

500HB9A

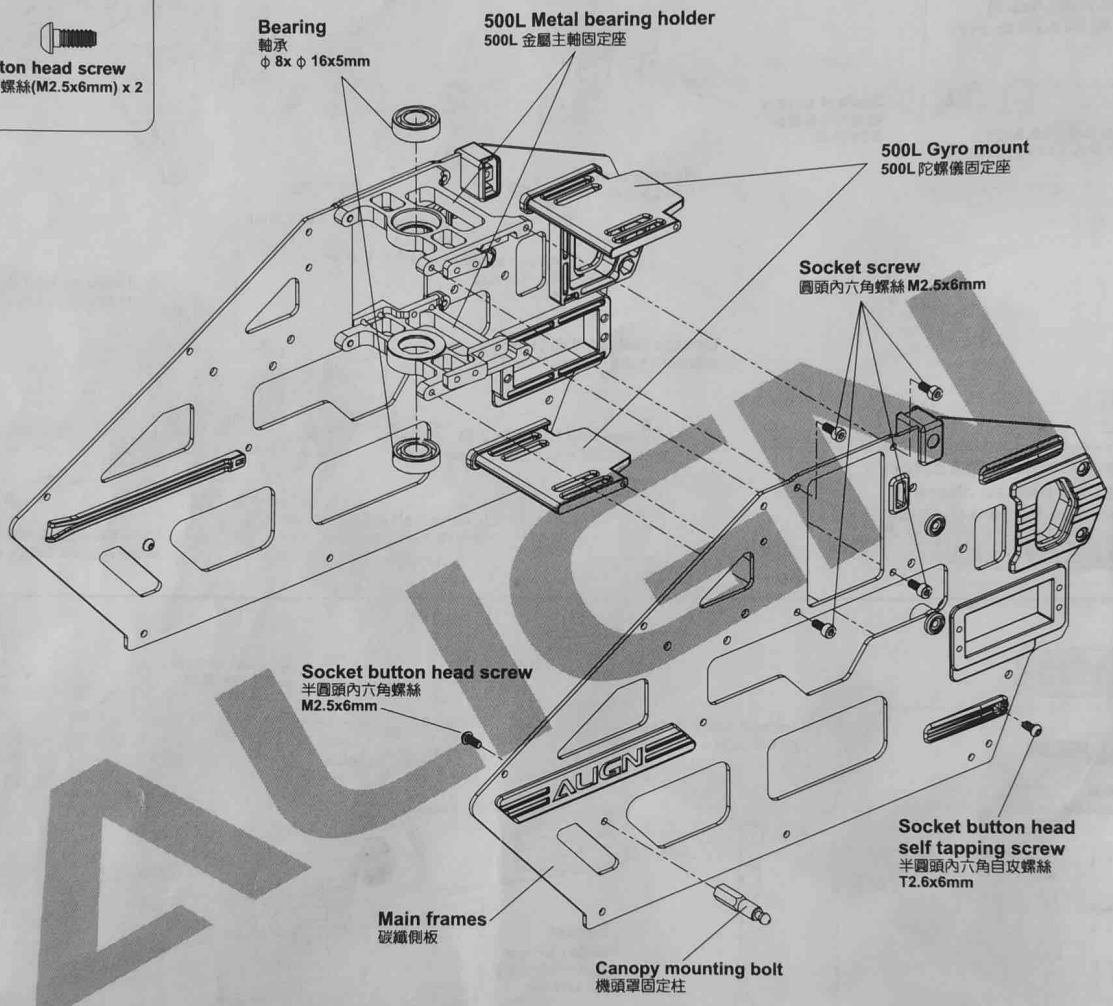


Socket button head self tapping screw
半圓頭內六角自攻螺絲(T2.6x6mm) x 2

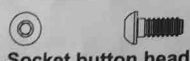
Apply a little amount of T22 thread lock when fixing a metal part.
螺絲鎖附於金屬件請使用適量T22(螺絲膠)

CAUTION 注 意

For original manufactory package, if the product is already assembled by Factory, please check again if screws are firmly secured and applied with some glue.
原裝零件出廠包裝如果是組裝品，請需再確認各螺絲是否鎖緊上膠。

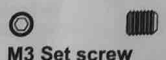


500HB9

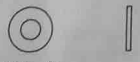


Socket button head screw
半圓頭內六角螺絲(M2.5x6mm) x 2

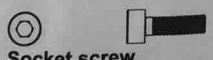
500HG2A



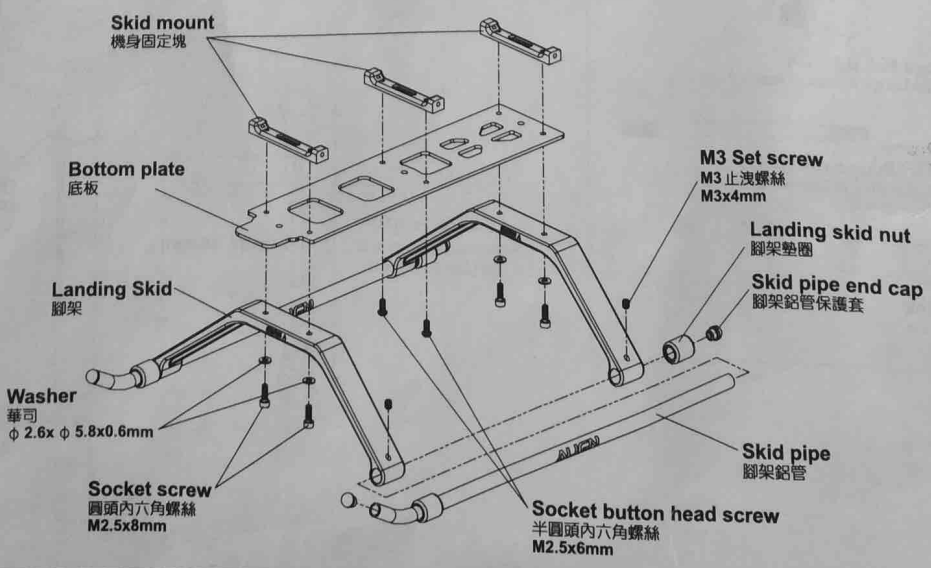
M3 Set screw
M3止洩螺絲(M3x4mm) x 4



Washer
華司 (ϕ 2.6x ϕ 5.8x0.6mm) x 4



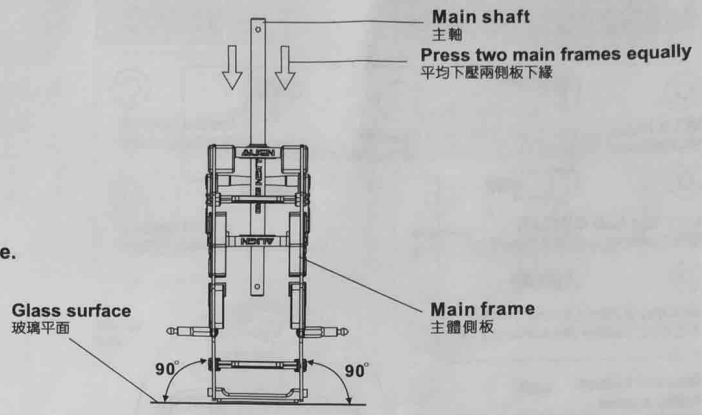
Socket screw
圓頭內六角螺絲(M2.5x8mm) x 4



CAUTION 注 意

Main frame assembly key point :
First do not fully tighten the screws of main frames and put two bearings through the main shaft to check if the movements are smooth. The bottom bracket must be firmly touched the level table top(glass surface) ; please keep the smooth movements on main shaft and level bottom bracket, then slowly tighten the screws. This assembly can help for the power and flight performance.

機身側板組立重點：
側板螺絲先不完全鎖緊，放入主軸貫穿二顆軸承確認上下移動必需滑順，主體底板必須與水平桌面 (玻璃平面)踏實緊貼；請保持主軸滑順與底板平行桌面後慢慢鎖緊螺絲。正確側板的組裝對動力與飛行性能有顯著幫助。



Apply a little amount of T22 thread lock when fixing a metal part.
螺絲鎖附於金屬件請使用適量T22(螺絲膠)

CAUTION 注 意

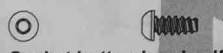
For original manufactory package, if the product is already assembled by Factory, please check again if screws are firmly secured and applied with some glue.
原裝零件出廠包裝如果是組裝品，請需再確認各螺絲是否鎖緊上膠。

Recommend sanding the marked position with a waterproof abrasive paper (#800-1000) as below illustration to avoid the wires of electric parts to be cut.
建議於下圖色塊標示處，可使用#800～1000水砂紙打磨，可防止電子設備電線被割破。

500HB9

Socket screw
圓頭內六角螺絲 (M2.5x6mm) x 6

500HB9A



Socket button head self tapping screw
半圓頭內六角自攻螺絲(T2.6x6mm) x 4

Battery release latch installation illustration
電池扣安裝示意圖

500HZ16

Apply a little amount of T22 thread lock when fixing a metal part.
螺絲鎖附於金屬件請使用適量T22(螺絲膠)

CAUTION 注 意

For original manufactory package, if the product is already assembled by Factory, please check again if screws are firmly secured and applied with some glue.
原裝零件出廠包裝如果是組裝品，請需再確認各螺絲是否鎖緊上膠。

M2.5 Nut
M2.5 螺帽 x 3

Washer
華司(ϕ 2.6x ϕ 5.8x0.6mm) x 12

Linkage ball C(M2x4)
球頭 C(M2x4)(ϕ 4.75x8.18mm) x 3

Socket button head screw
半圓頭內六角螺絲 (M2.5x8mm) x 12

12.5mm

Use the inner hole
請鎖附於內孔

Socket button head screw
半圓頭內六角螺絲 M2.5x8mm

Washer
華司
ϕ 2.6x ϕ 5.8x0.6mm

D6FF Metal Servo Horn
D6FF 金屬伺服臂

Linkage ball C(M2x4)
球頭 C(M2x4)
ϕ 4.75x13mm

DS515M Digital Servo
DS515M 數位伺服器

DS515M Digital Servo ：
1. 1520 μ s standard band /1520 μ s 寬頻系統
2. Stall torque/ 輸出扭力： 4.0kg.cm(4.8V)
   5.0kg.cm(6.0V)
3. Motion speed/ 動作速度： 0.12sec/60° (4.8V)
   0.10sec/60° (6.0V)
4. Dimension/ 尺寸： 35.1 x 15.1 x 29mm
5. Weight/ 重量： 29g

DS515M Digital Servo
DS515M 數位伺服器

Linkage ball C(M2x4)
球頭 C(M2x4)
ϕ 4.75x13mm

D6FF Metal Servo Horn
D6FF 金屬伺服臂

Washer
華司
ϕ 2.6x ϕ 5.8x0.6mm

Socket button head screw
半圓頭內六角螺絲 M2.5x8mm

Apply a little amount of T22 thread lock when fixing a metal part.
螺絲鎖附於金屬件請使用適量T22(螺絲膠)

CAUTION 注 意

For original manufactory package, if the product is already assembled by Factory, please check again if screws are firmly secured and applied with some glue.
原裝零件出廠包裝如果是組裝品，請需再確認各螺絲是否鎖緊上膠。

500HB9

Socket screw
圓頭內六角螺絲(M3x8mm) x 4

Socket screw
圓頭內六角螺絲(M2.5x8mm) x 2

500HZ16

Socket button head self tapping screw
半圓頭內六角自攻螺絲(T2.6x10mm) x 4

Washer
華司(φ2.6xφ5.8x0.6mm) x 4

M2 Nut
M2螺帽 x 1

Linkage ball A(M2x3.5)
球頭A(M2x3.5)(φ4.75x8.18mm) x 1

Motor
馬達

500L Frame Mounting Bolt
500L 機身鋁柱
M2.5x47mm

500L Shapely Reinforcement brace (L)
500L 機身增強片(左)

Socket screw
圓頭內六角螺絲
M2.5x8mm

Socket screw
圓頭內六角螺絲
M3x8mm

DS525M Digital Servo:
1.1520 μ s standard band /1520 μ s 寬頻系統
2.Stall torque/ 輸出扭力 :2.4kg.cm(4.8V)
3.0kg.cm(6.0V)
3.Motion speed/ 動作速度 :0.08sec/60° (4.8V)
0.06sec/60° (6.0V)
4.Dimension/ 尺寸 :35.1 x 15.1 x 29mm
5.Weight/ 重量 :29g

DS525M Digital Servo
DS525M 數位伺服器

M2 Nut
M2螺帽

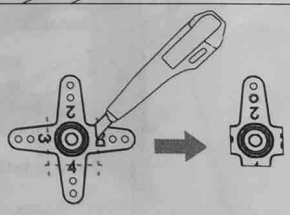
Linkage ball A(M2x3.5)
球頭A(M2x3.5)(φ4.75x8.18mm)

Socket button head self tapping screw
半圓頭內六角自攻螺絲(T2.6x10mm)

Washer
華司(φ2.6xφ5.8x0.6mm)

CAUTION 注 意

Please trim away the other servo horns, and fasten linkage ball on the outer second hole.
請先將原附十字舵角片切除多餘的另三邊，並將球頭鎖附於外側第二孔。



500HB9A

Socket screw
圓頭內六角螺絲(M3x10mm) x 4

M3 Washer
M3華司
(φ3xφ8x1mm) x 4

M3 Set screw
M3 止洩螺絲(M3x3mm) x 2

Motor
馬達

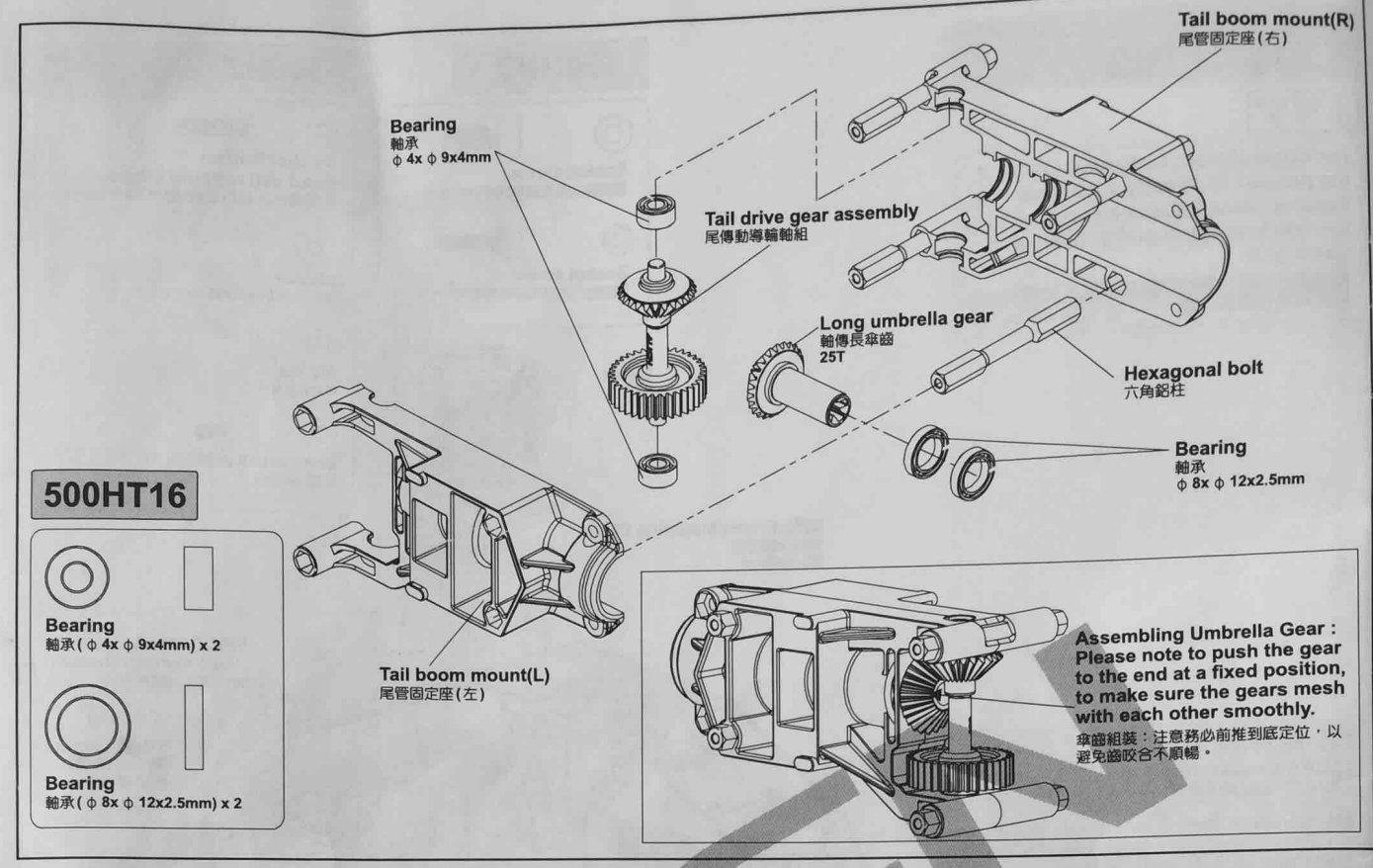
Motor mount
馬達固定座

Motor Slant Thread Pinion Gear 12T
馬達斜齒輪 12T

M3 Washer
M3 華司
φ 3x φ 8x1mm

M3 Set screw
M3 止洩螺絲 M3x3mm

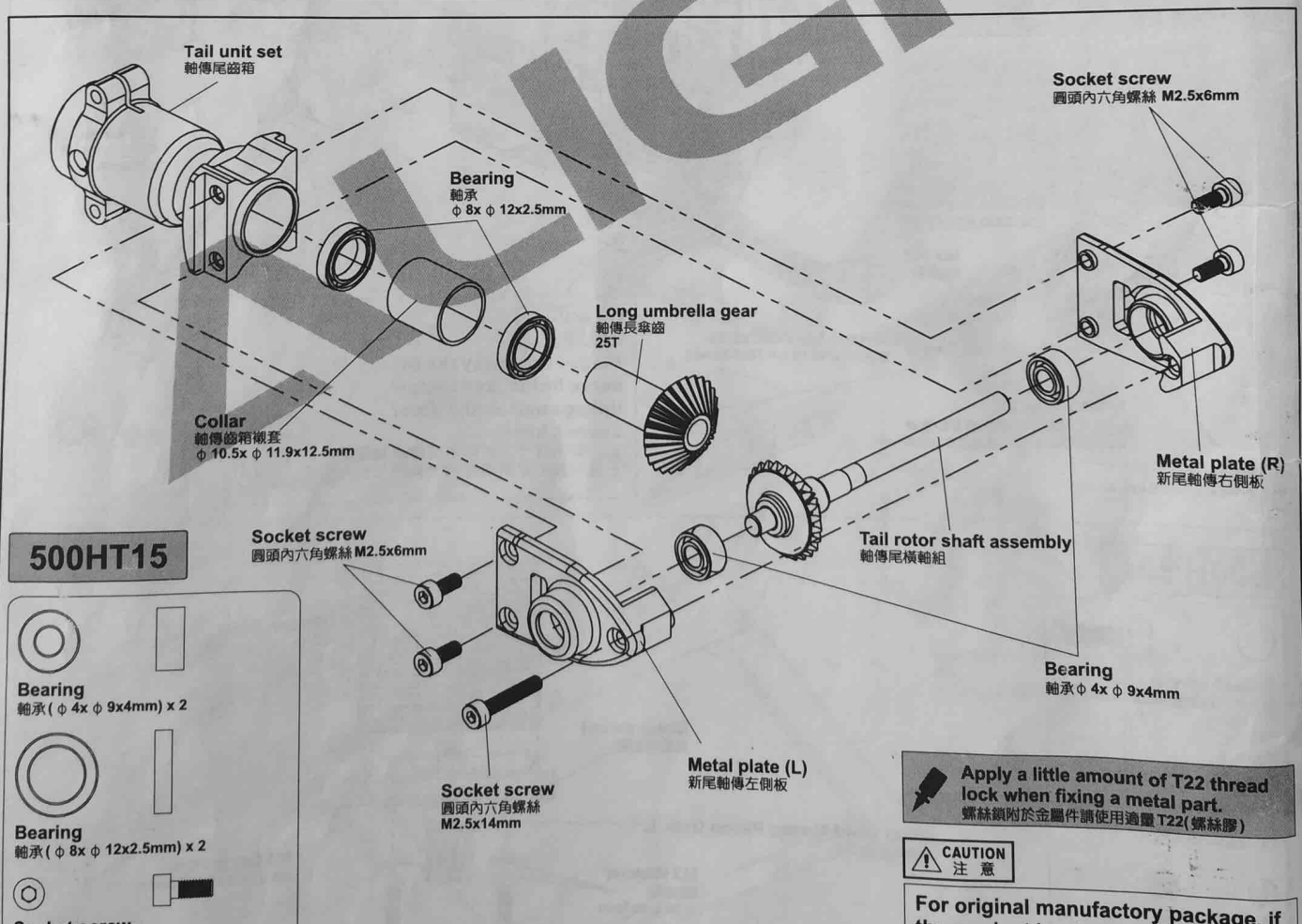
Socket screw
圓頭內六角螺絲 M3x10mm



500HT16

Bearing
軸承(ϕ 4x ϕ 9x4mm) x 2

Bearing
軸承(ϕ 8x ϕ 12x2.5mm) x 2



500HT15

Bearing
軸承(ϕ 4x ϕ 9x4mm) x 2

Bearing
軸承(ϕ 8x ϕ 12x2.5mm) x 2

Socket screw
圓頭內六角螺絲 (M2.5x6mm) x 4

Socket screw
圓頭內六角螺絲 (M2.5x14mm) x 1

Apply a little amount of T22 thread lock when fixing a metal part.
螺絲鎖附於金屬件請使用適量 T22(螺絲膠)

CAUTION 注 意

For original manufactory package, if the product is already assembled by Factory, please check again if screws are firmly secured and applied with some glue.

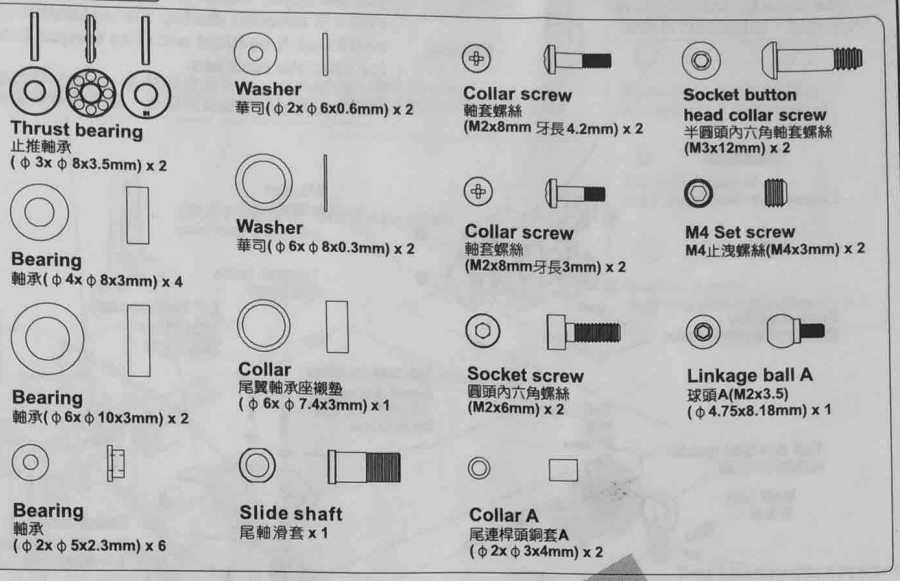
原裝零件出廠包裝如果是組裝品，請需再確認各螺絲是否鎖緊上膠。

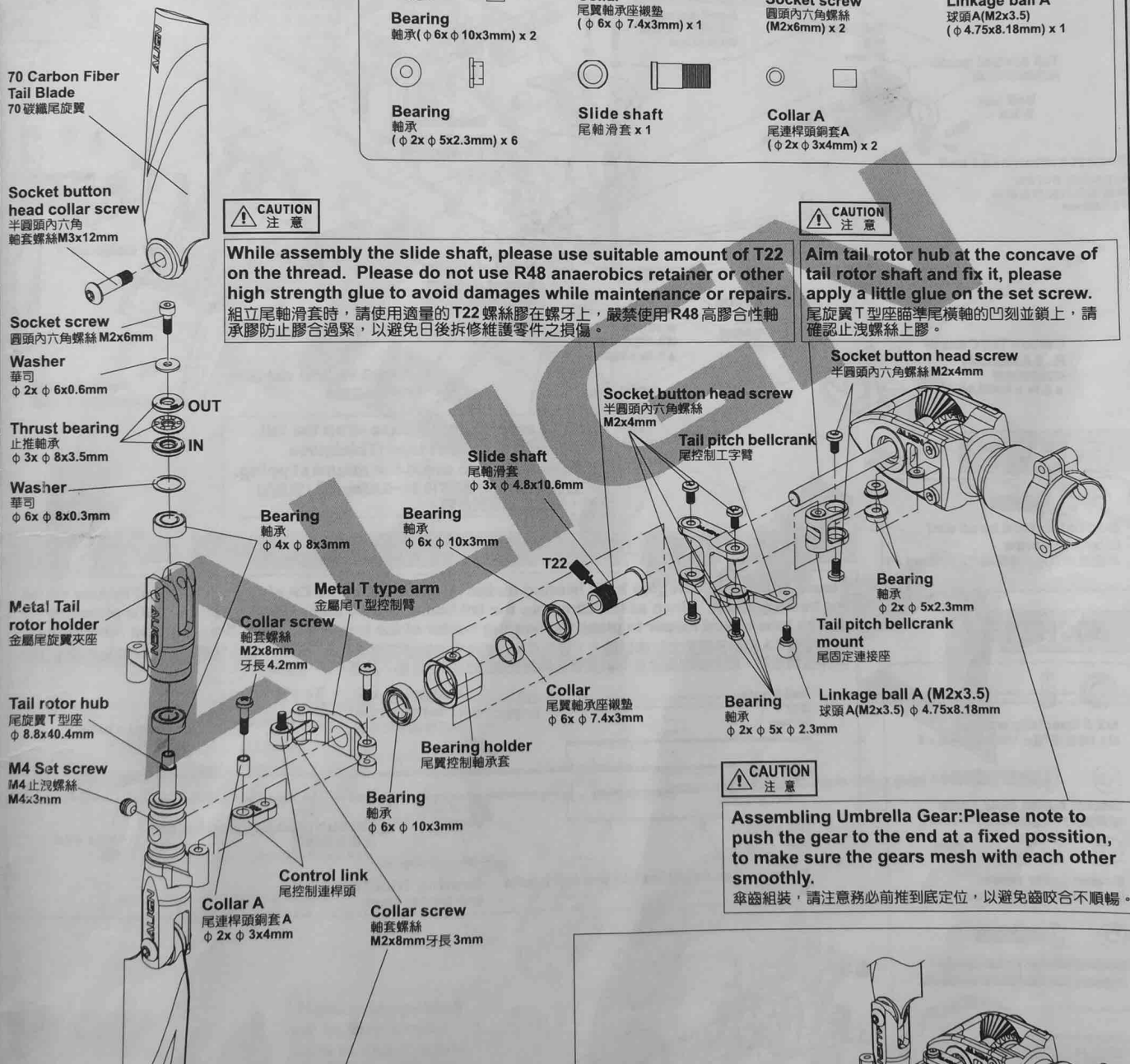
Apply a little amount of T22 thread lock when fixing a metal part.
螺絲鎖附於金屬件請使用適量T22(螺絲膠)

500HT15

CAUTION 注 意

For original manufactory package, if the product is already assembled by Factory, please check again if screws are firmly secured and applied with some glue.
原裝零件出廠包裝如果是組裝品，請需再確認各螺絲是否鎖緊上膠。





CAUTION 注 意

While assembly the slide shaft, please use suitable amount of T22 on the thread. Please do not use R48 anaerobics retainer or other high strength glue to avoid damages while maintenance or repairs.
組立尾軸滑套時，請使用適量的T22螺絲膠在螺牙上，嚴禁使用R48高膠合性軸承膠防止膠合過緊，以避免日後拆修維護零件之損傷。

CAUTION 注 意

Aim tail rotor hub at the concave of tail rotor shaft and fix it, please apply a little glue on the set screw.
尾旋翼T型座瞄準尾橫軸的凹刻並鎖上，請確認止洩螺絲上膠。

CAUTION 注 意

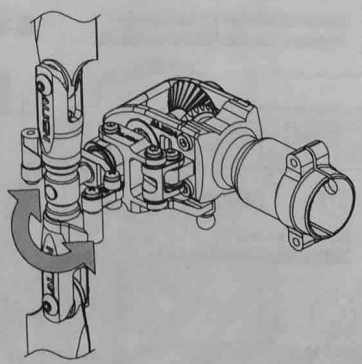
Assembling Umbrella Gear:Please note to push the gear to the end at a fixed possition, to make sure the gears mesh with each other smoothly.
傘齒組裝，請注意務必前推到底定位，以避免齒咬合不順暢。

CAUTION 注 意

Any slight binding on control link may affect tail action during flight. Please be note while tightening M2x8mm collar screw, please adjust the ball link and make sure it is operating smoothly. Apply suitable amount of T22 on the thread.
尾控制連桿頭些微干涉、動作不順暢，將影響尾舵鎖定效果，請注意鎖附M2x8mm軸套螺絲時，須調整至連桿頭可滑順轉動的程度，並使用適量T22螺絲膠固定。

CAUTION 注 意

After complete the tail rotor assembly, please check if it rotates smoothly.
尾旋翼組組裝完成後需確認尾旋翼夾座轉動滑順。



Already assembled by factory, please note to check again.
已組裝完成，請務必自行再確認。

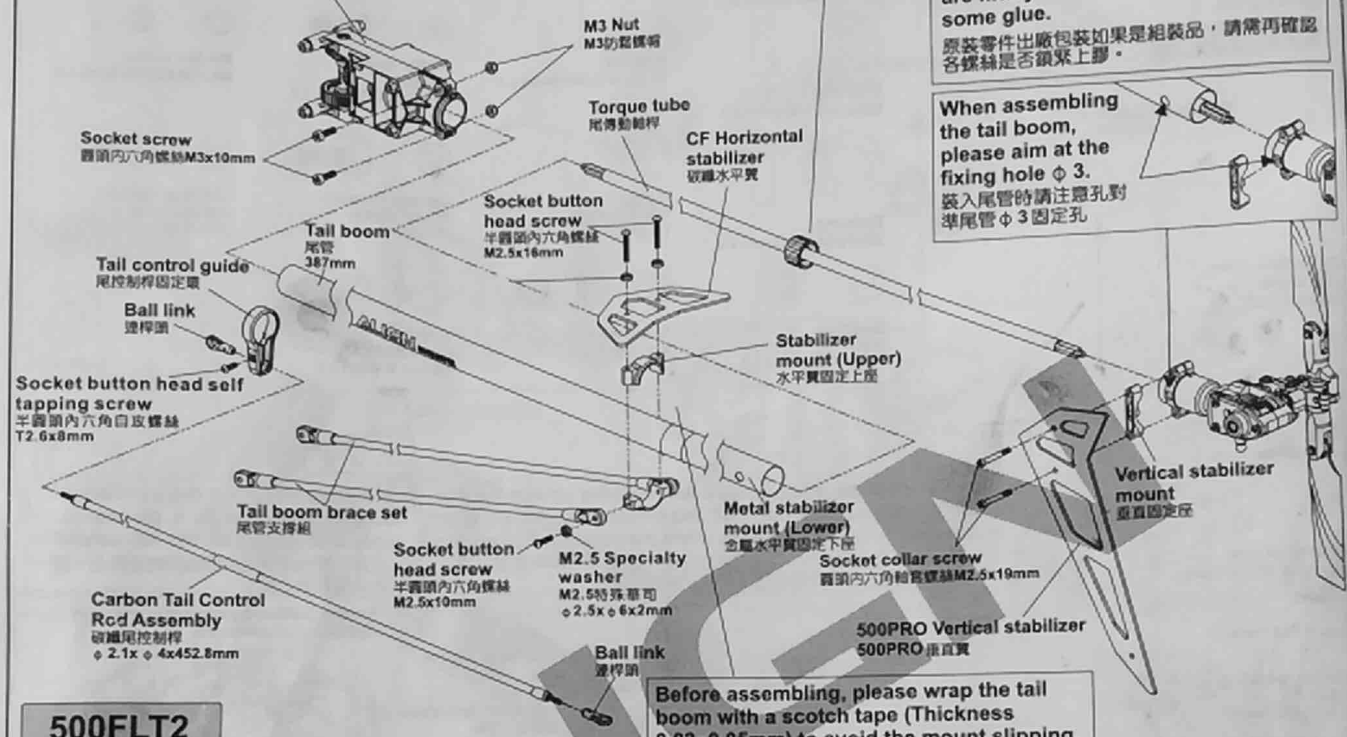
When assembling into the tail boom, please apply some oil on the surface,to make it smooth during the assembling and keep it vertical with the torque tube for smooth rotation.
插入尾管內時，外表抹些潤滑油，以確保平順壓入尾管中並與尾傳動軸保持垂直，讓尾軸傳動順暢。

Apply a little amount of T22 thread lock when fixing a metal part.
螺絲鎖附於金屬件請使用適量T22(螺絲膠)

CAUTION 注意

For original manufactory package, if the product is already assembled by Factory, please check again if screws are firmly secured and applied with some glue.
原裝零件出廠包裝如果是組裝品，請需再確認各螺絲是否鎖緊上膠。

When assembling the tail boom, please aim at the fixing hole ϕ 3.
裝入尾管時請注意孔對準尾管ϕ3固定孔



Before assembling, please wrap the tail boom with a scotch tape (Thickness 0.03~0.05mm) to avoid the mount slipping.
安裝前請先用透明膠帶(0.03~0.05mm厚)包覆尾管，可防止固定座滑動。

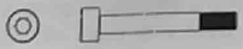
500FLT2

Socket button head self tapping screw
半圓頭內六角自攻螺絲(T2.6x8mm) x 1

500HT15

M2.5 Specialty washer
M2.5特殊華司(ϕ2.5xϕ6x2mm) x 4

Socket button head screw
半圓頭內六角螺絲(M2.5x16mm) x 2



Socket collar screw
圓頭內六角軸套螺絲(M2.5x19mm) x 2

Socket button head screw
半圓頭內六角螺絲(M2.5x10mm) x 2

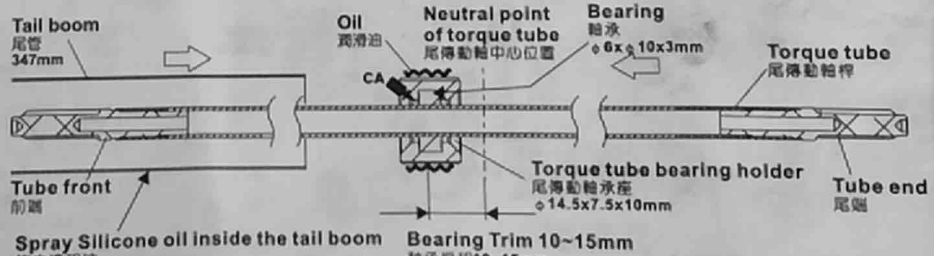
500HT16

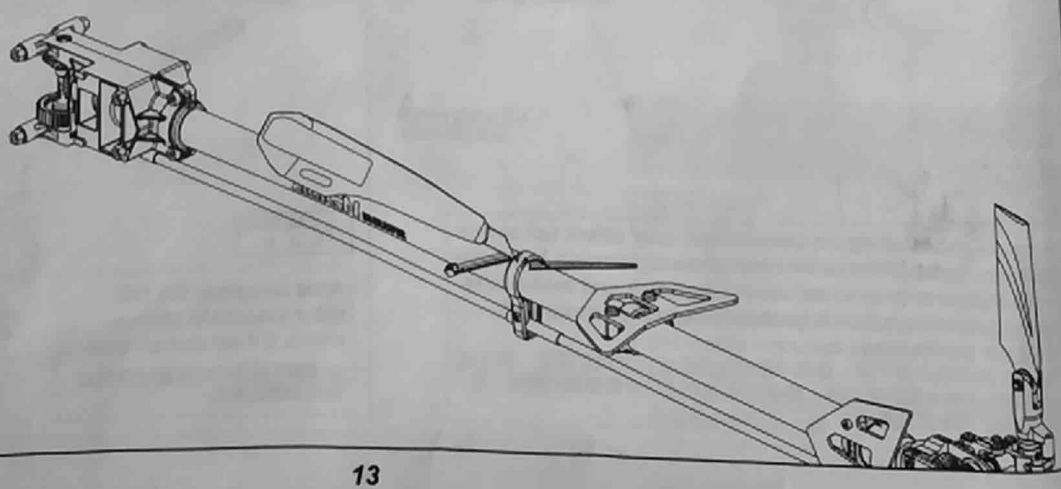
Socket screw
圓頭內六角螺絲(M3x10mm) x 2

M3 Nut
M3防鬆螺帽 x 2

TIP TO FIX THE TORQUE TUBE 傳動軸軸承固定位要領

Please apply some CA glue to fix bearing on the torque tube, avoid CA glue from the dust or may cause the bearing stuck. When assembling into the tail boom, please apply some oil and use the attached torque tube mount helper to press the bearing holder of the torque tube into the tail boom horizontally.
請以少量CA將軸承固定於尾傳動軸上，避免CA沾到軸承的防塵蓋而導致軸承卡死，插入尾管內時，尾傳動軸承墊圈外表抹些潤滑油，利用隨附輔助軸承座安裝套管將尾傳動軸承墊圈平行壓入尾管中不可歪斜。





CAUTION 注 意

For original manufactory package, if the product is already assembled by Factory, please check again if screws are firmly secured and applied with some glue.
原裝零件出廠包裝如果是組裝品，請需再確認各螺絲是否鎖緊上膠。

Apply a little amount of T22 thread lock when fixing a metal part.
螺絲鎖附於金屬件請使用適量 T22(螺絲膠)

500HT16

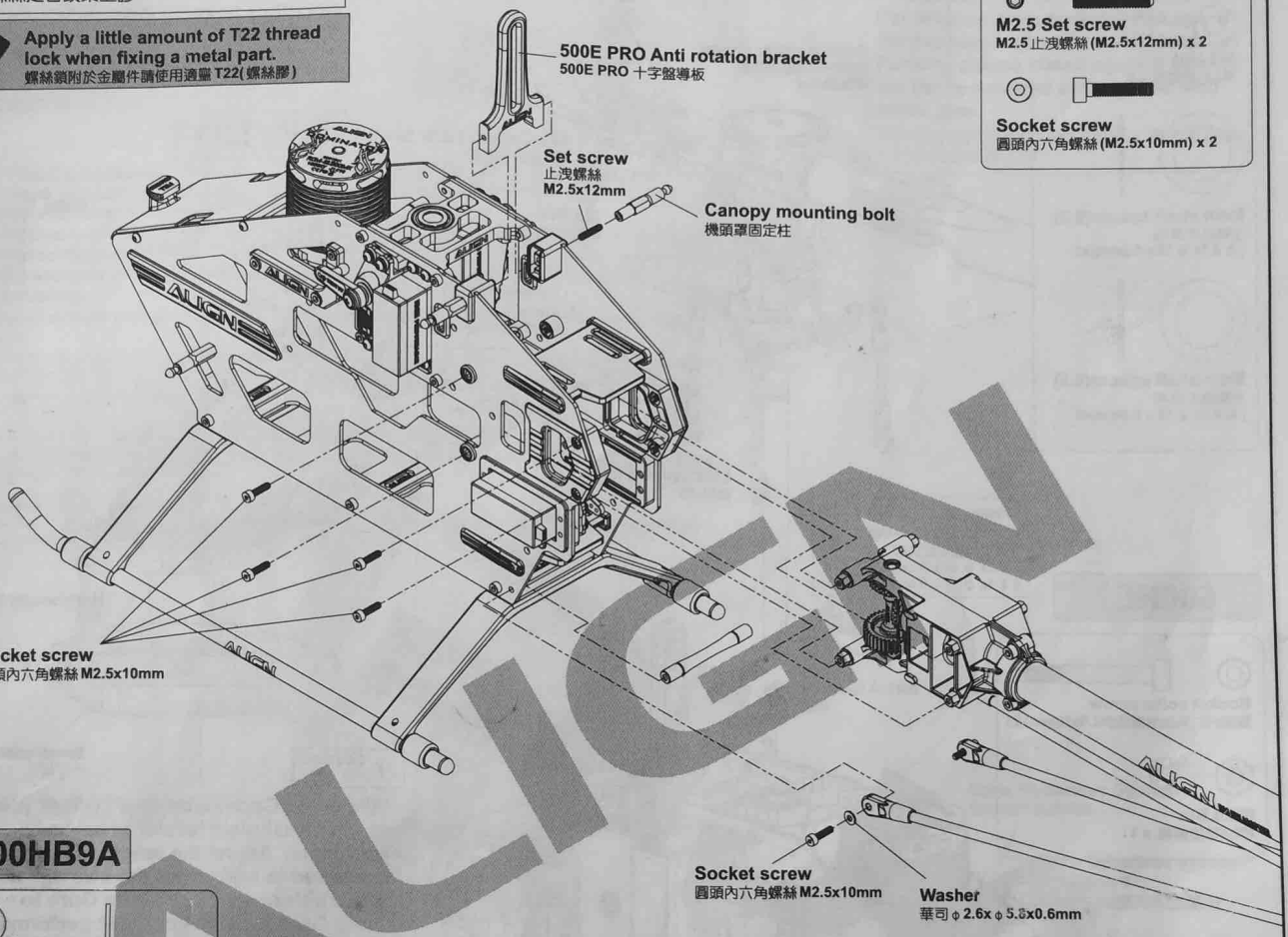
Socket screw
圓頭內六角螺絲 (M2.5x10mm) x 8

500HB9

Canopy mounting bolt
機頭罩固定柱 (2.5x25.3mm) x2

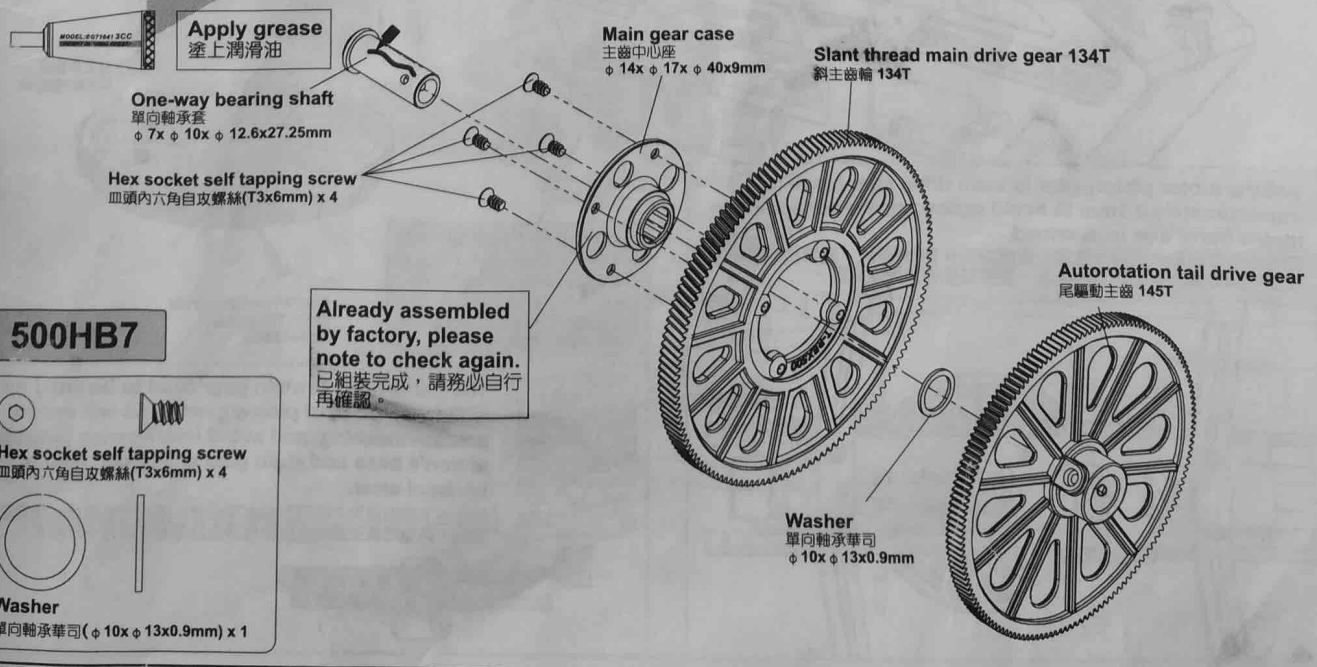
M2.5 Set screw
M2.5 止洩螺絲 (M2.5x12mm) x 2

Socket screw
圓頭內六角螺絲 (M2.5x10mm) x 2



500HB9A

Washer
華司(ϕ 2.6x ϕ 5.8x0.6mm) x 4



500HB7

Hex socket self tapping screw
皿頭內六角自攻螺絲(T3x6mm) x 4

Washer
單向軸承華司(ϕ 10x ϕ 13x0.9mm) x 1

500FLH8A

Socket collar screw
圓頭內六角軸套螺絲(M3x20mm) x 2

M3 Nut
M3 防鬆螺帽 x 2

Main shaft spacer(0.3)
主軸墊片 (0.3)
(ϕ 8.1x ϕ 12 x 0.3mm)x1

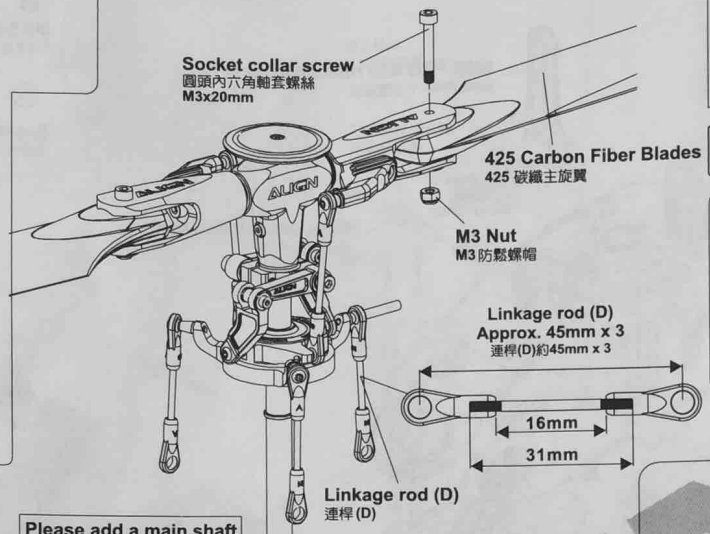
Main shaft spacer(0.5)
主軸墊片 (0.5)
(ϕ 8.1x ϕ 12 x 0.5mm)x1

When tightening the main blade fixing screw, please tighten it firmly, but not over tighten, or it may cause the damage of main blade holder and result in danger.
鎖緊主旋翼螺絲須注意適當緊度即可，過緊可能導致主旋翼夾座受損，飛行意外發生。

Apply a little amount of T22 thread lock when fixing a metal part.
螺絲鎖附於金屬件請使用適量 T22(螺絲膠)

CAUTION 注 意

For original manufactory package, if the product is already assembled by Factory, please check again if screws are firmly secured and applied with some glue.
原裝零件出廠包裝如果是組裝品，請需再確認各螺絲是否鎖緊上膠。



500FLZ3

500 Linkage rod (D)
500連桿(D) ϕ 1.96x31mm x 3

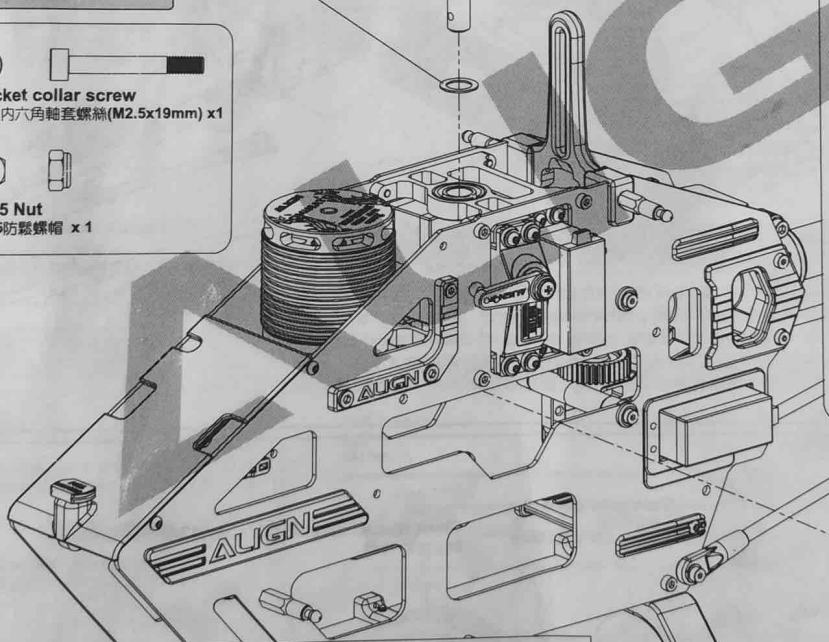
Ball link
連桿頭 x 6

Please add a main shaft spacer if necessary.
依需求加裝主軸墊片
ϕ 8.1x ϕ 12 x 0.3mm
ϕ 8.1x ϕ 12 x 0.5mm

500HB7

Socket collar screw
圓頭內六角軸套螺絲(M2.5x19mm) x1

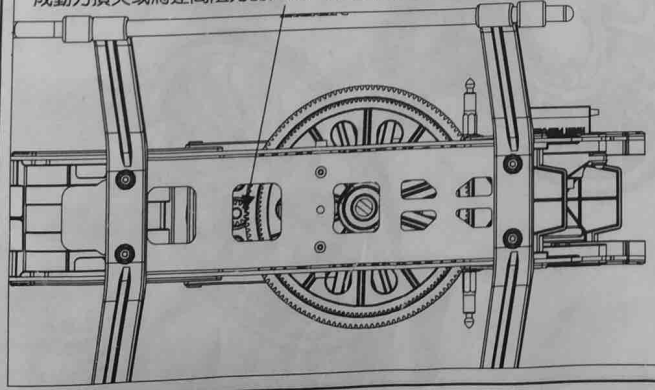
M2.5 Nut
M2.5防鬆螺帽 x 1



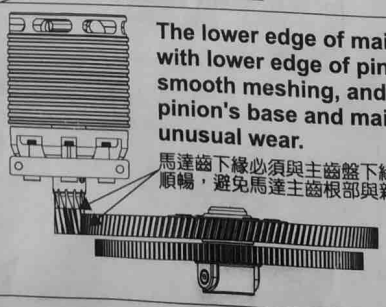
CAUTION 注 意

While using Gpro Flybarless system, please use the swashplate leveler to calibrate swashplate. Adjust the length of servo linkage rod to make sure the swashplate is leveled before start setting up Gpro to ensure Gpro provides the best performance.
使用 Gpro 無平衡系統，請務必使用十字盤調整器校正十字盤，調整伺服器連桿長度，確保十字盤達到水平狀態，再進行 Gpro 基本機體設定，這樣才能確保 Gpro 飛行性能達到最佳效果。

Set the motor pinion gear to main drive gear mesh to approximately 0.1mm to avoid excess power consumption motor burnt due to overload.
馬達前後可移動以保持兩齒輪咬合處約有 **0.1mm** 間隙，過緊齒咬合將造成動力損失或馬達高阻力的過載，嚴重可能導致馬達燒毀。

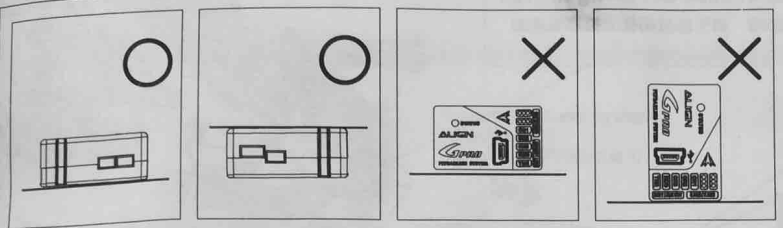


Please do not over tighten, a over tighten may cause the autorotation tail drive gear deformed.
請以適當扭力鎖附即可，過度鎖緊易造成尾驅動主齒變形。



The lower edge of main gear need to be lined up with lower edge of pinion gear. This will ensure smooth meshing, and avoid interference between pinion's base and main gear which can lead to unusual wear.
馬達齒下緣必須與主齒盤下緣水平切齊，如此才能確保齒輪傳動順暢，避免馬達主齒根部與新型斜主齒輪產生異常干涉磨損。

CAUTION 注 意



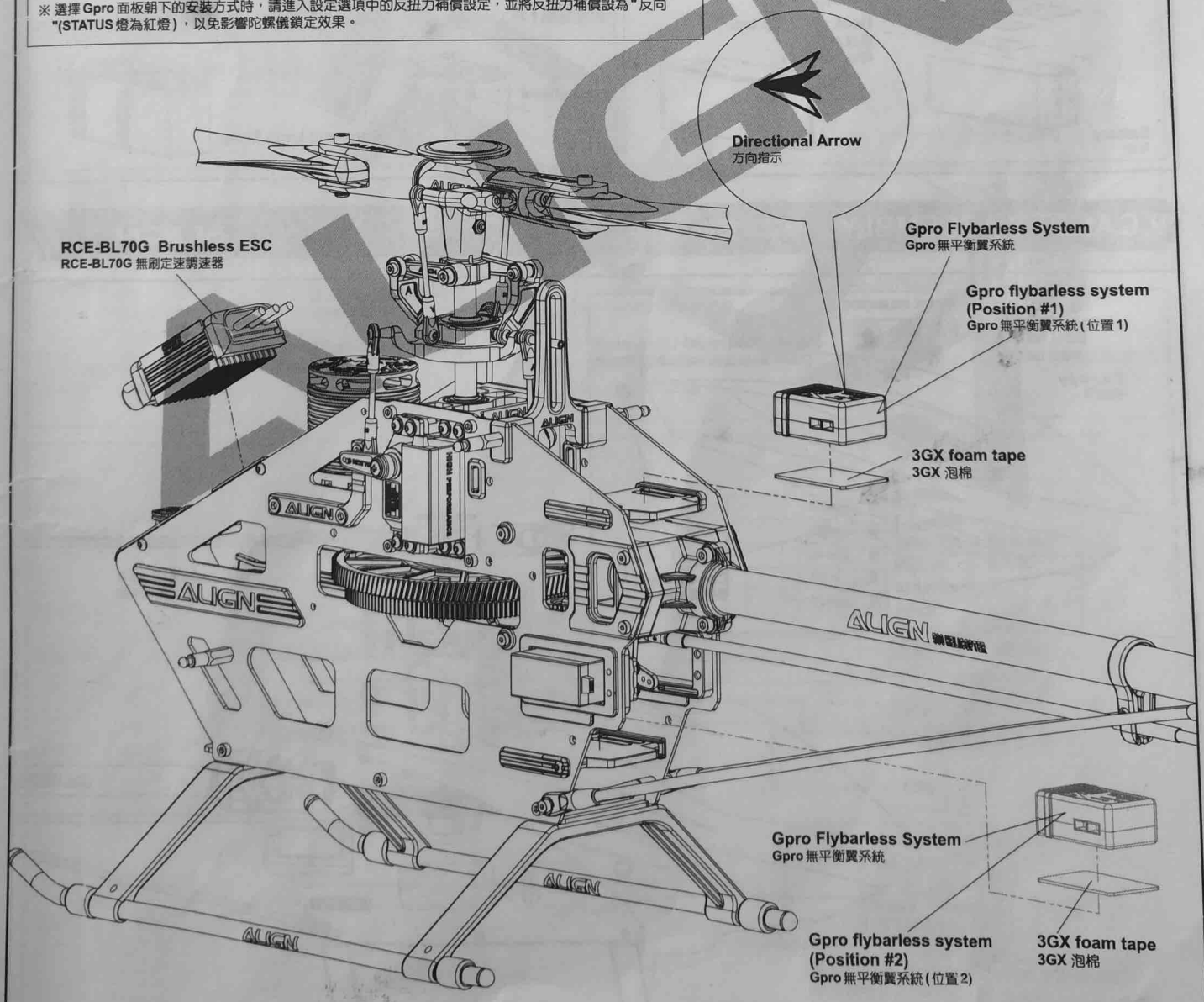
1.Consult the following diagram for Gpro installation direction, with arrow pointing toward nose or tail of helicopter. Gpro needs to be mounted flat on gyro mounting platform, away from vibration sources.
2.Two pieces of foam mounting tape can be used if helicopter experiences vibration induced flight instability. However, if this still doesn't cure the problem, please check the helicopter mechanics and minimize mechanical vibrations, or reduce the headspeed.
3.Please secure with genuine factory issued double sided anti-vibration mounting tape.
※If Gpro was to be mounted inverted, please enter connect anti-torque compensation section and set it as "reverse" (STATUS LED turns red); to avoid the effect of the performance of gyro lock.

1. Gpro 擺放方向請參照圖示，方向指示箭頭指向機頭或機尾，水平擺放於陀螺儀固定座，並避開震動源。
2. 機體震動會影響陀螺儀偵測，造成飛行不穩定，可於 Gpro 下方貼附 2 片泡棉減震，若仍未改善， 請檢查機體排除震動或降低主旋翼轉速。
3. 請使用原廠提供避震泡棉雙面膠固定。
※ 選擇 Gpro 面板朝下的安裝方式時，請進入設定選項中的反扭力補償設定，並將反扭力補償設為 " 反向 "(STATUS 燈為紅燈)，以免影響陀螺儀鎖定效果。

Apply a little amount of T22 thread lock when fixing a metal part.
螺絲鎖附於金屬件請使用適量 T22(螺絲膠)

CAUTION 注 意

For original manufactory package, if the product is already assembled by Factory, please check again if screws are firmly secured and applied with some glue.
原裝零件出廠包裝如果是組裝品，請需再確認各螺絲是否鎖緊上膠。

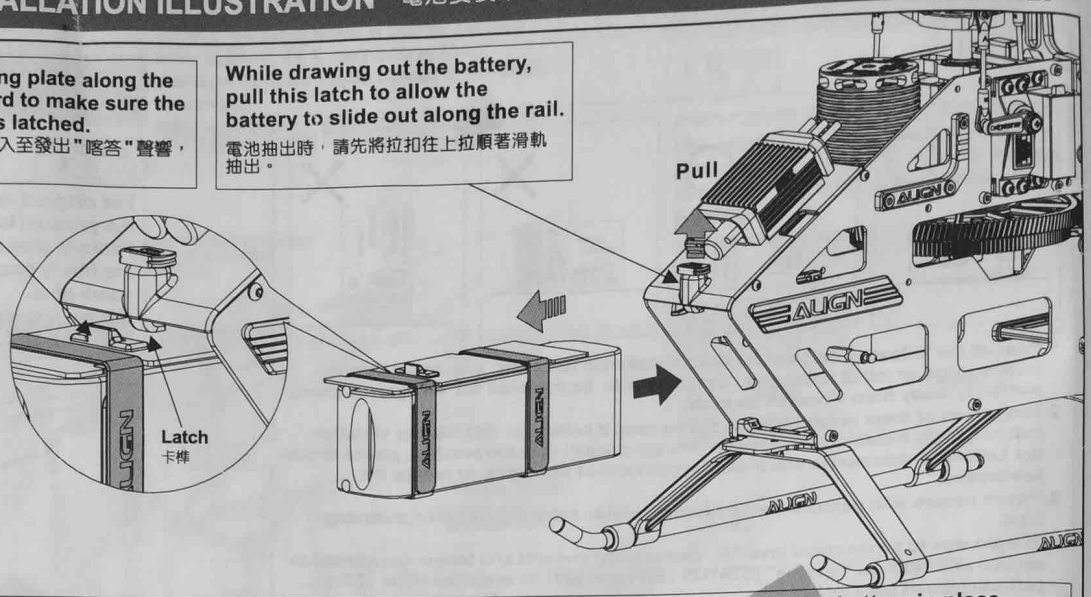


8.BATTERY INSTALLATION ILLUSTRATION 電池安裝示意圖

ALIGN

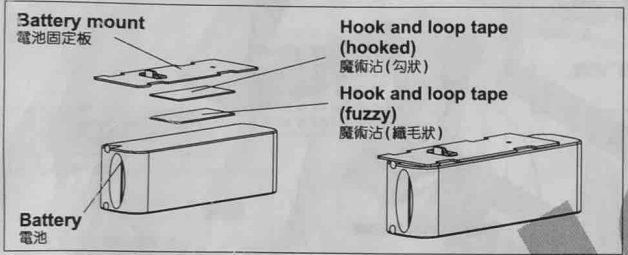
Slide the battery mounting plate along the rail until a "click" is heard to make sure the battery mounting plate is latched.
將電池固定板順著電池滑軌裝入至發出"喀答"聲響，使電池固定板卡入卡榫。

While drawing out the battery, pull this latch to allow the battery to slide out along the rail.
電池抽出時，請先將拉扣往上拉順著滑軌抽出。

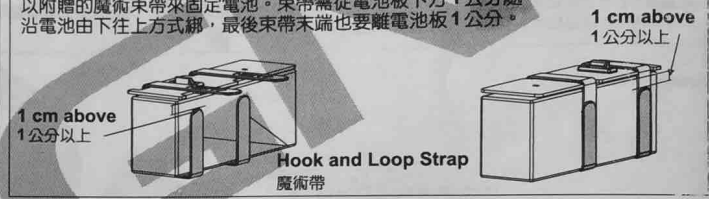


CAUTION 注 意

Please attach the hook & loop tape to narrow side of battery.
魔術沾請黏貼在電池的較窄面。

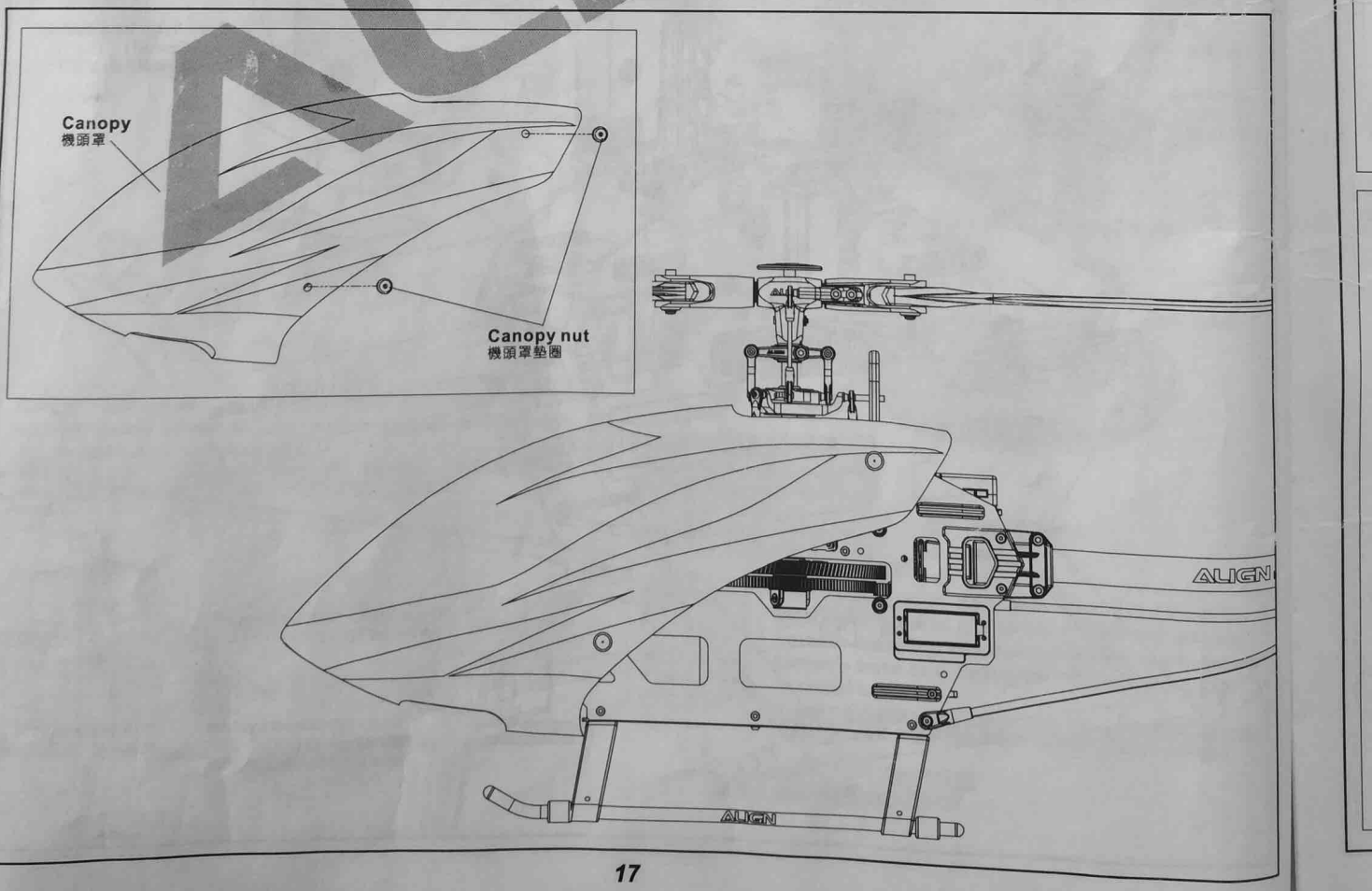


Use the included hook & loop strap to fix the battery in place. Start the strap 1cm below the battery mounting plate, go down along the battery until it wraps around completely. The end of the strap also needs to be 1 cm away from the battery mounting plate.
以附贈的魔術束帶來固定電池。束帶需從電池板下方1公分處，沿電池由下往上方式綁，最後束帶末端也要離電池板1公分。

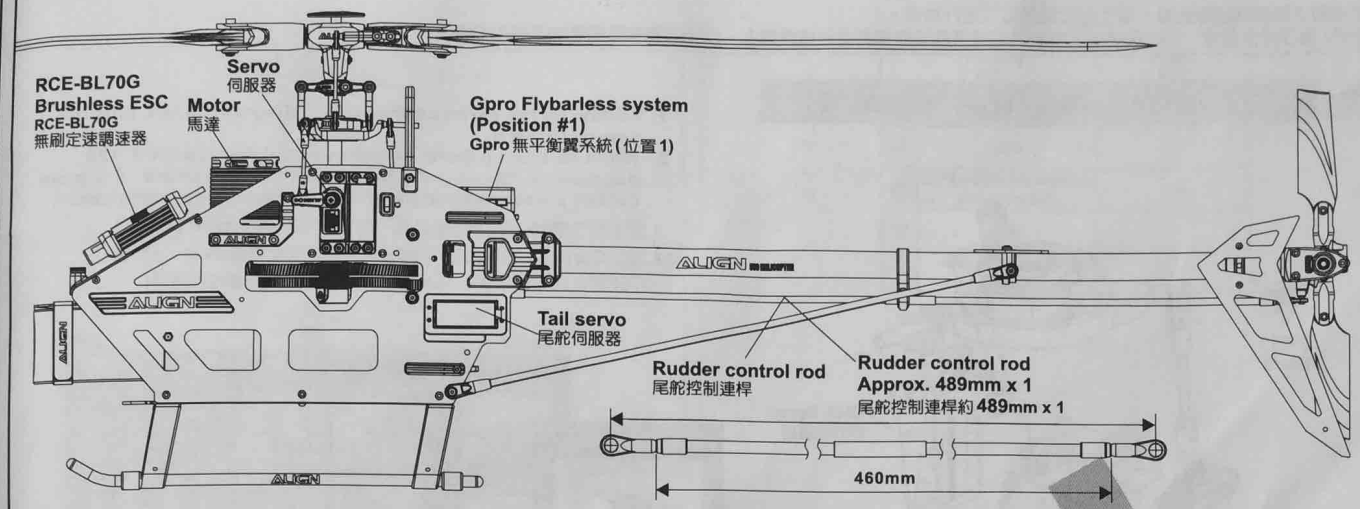


9.CANOPY ASSEMBLY 機頭罩安裝

ALIGN

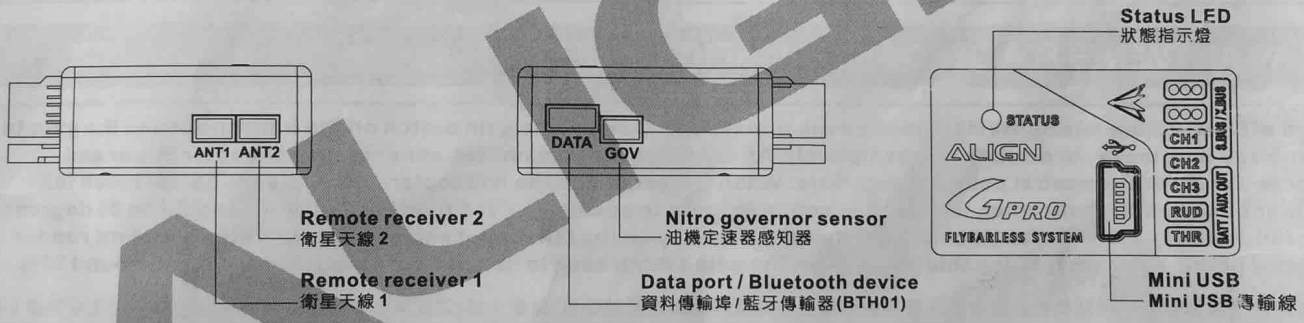


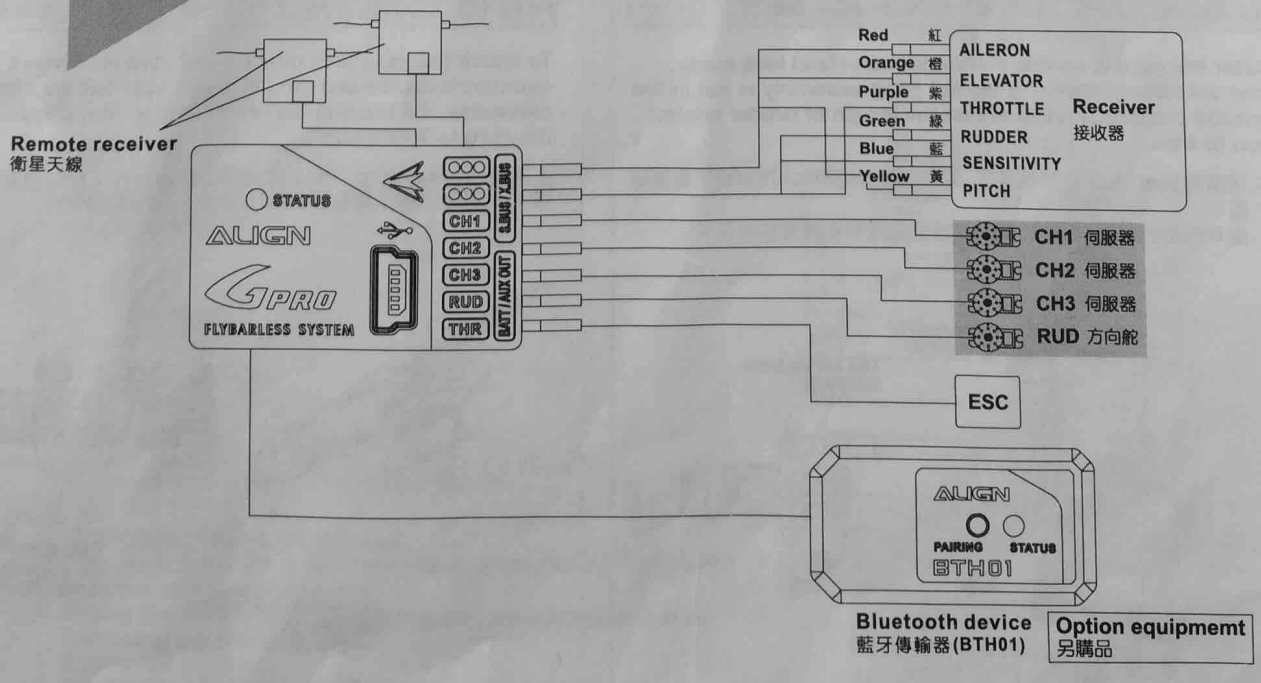
10.ELECTRIC EQUIPMENT ILLUSTRATION 電子設備建議配置圖示



PARTS IDENTIFICATION 各部位名稱

Gpro FLYBARLESS SYSTEM Gpro 無平衡翼系統



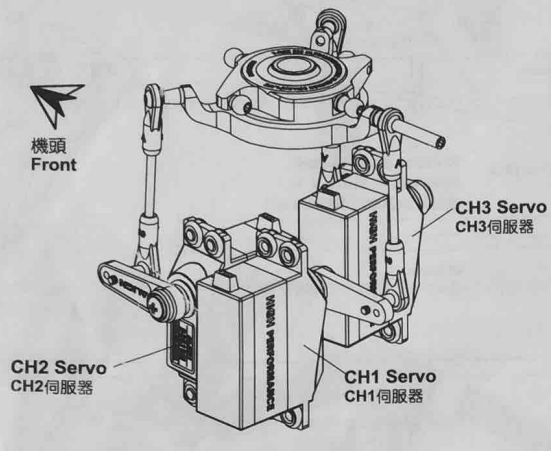


11.SERVO SETTING AND ADJUSTMENT 伺服器設定與調整

To set this option is to turn on the transmitter and connect to BEC power.
Note: For the safety, please do not connect ESC to the brushless motor before the setting in order to prevent any accident caused by the motor running during the setting.

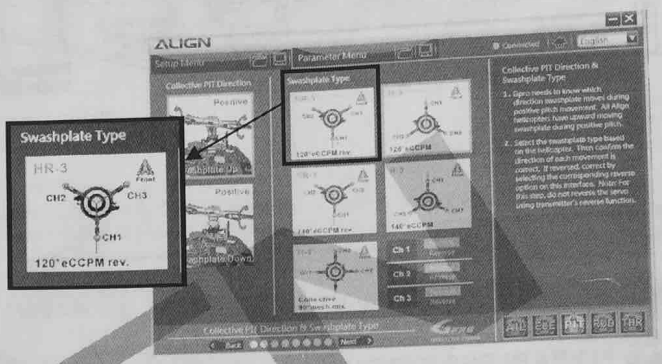
此項設定只要開啟發射器，接上BEC電源即可進行操作。
注意: 為了安全起見，設定前請先不要將無刷調速器與無刷馬達三條線接上，以免調整時啟動馬達而發生危險。

SERVO CONFIGURATION 伺服器配置



1. **Following the servo configuration diagram on left, plug the servos to Gpro.**
2. **When setting up Gpro, select swashplate type HR-3, 120 degrees CCPM in the PC interface as shown below. For more details please refer to page 22 in flybarless system manual.**

1.請依照左圖圖示的伺服器名稱，將伺服器接到Gpro。
2.設定Gpro時，電腦設定介面的十字盤類型請選擇HR-3，120度CCPM，如下圖所示。可參考P22頁無平衡翼系統使用說明。



12.ADJUSTMENTS FOR GYRO AND TAIL NEUTRAL SETTING 陀螺儀與尾翼中立點設定調整

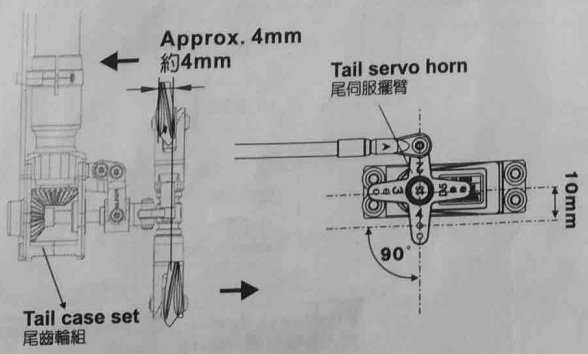
Turn off Revolution mixing(RVMX) mode on the transmitter, then set the gain switch on the transmitter and the gyro to non-Head lock mode, or disable gain completely. After setting the transmitter, connect the helicopter power and proceed with rudder neutral point setting. Note: When connecting to the helicopter power, please do not touch tail rudder stick and the helicopter, wait for 3 seconds for gyro to enable, and the rudder servo horn should be 90 degrees to the tail control pushrod. Tail pitch slider should be halfway on the tail output shaft. This will be the standard rudder neutral point. After completing this setting, set the gain switch back to heading lock mode, with gain at around 70%.

發射器內陀螺儀設定請關閉根軸混控模式，並將發射器上的感度開關與陀螺儀切至"非鎖定模式"或將陀螺儀感度關閉。發射機設定完成後接上直昇機電源，即可進行尾舵中立點設置。注意:當接上直昇機電源時請勿撥動尾舵搖桿或碰觸機體，待3秒陀螺儀開機完成後，尾伺服臂需與尾伺服器約成90度，尾旋翼控制組須正確置於尾橫軸約中間位置，即為標準尾舵中立點設定，設定完成後，切換至"鎖定模式"，感度設約 70% 左右。

TAIL NEUTRAL SETTING 尾中立點設定

After the gyro is enable and under non-Head lock mode, correct setting photo. If the tail pitch assembly is not in the middle position, please adjust the length of rudder control rod to trim.

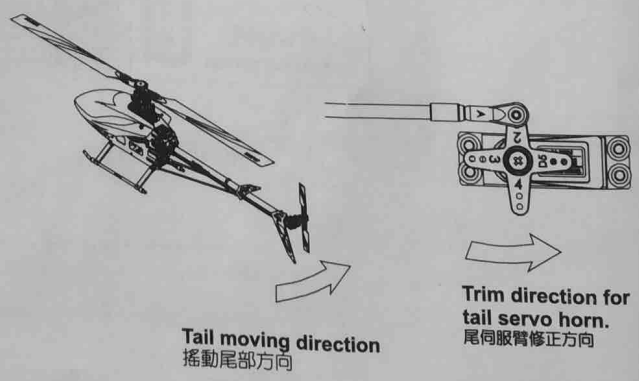
陀螺儀開機後, 在非鎖定模式下, 尾伺服器與尾Pitch控制組正確擺置位置。
若尾 Pitch控制組未置中時請調整尾控制連桿的長度來修正。



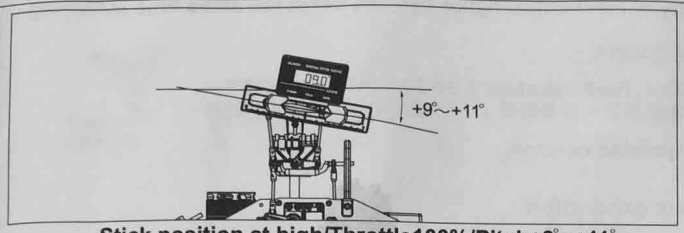
HEAD LOCK DIRECTION SETTING OF GYRO 陀螺儀鎖定方向設定

To check the head lock direction of gyro is to move the tail counterclockwise and the tail servo horn will be trimmed clockwise. If it trims in the reverse direction, please switch the gyro to"REVERSE".

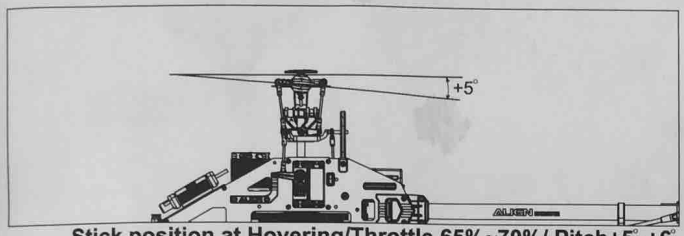
陀螺儀鎖定方向確認，當手搖尾部反時鐘擺動，尾伺服臂應反時鐘修正，反向時請切換陀螺儀上"鎖定反向"開關修正。



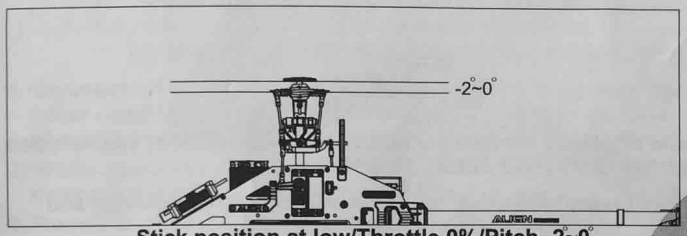
GENERAL FLIGHT 一般飛行模式



Stick position at high/Throttle100%/Pitch+9°~+11°
搖桿高速/油門100%/Pitch+9°~+11°

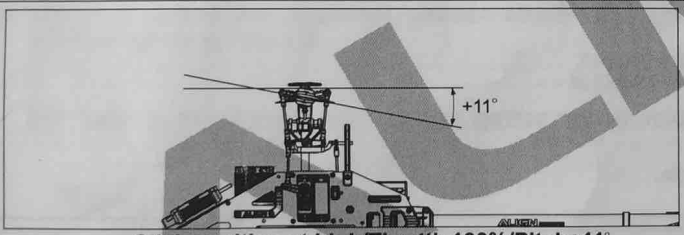


Stick position at Hovering/Throttle 65%~70%/ Pitch+5°~+6°
搖桿停懸/油門65%~70%/Pitch+5°~+6°

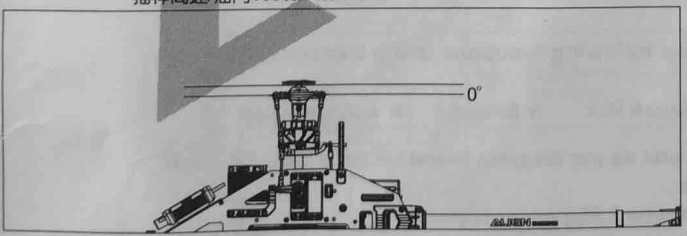


Stick position at low/Throttle 0%/Pitch -2°~0°
搖桿低速/油門0%/Pitch -2°~0°

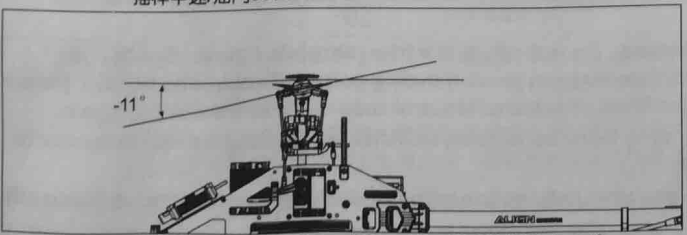
3D FLIGHT 3D特技飛行模式



Stick position at high/Throttle100%/Pitch+11°
搖桿高速/油門100%/Pitch+11°



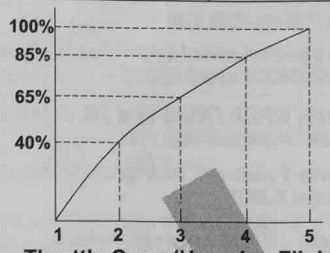
Stick position at middle/Throttle 90%/Pitch 0°
搖桿中速/油門90%/Pitch 0°



Stick position at low/Throttle 100%/Pitch-11°
搖桿低速/油門100%/Pitch-11°

GENERAL FLIGHT 一般飛行模式

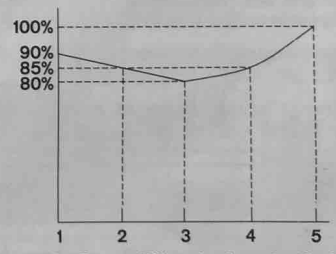
	Throttle 油門	Pitch 螺距
5	100%High speed 100%高速	+9°~+11°
4	85%	
3	65%~70%Hovering 65%~70%停懸	+5°
2	40%	
1	0% Low speed 0%低速	-2°~0°



Throttle Curve(Hovering Flight)
停懸模式油門曲線

IDLE 1:SPORT FLIGHT

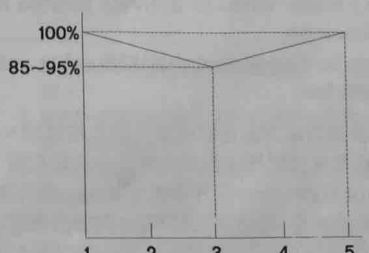
	Throttle 油門	Pitch 螺距
5	100%	+11°
4	85%	
3	80%	+5°
2	85%	
1	90%	-5°



Throttle Curve(Simple Aerobatic Flight)
空中飛行模式油門曲線

IDLE 2:3D FLIGHT

	Throttle 油門	Pitch 螺距
5	100% High 100%高	+11°
3	90% Middle 90%中	0°
1	100% Low 100%低	-11°



Throttle Curve(3D Flight)
特技飛行模式油門曲線

CAUTION 注意

1. Pitch range: Approx. 25 degrees.
2. If the pitch is set too high, it will result in shorter flight duration and poor motor performance.
3. Setting the throttle to provide a higher speed is preferable to increasing the pitch too high.

1. 螺距(Pitch)總行程約 25°
2. 過大螺距設定，會導致動力與飛行時間降低。
3. 動力提昇以較高轉速的設定方式，優於螺距調大的設定。

FEATURES 產品特色

3Axis **3-axis gyroscopic flybarless system to simulate the stability of mechanical flybar system, yet at the same time achieving agile 3D performance.**
3軸陀螺儀無平衡翼系統，可模擬有平衡翼系統的穩定性，更有靈活的3D性能。

MEMS **Utilizes MEMS gyro sensors, which feature small footprint, high reliability, and excellent stability.**
採用MEMS（Micro Electro Mechanical Systems）微機電系統技術感測器，具有體積小，可靠性高，穩定性佳的優點。

12bit **Sensor with 12 bit ultra high resolution, resulting in highly precise controls.**
感測器12位元，超高解析度，控制細膩精準。

CPU **Brand new CPU processes 20 times faster than previous generation.**
CPU效能提升，速度提升20倍。

Blue tooth **Utilizes with Bluetooth for phone setup adjust.**
支援藍牙功能，可透過手機設定調整。

iOS **Utilizes with iOS APP for instant adjustment**
支援iOS手機app調整功能。

Android **Utilizes with Android APP for instant adjustment**
支援Android手機app調整功能。

Supports SPEKTRUM and JR satellite receivers.
支援SPEKTRUM與JR衛星天線。

S.BUS **Supports Futaba S.Bus architecture.**
支援Futaba S.BUS功能。

X.BUS **Supports JR X.Bus architecture.**
支援 JR X.BUS功能。

Software upgradable through PC interface adapter.
具備可升級程式化介面，可透過傳輸線更新軟體。

Energy **Flybarless system dramatically improves 3D power output and efficiency, resulting in reduced fuel or electricity consumption.**
無平衡翼系統，可大幅降低3D大動作飛行能量消耗，提供直昇機更大的動力輸出且更加節省燃油或電力。

Stable **Highly sensitive gyroscopic sensors combined with advanced control detection routine providing higher hovering and aerobatic stability than other flybarless system.**
高感度陀螺感測器及先進環路設計，可提供比一般平衡翼系統更佳的靜態及動態穩定性。

Suitable for all CCPM and mechanical mixing system.
適用於任何比例之對稱式三伺服器CCPM系統及傳統十字盤系統。

GOV **Built in speed governor function.**
內建油機定速器功能。

T-REX 250~800 **Comaptible with helicopter of all sizes from T-REX 250 to T-REX 800.**
Gpro Flybarless電子設備相容小型直昇機至大型直昇機T-REX250～T-REX800。

3.5V~8.4V **Capable to operate between 3.5V to 8.4V, compatible with high voltage servos.**
適用電壓3.5V～8.4V，支援高電壓伺服器。

Small footprint, light weight, minimalists and reliable design.
體積小、重量輕，構造簡單可靠，提供操控者高性能的飛行樂趣。

SETUP PRE-CHECK 設定前注意事項

⚠ CAUTION 注 意

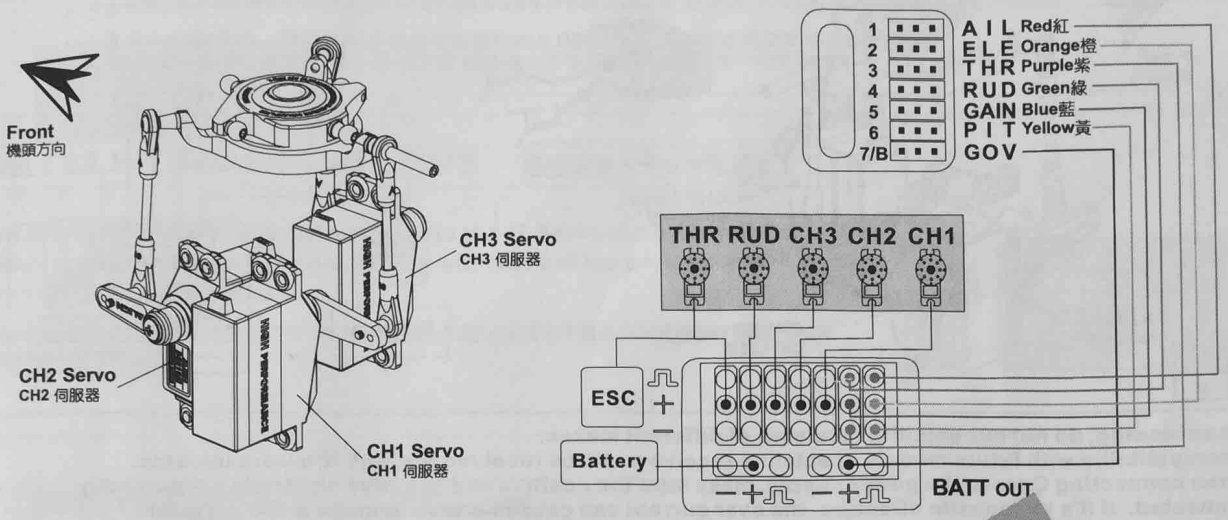
While using Gpro FBL system, be sure to turn off the following functions in the transmitter
使用Gpro系統若是遙控器有下列功能時請勿開啟功能
*** Swash AFR * Linkage Compensation * Swash Mix * Mixing * Acceleration**

1. **Connect the receiver and servos to the Gpro Flybarless system unit as per diagram found on page 22～23 .**
2. **Digital servos must be used on cyclic to avoid damage to servos.**
   Commended servo spec: minimum speed 0.09 sec/60 degrees, torque 2.2kg.cm or higher.
3. **Prior to first use, please enter setup program through helicopter's Hardware Setup menu, followed by parameter tuning in each tab, then concludes with flight parameter menu settings. Please ensure helicopter's hardware settings has been completed before making changes to flight parameters.**
4. **Before entering setup mode, all trims on transmitter need to be zeroed. Do not adjust the trim tab while flying. If helicopter experiences drifting during hover, this is an indication that swashplate was not leveled during setup. Should this occurs, please enter the flybarless system "swashplate settings" mode, adjust the level of swashplate, and then complete the setup again.**
5. **Please unplug motor wires or activate throttle HOLD when performing Gpro configuration. After completing setup, remember to power Gpro back on.**
6. **Please be sure to disconnect the USB cable and re-power your Gpro after connection with the desktop app, otherwise Bluetooth connection will fail.**

1. 將接收器及伺服器依接線示意圖連接（請參照第22～23頁）。
2. 十字盤必須安裝數位伺服器，否則會造成伺服器損毀。 建議規格：速度0.09秒/60度以內；扭力2.2kg.cm以上。
3. 第一次安裝Gpro Flybarless無平衡翼系統時，請先進行"直昇機設定"，並選擇"建立全新設定"，且逐一確定完成所有直昇機設定。
4. 進入設定前必須將遙控器的外微調歸零，飛行時不可調整外微調，若直昇機停懸時偏向某一邊移動，表示設定時十字盤未保持水平，請進入無平衡翼系統"十字盤調整設定"，調整或切換十字盤呈水平後，重新完成設定。
5. 進行Gpro設定時，請拔除馬達線或切到油門HOLD模式，才進行設定；設定完畢後，請重新開啟Gpro電源。
6. 當Gpro與電腦連線時，Gpro會關閉藍牙連線功能，這是為避免使用者同時使用電腦與藍牙設定時，造成系統錯誤的保護措施。如果使用電腦設定後要馬上使用藍牙連線功能，請重新開啟Gpro電源，再進行藍牙設定。

Gpro CONNECTIVITY METHOD Gpro接線方式

METHOD 1:STANDARD RECEIVER CONNECTIVITY METHOD 方式一:傳統接收器接線法



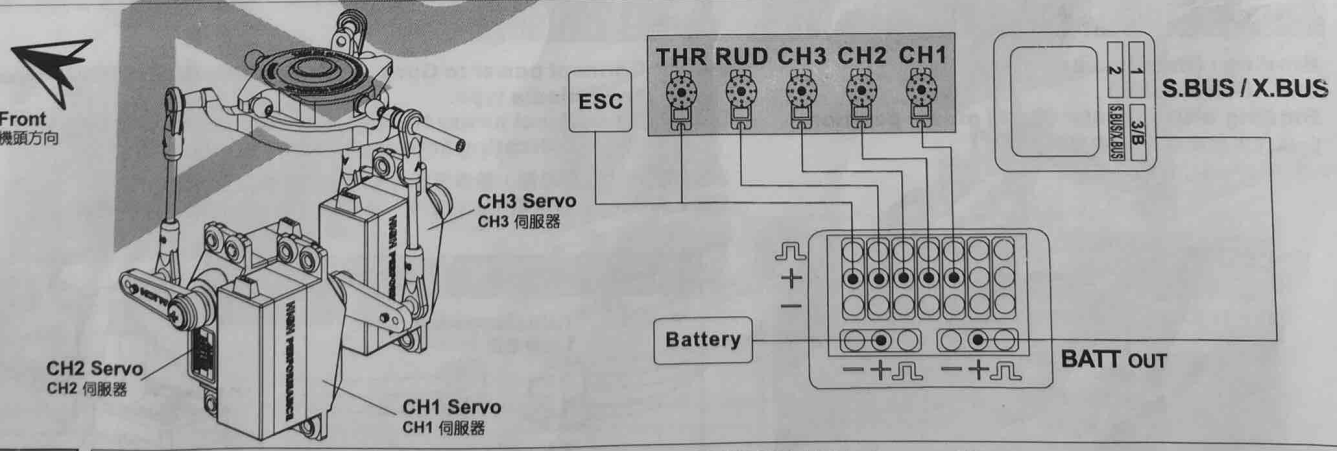
CAUTION 注意

When connecting Gpro to the power supply, make sure the positive and negative electrode are correctly connected. If it's in opposite direction, the over current can cause serious damage to Gpro system.
連接電源時，請注意正負極方向，接錯方向會導致您的Gpro燒毀。

1. Connect all wires as shown in diagram. Receiver and Gpro wires are color coded to distinguish the different connection channels. Care should be taken to ensure proper wire color to channel connection.
2. While using the speed controller that not including BEC, you need to connect the BEC power with Gpro "BATT" port.
3. Receiver power is achieved by connecting the Gpro "S.BUS/X.BUS" port to the ch7 or BATT port on receiver using supplied signal wire.
4. To avoid damage to servos, only digital servos should be used for swashplate. Recommended spec: 0.09s/60 degrees or faster, with 2.2 Kg.cm or higher torque.
5. Gpro has built in nitro governor function which require purchase of optional governor sensor.

1. 請依照圖示進行接線，接收器與Gpro的接線使用不同的顏色來區分不同的通道，接線時請注意各顏色所對應的通道。
2. 使用無BEC輸出的調速器時,須額外由Gpro的"BATT"孔位接入BEC電源。
3. 接收器電源請以隨附的訊號線由Gpro的"S.BUS/X.BUS"孔位接至第七通道或BATT通道。
4. 十字盤必須安裝數位伺服器，否則會造成伺服器損毀。
建議規格：速度0.09秒/60度以內；扭力2.2kg.cm以上。
5. Gpro內建油機定速器功能，可另購定速器感知器使用。

METHOD 2: FUTABA S.BUS & JR X.BUS CONNECTIVITY METHOD 方式二:FUTABA S.BUS & JR X.BUS接線法



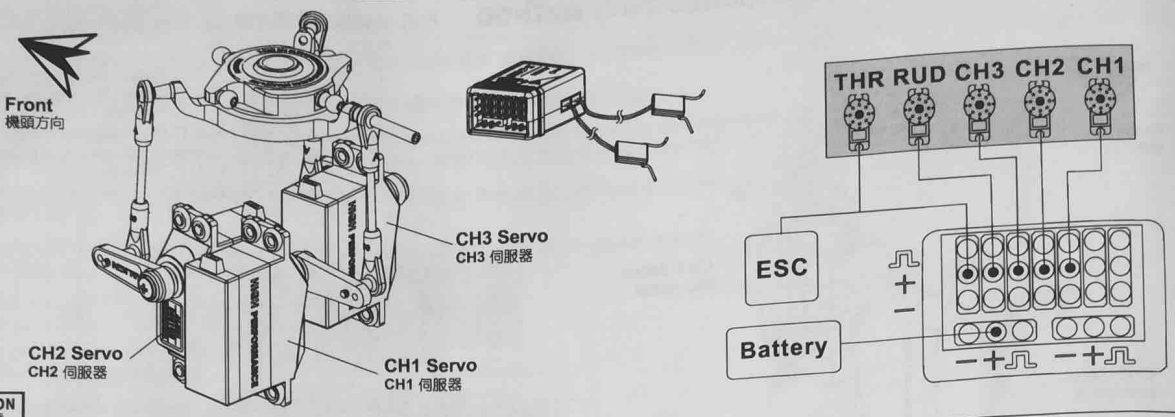
CAUTION 注意

1.When connecting to JR X.BUS, please select X.BUS "MODE A" in transmitter.
2.When connecting Gpro to the power supply, make sure the positive and negative electrode are correctly connected. If it's in opposite direction, the over current can cause serious damage to Gpro system.
1.使用JR X.BUS接線時，遙控器請選擇X.BUS"MODE A"模式。
2.連接電源時，請注意正負極方向，接錯方向會導致您的Gpro燒毀。

1. For Futaba S.BUS and JR X.BUS receivers, connect wires as shown in diagram.
2. While using the speed controller that not including BEC, you need to connect the BEC power with Gpro "BATT" port.
3. Receiver power is supplied through S.BUS/X.BUS signal wire connected to Gpro's "S.BUS/X.BUS"port.
4. To avoid damage to servos, only digital servos should be used for swashplate. Recommended spec: 0.09s/60 degrees or faster, with 2.2Kg.cm or higher torque.
5. Gpro has built in nitro governor function which require purchase of optional governor sensor.

1. 具備S.BUS功能的Futaba接收器，請依照圖示進行接線。
2. 使用無BEC輸出的調速器時,須額外由Gpro的"BATT"孔位接入BEC電源。
3. 接收器電源共同由S.BUS/ X.BUS訊號線接至Gpro的"S.BUS/ X.BUS"孔位。
4. 十字盤必須安裝數位伺服器，否則會造成伺服器損毀。
建議規格：速度0.09秒/60度以內；扭力2.2kg.cm以上。
5. Gpro內建油機定速器功能，可另購定速器感知器使用。

METHOD 3: JR / SPEKTRUM SATELLITE CONNECTIVITY METHOD 方式三:JR / SPEKTRUM衛星天線接線法



CAUTION 注 意

1.When binding, do not mix satellite receivers of different makes.
2.Incompatibility with future models of satellite receivers will be resolved through firmware updates.
3.When connecting Gpro to the power supply, make sure the positive and negative electrode are correctly connected. If it's in opposite direction, the over current can cause serious damage to Gpro system.

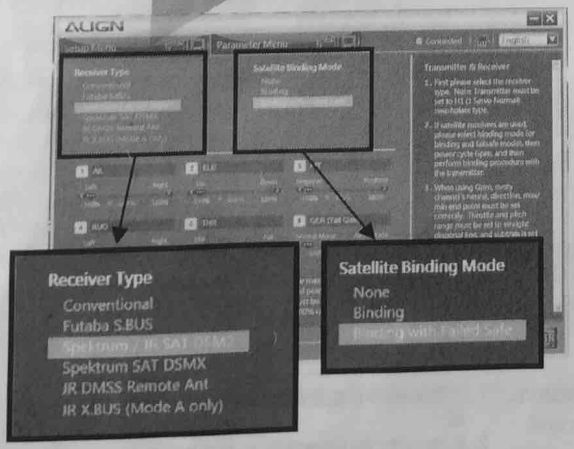
1. 不同廠牌的衛星天線請勿交叉對頻。
2. 如有新型號衛星天線產生不相容情形，將以韌體更新方式解決。
3. 連接電源時，請注意正負極方向，接錯方向會導致您的Gpro燒毀。

1. For JR or SPEKTRUM satellite receivers, connect wires as shown indiagram.
2. While using the speed controller that not including BEC, you need to connect the BEC power with Gpro "BATT"port.
3. To avoid damage to servos, only digital servos should be used for swashplate. Recommended spec: 0.08s/60 degrees or faster, with 12Kg.cm or higher torque.
4. Gpro has built in nitro governor function which require purchase of optional governor sensor.
5. For radios with less than 6 channels, channel 5/GEAR is used for rudder gyro gain. Speed governor cannot be used. For safety concern, two satellite receives should be used, with each antenna perpendicular (90 degrees) from each other. A satellite receiver should be installed on each side of the frame, separate by minimum distance of 5cm.

1. 請依照圖示進行接線，Gpro支援SPEKTRUM與JR系統衛星天線。
2. 使用無BEC輸出的調速器時，須額外由Gpro的"BATT"孔位接入BEC電源。
3. 十字盤必須安裝數位伺服器，否則會造成伺服器損毀。
   建議規格：速度0.09秒/60度以內；扭力2.2kg.cm以上。
4. Gpro 內建定速器功能，可另購定速器感知器使用。
5. 為安全起見，請盡量安裝兩個衛星天線，兩個衛星天線角度除必須呈90度之外，且須安裝於機身兩側，相隔至少5公分以上。

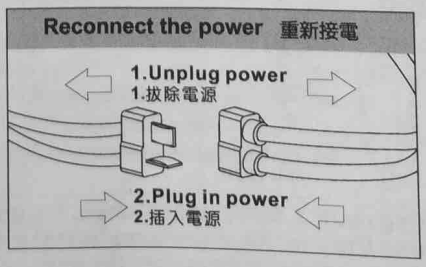
BINDING PROCEDURE 對頻方式

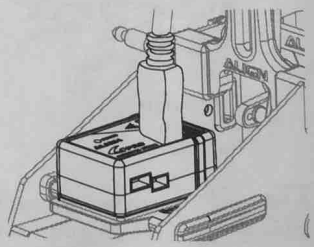
Binding : (Hold last command)
對頻：(保留最後指令)
Binding with Failsafe: (Go to preset position)
對頻與失控保護：(回復預設值)



Step 1: Connect power to Gpro, select the satellite receiver type and failsafe type.
Step 2: Re-connect power to Gpro, satellite receiver's LED will blink, indicating entering binding mode.

步驟1.將Gpro接上電源，選擇所使用的衛星天線及失控保護方式。
步驟2.將Gpro重新接電，此時衛星天線LED燈會開始閃爍進入對頻狀態。





CAUTION 注 意

Please disconnect motor wires during binding to prevent dangerous unforeseen circumstances.
對頻時請拔除馬達線，以免發生不可預期之危險

Step 3: Activate binding mode on your transmitter. Receiver LED will remain lit indicating successful binding.
Note: In binding with failsafe mode, receiver's LED will go from fast blink to off immediately after successful binding, followed by slow blinks. Move the transmitter sticks to desired position to set the failsafe position, which will be confirmed with steady lit of LED after 5 seconds.

步驟3.將搖控器開啟對頻模式，對頻完成衛星天線LED燈會恆亮。
註：如果選擇"對頻與失控保護"，遙控器對頻完成瞬間，衛星天線上LED會由快速閃爍狀態熄滅，之後再亮起改為慢速閃爍；在慢速閃爍狀態時，將遙控器上的所有搖桿放置於您所需要的預設安全位置，5秒後LED燈會恆亮，完成對頻。

Gpro FLYBARLESS MANUAL　Gpro無平衡翼系統設定

CAUTION 注意

1.Please unplug motor wires or activate throttle HOLD when performing Gpro configuration.
2.Compatible with helicopter of all sizes from T-REX 250 to T-REX 800 Gpro Flybarless.

1.進行Gpro設定時，請拔除馬達線或切到油門HOLD模式，設定完畢後再重新開啟Gpro電源。
2.Gpro Flybarless電子設備相容小型直昇機至大型直昇機T-REX 250～T-REX800。

1.SELECT H-1 SWASHPLATE TYPE　遙控選擇 H-1十字盤類型

When using Gpro, transmitter must be set to H-1 (1-Servo-Normal) traditional swashplate. Incorrect swashplate setting will cause setup problem and prevent helicopter from flying.

使用Gpro遙控器必須選擇 H-1 (1-Servo-Normal)傳統十字盤。如果十字盤類型設定錯誤，會造成無法設定且動作不正確無法飛行。

2.PC SOFTWARE INSTALL　電腦安裝軟體

Please go to http://www.align.com.tw/Gpro/ to download and install Gpro PC software.

下載安裝Gpro電腦軟體請至下列網址下載安裝http://www.align.com.tw/Gpro/

Note：If you cannot setup the Gpro Windows version, please check whether you have installed the Microsoft .NET Framework 4.
http://www.microsoft.com/en-US/download/details.aspx?id=17851

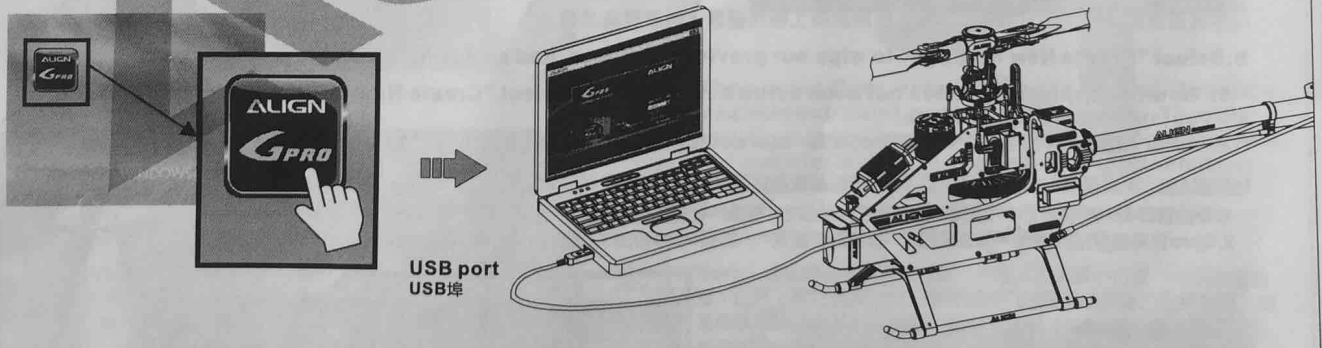
註：無法安裝Gpro Windows版本時，請檢查電腦是否有安裝Microsoft .NET Framework 4。
http://www.microsoft.com/zh-TW/download/details.aspx?id=17851

3.LAUNCH THE PC SOFTWARE AND CONNECT TO Gpro　開啟電腦軟體並與Gpro連線

STEP 1: LAUNCH PC SOFTWARE
步驟1：開啓電腦軟體

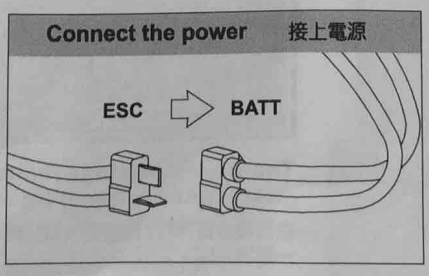
After software is installed, double click Gpro software and proceed to connect your Gpro with mini USB cable.

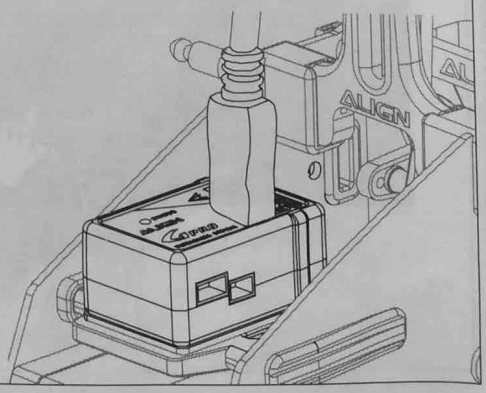
軟體安裝完畢後，開啟Gpro軟體將mini USB線連結您的Gpro。



STEP 2: POWER ON YOUR TRANSMITTER AND RECEIVER
步驟2：開啓遙控器與接收器電源

Power ON
電源開啟





STEP3 ：
步驟3：
PC interface will display connection status.
電腦介面顯示連線狀況，連線成功會顯示已連線。

Reset Bluetooth PW

Password Setting
設定藍牙密碼

When using smartphone app to make configuration changes, a Bluetooth password must be set for pairing with the smartphone. The factory default password is "0000". We strongly recommend you to change your password to avoid interference with others while Bluetooth transmission.
使用手機軟體介面(app)調整時，須設定藍牙連線密碼，提供手機連線時使用。預設密碼為"0000"，強力建議使用者先更改密碼後再使用，以免對其他藍牙裝置造成干擾。

Connected

Connection Status
連線狀態

Note: If connection failed, please check proper connectivity to Gpro, and that Gpro is powered up.
註：如果顯示未連線，請檢查Gpro接線是否正確，Gpro是否有電源輸入。

4.HELICOPTER HARDWARE CONNECTION 直昇機硬體設定

STEP1：
步驟1：

a.Select "Setup Menu" to enter helicopter hardware configuration
a. 點選＂直昇機設定＂進入機體的硬體設定

English

Please select language.
選擇您所使用的語言

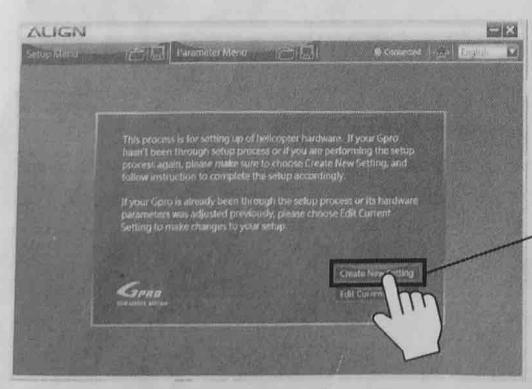
Setup Menu

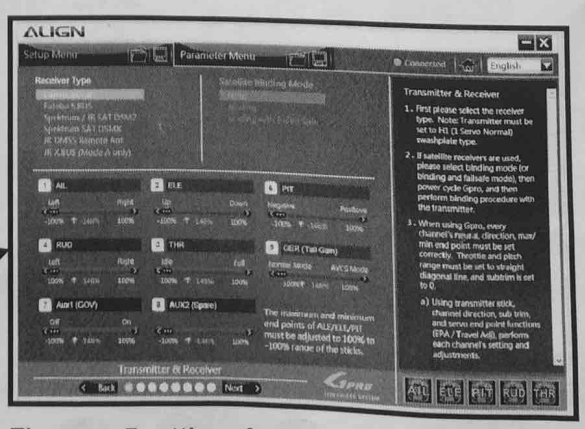
Setup menu
直昇機設定

b.Select "Create New Settings" to wipe our previous settings, and perform the setting from scratch.

1. **New helicopters that have not been setup before, please select "Create New Settings" and perform the complete setup procedure.**
2. **After initial setting of the Gpro, user can select "Edit Current Settings" to make adjustment changes.**

b.點選"建立全新設定"，選擇此項目將Gpro清除重置所有設定，進行新的直昇機設定。
1.新的直昇機未經過設定前，務必選擇"建立全新設定"按順序從頭完整的設定一遍。
2.Gpro有完整設定完畢後，玩家可選擇"修改現有設定"，調整Gpro設定。



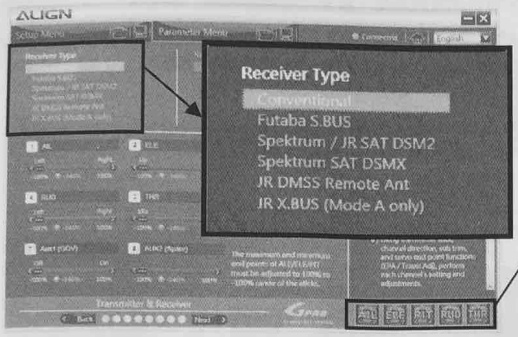


There are 7 settings for helicopter configuration. Press "Next" after completing each and every of the 7 settings.
直昇機設定共有7頁設定，每完成一頁設定請按**"Next"**接續設定，每項設定須逐一確實完成。

STEP2：RC TRANSMITTER AND RECEIVER
步驟2：遙控器與接收器

a.First please select the receiver type.
Note: Transmitter must be set to H-1 (1- Servo- Normal) swashplate type. Please refer to page 23 for binding instruction if satellite receivers are used.

a.請先選擇所使用接收器類型。
注意：遙控器務必設定為 **H-1 (1-Servo-Normal)**傳統十字盤模式。如果您是使用衛星天線，請參考**P23**頁說明進行對頻。



Note: Entering Gpro helicopter setting, Gpro will depend on the configuration requirements, lock or unlock the helicopter movements. Each icon in the bottom right of the computer interface, represents each helicopter movement, if the icon is illuminated display, it means that you can set to open operation.

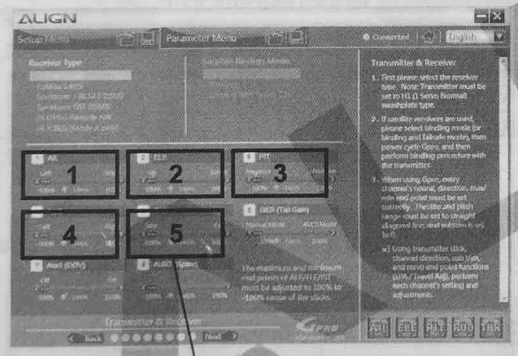
註：進入Gpro直昇機設定，Gpro會依不同設定需求，鎖定或開啟直昇機動作。電腦介面右下方各動作圖示，即表示直昇機各個動作，如果該動作圖示為亮燈顯示，即表示該設定頁面此動作可以開啟運作。

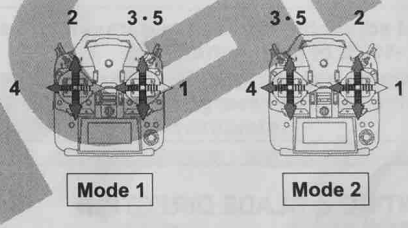
b.Movements on the transmitter such as aileron, elevator, collective pitch, etc, must match synchronously with the display on PC interface. Using the diagram below as example, if moving aileron stick does not result in any movement of aileron channel inside PC interface, change the channel number on the upper left corner of aileron so that channel matches between transmitter and PC interface.

b.遙控器之各動作，如副翼、升降、集體螺距等等，必須與電腦界面上的頻道顯示一致。以下圖為例，若撥動副翼搖桿時，如果電腦介面上副翼頻道沒有反應，此時，可以更改副翼桿左上角的頻道號碼，來讓遙控器與電腦介面的頻道正確對應。

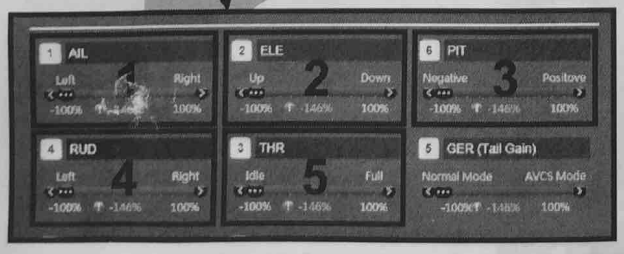
CAUTION 注 意

Do not allow repetitive numbers when adjusting channel number, otherwise Gpro will not function properly.
調整頻道號碼時，不得有重複號碼同時顯示，否則會造成Gpro運作錯誤。





Move the aileron stick, PC interface should display corresponding control movements. Perform this check on all channels.
撥動副翼搖桿，電腦介面上副翼頻道必須有正確輸出反應。同理檢查其他頻道。



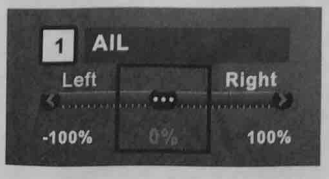
Note：When using Gpro, every channel's neutral, direction, max/min end point must be set correctly. Throttle and pitch range must be set to straight diagonal line, and subtrim is set to 0 degrees Using transmitter stick, channel direction, subtrim, and servo end point functions (EPA / Travel Adj), perform each channel's setting and adjustments.

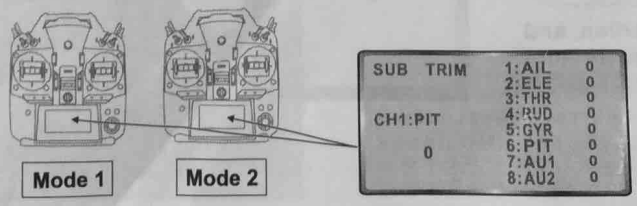
註：使用Gpro，遙控器各個頻道中立點、方向與最大最小行程，必須確保設置正確。注意：設定此項目時，要確認油門與螺距曲線為預設斜直線，並檢查遙控器微調是否為0度。利用遙控器搖桿、頻道正反向內微調與伺服器行程(EPA、Travel ADJ)功能，進行各頻道的設定與校正。

c.Center the transmitter stick. At this point the aileron and elevator neutral point must be 0. If it's not 0, adjust using transmitter's subtrim function until 0 is achieved.

c.將搖桿置中，此時副翼、升降舵中立點必須為**0**，如果中立點不為**0**時，請利用遙控器內微調功能將中立點調整為**0**。

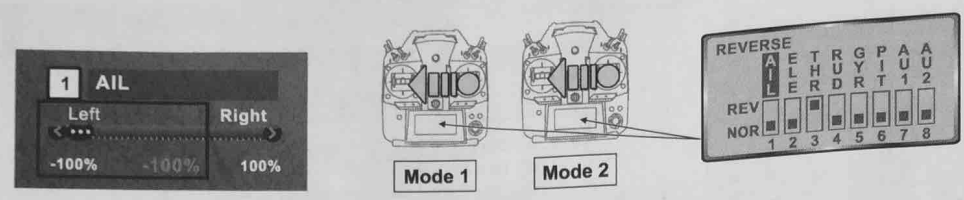
Center transmitter sticks.
遙控器搖桿置中



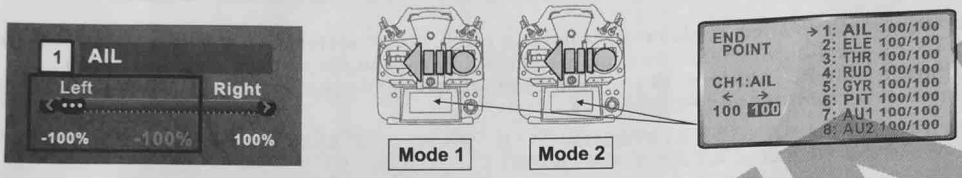


d.Confirm the direction of each channel. If interface displays opposite direction, reverse using the channel reverse function on transmitter so that movement of sticks corresponds to correct direction on interface. In addition, use EPA/Travel Adj function on transmitter to adjust the end points so that max/min travel corresponds to 100% and -100% on the interface.

d.確認各頻道方向，如果介面上顯示方向與搖桿方向相反，請調整遙控器內該頻道正方向，讓電腦介面與遙控器一致。並使用EPA、Travel ADJ功能將副翼；升降與集體螺距的最大、最小行程對應介面上輸出100%與-100%。



Also confirm all movement directions are correct. Incorrect movements can be reversed through transmitter's reverse function.
同時也要確認各動作輸出方向是否正確。如果不正確時，請由遙控"頻道正反轉"設定調整正確方向。



Using the transmitter's EPA/Travel ADJ function, adjust the maximum/minimum travel on the PC interface to 100% and -100% respectively.
使用遙控器EPA、Travel ADJ功能，將電腦介面上最大、最小行程調至100%與-100%。

CAUTION 注意

Note: Must adjust the max and min travel of aileron/elevator/pitch to correspond with 100% and -100% of transmitter stick.
注意：必須將副翼、升降、集合螺距的最大及最小行程對應至拉桿的100%與-100%。

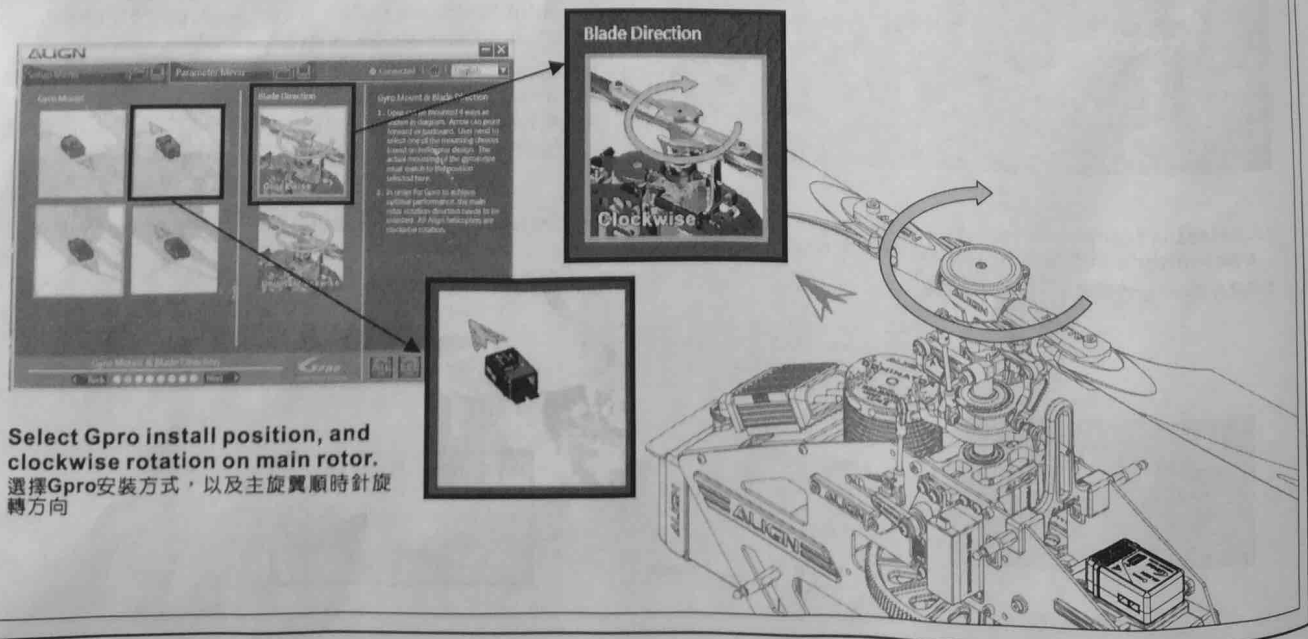
STEP3：SENSOR MOUNTING & BLADE DIRECTION
步驟3：陀螺儀安裝與主旋翼旋轉方向

a.Gpro can be mounted 4 ways as shown in diagram. Arrow can point forward or backward. User need to select one of the mounting choices based on helicopter design. The actual mounting of the gyroscope must match to the position selected here.

b.In order for Gpro to achieve optimal performance, the main rotor rotation direction needs to be selected. All Align helicopters are clockwise rotation.

a.Gpro具備4種安裝方式，如電腦介面圖示，箭頭指示標須朝前或朝後。玩家必須依直昇機結構設計，選擇其一方式安裝。所選安裝方式必須與實際安裝相同，否則會造成Gpro修正方向錯誤。

b.為讓Gpro有更優異性能必須設置主旋翼旋轉方向，所有亞拓直昇機都為順時針旋轉方向。



Select Gpro install position, and clockwise rotation on main rotor.
選擇Gpro安裝方式，以及主旋翼順時針旋轉方向

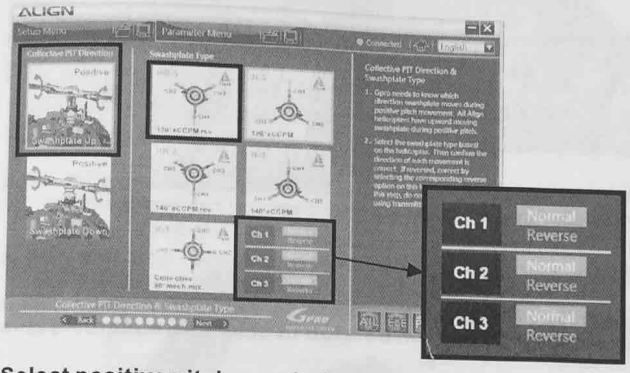
STEP4：PITCH DIRECTION & SWASH TYPE
步驟4：螺距方向與十字盤類型

a.Gpro needs to know which direction swashplate moves during positive pitch movement. All Align helicopters have upward moving swashplate during positive pitch.
b.Select the swashplate type based on the helicopter. Then confirm the direction of each movement is correct. If reversed, correct by selecting the corresponding reverse option on this interface.

a. Gpro需要知道直昇機正螺距時，十字盤的移動方向。所有亞拓直昇機都為正螺距十字盤向上的方式。
b.請依直昇機十字盤類型，選擇正確的十字盤。接著要確認直昇機十字盤運作方向，如果有錯誤，請調整介面上的伺服器正反向，使十字盤運作正確。

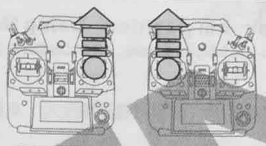
CAUTION 注 意

For this step, do not reverse the servo using transmitter's reverse function.
此步驟不可調整遙控器的頻道正反向功能。

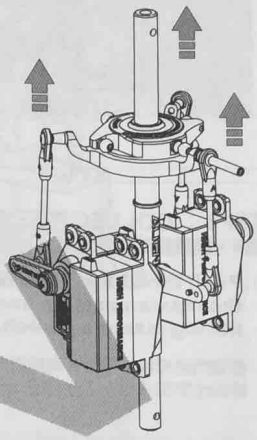


Select positive pitch swashplate up mode, and HR-3 T-REX 500L Dominator swashplate type.
選擇正螺距十字盤向上方式，以及HR-3 T-REX 500L Dominator的十字盤類型。

Swashplate must move up. If there are any incorrect servo movements, adjust the servo direction per diagram on left until correct movement is achieved.
十字盤必須向上，如果有伺服器動作錯誤，請調整左圖的伺服器正反向，使十字盤動作正確。



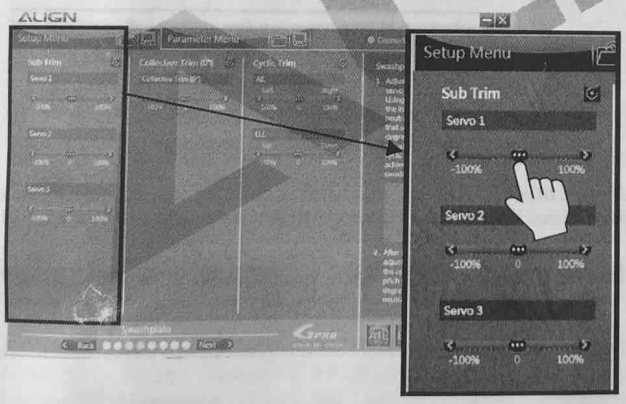
Mode 1　Mode 2

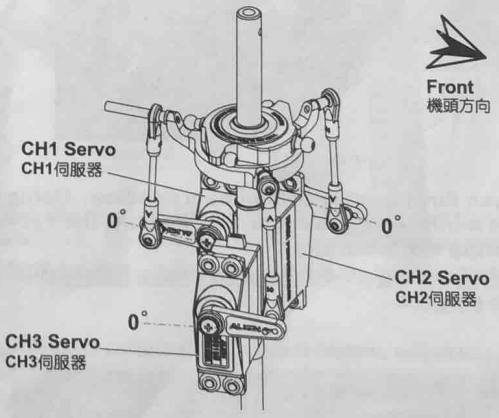


STEP5：SWASHPLATE ADJUSTMENT
步驟5：十字盤調整

a.Adjust the neutral point of each servo and swashplate level. Using the subtrim function on the interface here, adjust the neutral point of each servo so that servo arm is level at 0 degrees. Follow by the adjustment of push rod length or cyclic pitch subtrims here to achieve horizontal level of swashplate.

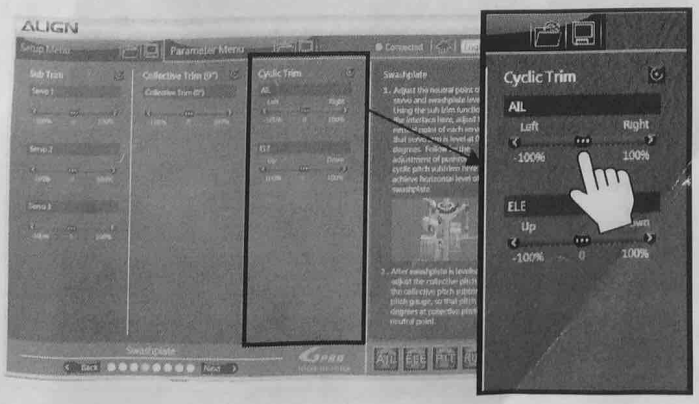
a. 調整各伺服器中立點與十字盤的水平。利用介面上的伺服器微調功能，逐一調整各伺服器中立點，讓伺服器擺臂水平0度，並配合拉桿長度的調整或循環螺距微調，使十字盤呈水平。

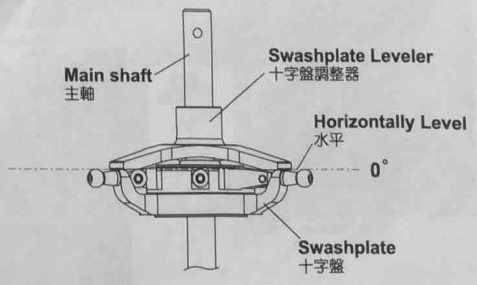




b.Swashplate level can also be adjusted here through cyclic pitch trim function.

b.這邊也可以利用循環螺距微調功能，調整十字盤水平。

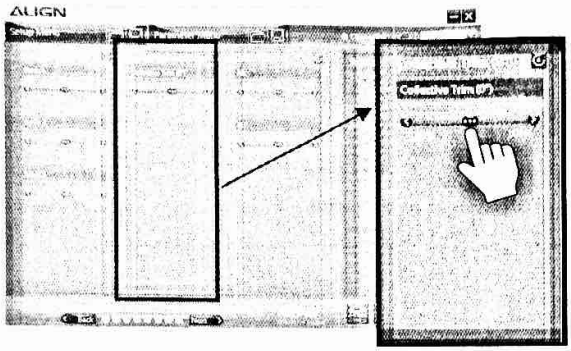


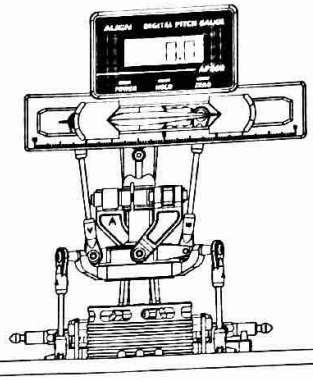


Swash leveler can be used during swashplate leveling adjustments.
調整十字盤水平可以用十字盤調整器。進行調整，來確保十字盤水平狀態。

c.After swashplate is leveled, adjust the collective pitch using the collective pitch subtrim and a pitch gauge, so that pitch is 0 degrees at collective pitch neutral point.

c.十字盤水平後，利用集體螺距微調且搭配數位螺距規使用，將集體螺距中間點調為0度。



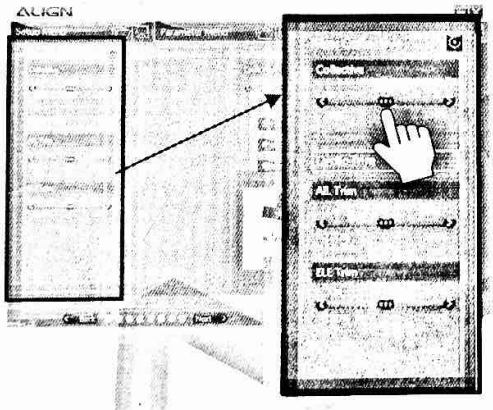


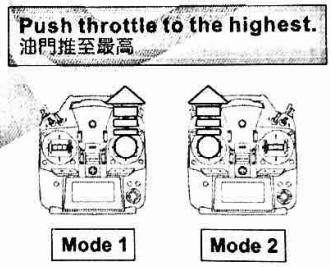
STEP6： COLLECTIVE PITCH AND CYCLIC PITCH

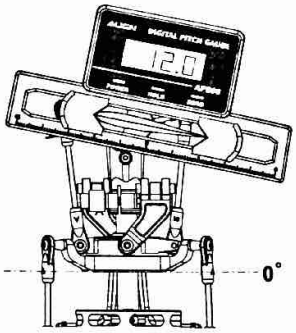
步驟6：集體螺距&循環螺距

a-1.Push throttle stick to maximum position. Using the positive collective pitch parameter and a pitch gauge, adjust the maximum pitch angle. At this time, the cyclic pitch subtrims below can be used to achieve swashplate level during maximum pitch.

a-1. 將油門搖桿推至最大，利用正向集體螺距搭配數位螺距規使用，來調整所需的最大螺距角度。此時也可以使用下方的循環螺距微調，來調整最大螺距時的十字盤水平。

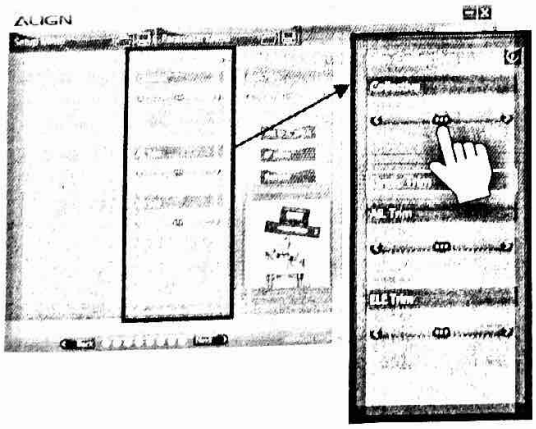


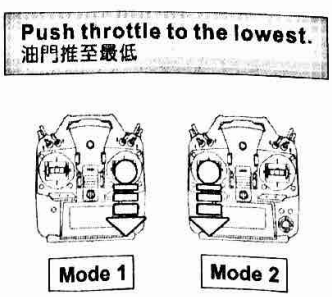


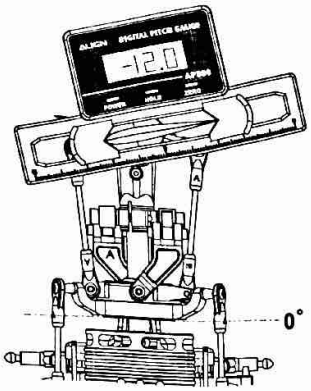


a-2.Push throttle stick to minimum position. Using the positive collective pitch parameter and a pitch gauge, adjust the minimum pitch angle. At this time, the cyclic pitch subtrims below can be used to achieve swashplate level during minimum pitch.

a-2. 將油門搖桿推至最小，利用負向集體螺距搭配數位螺距規使用，來調整所需的最小螺距角度。此時也可以使用下方的循環螺距微調，來調整最小螺距時的十字盤水平。





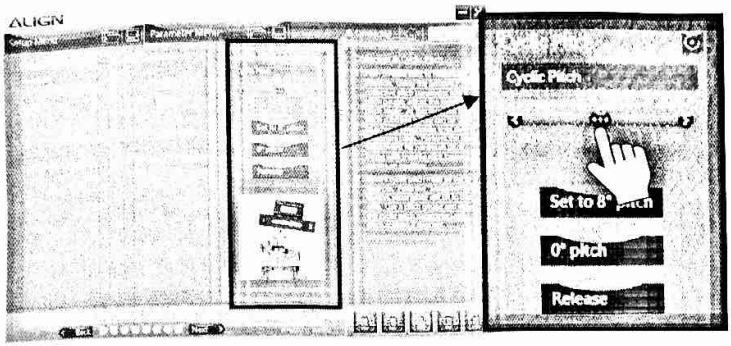


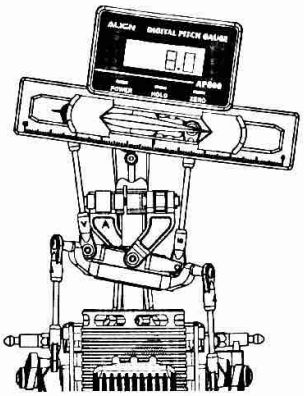
CAUTION 注 意

Please unplug motor wires or activate therottle HOLD when performing Gpro configuration.
進行Gpro設定時，請拔除馬達線或切到油門HOLD模式，設定完畢後再重新開啟Gpro電源。

b.Gpro's cyclic pitch must be set to 8 degrees. Push the"Set to 8 degrees pitch" button, swashplate will tilt to one side. Use a pitch gauge and adjust the cyclic pitch parameter until pitch achieve 8 degrees.

b.Gpro循環螺距必須設定為"8度"。請先按"設定在8度螺距"，此時十字盤會傾斜一邊，使用數位螺距規調整"循環螺距"數值，讓角度達到8度。





Note: When adjusting cyclic pitch, swashplate will be locked at "8 degrees cyclic pitch" or"0 degrees pitch" when selected. Press"Release" after completion of adjustments to unlock.

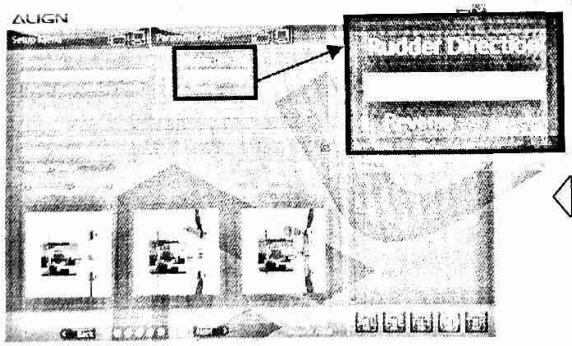
註：調整循環螺距時，當您按下"設定在8度螺距"或"0度螺距"，十字盤會鎖在該設定，調整完畢後請按"解除鎖定"後，才會解除螺距鎖定。

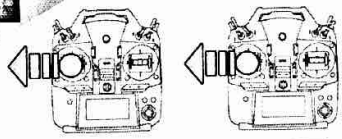
STEP7：RUDDER SETTING

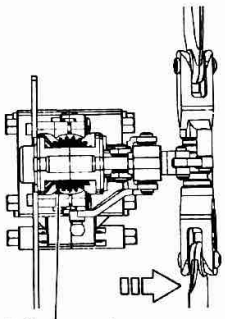
步驟7：尾舵設定

a.First select the type of rudder servo.
b.Confirm rudder servo direction. Reverse on the interface if needed.

a.先選擇所使用尾舵伺服器種類。
b.確認尾舵方向，如果不正確，可調整介面上的尾舵方向。





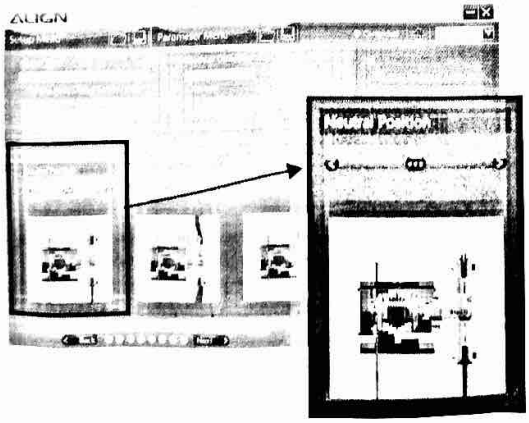


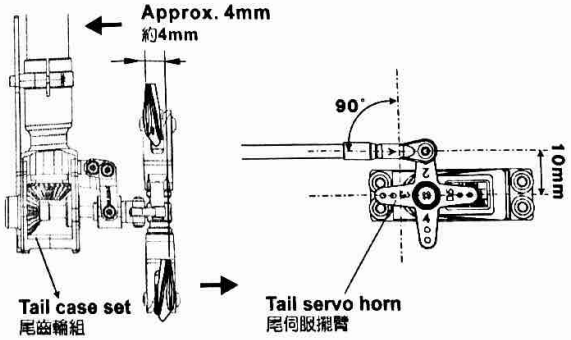
Pushing rudder stick to left will cause tail pitch slider to slide right as show above. Reverse rudder direction if incorrect.

尾舵打左舵，尾滑套會向右移動，如上圖所示。如果不正確，請更改尾舵方向。

c.Rudder center can be adjusted through Neutral Position setting. Please follow the diagram below, adjust so that servo horn is 90° to servo, and rudder pitch slider is in the middle position.

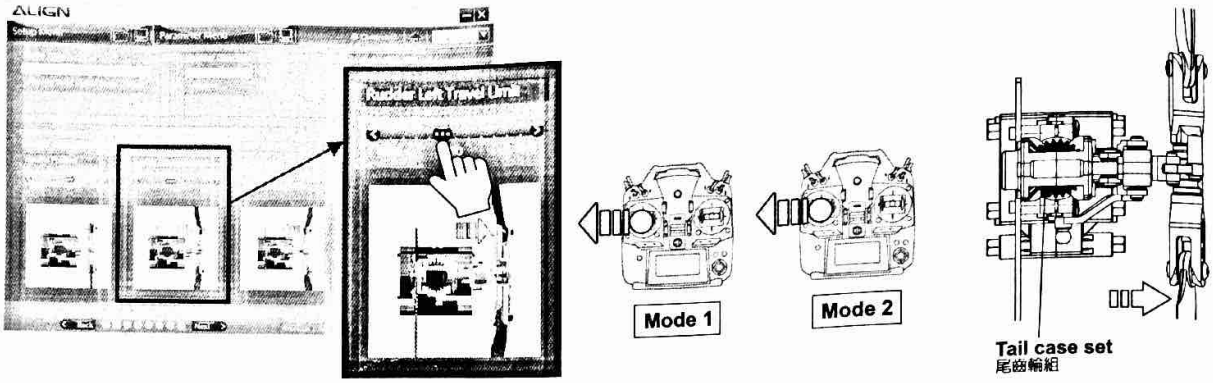
c.您可以利用尾舵中立點設定來微調中立點。調整請依下圖所示，伺服器舵片須與伺服器呈90°，且尾滑套須在置中位置。





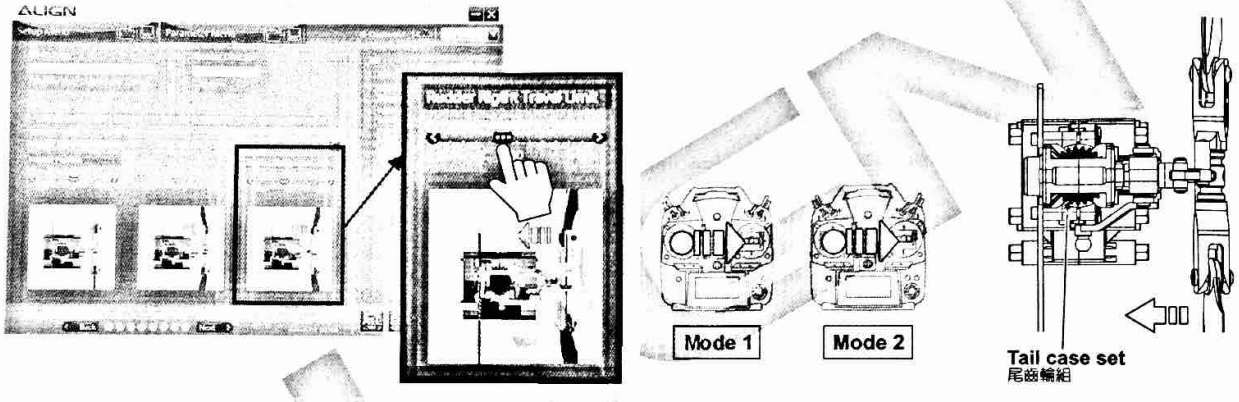
d.Push rudder stick on transmitter all the way left, and adjust the parameter on interface so the rudder is at maximum left without binding.

d.將遙控器尾舵搖桿左推至最大，調整介面上的數值，讓左舵至最大不干涉。



e.Push rudder stick on transmitter all the way right, and adjust the parameter on interface so the rudder is at maximum right without binding.

e.將遙控器尾舵搖桿右推至最大，調整介面上的數值，讓右舵至最大不干涉。



Note: Please set the rudder gain in heading lock mode, actual gain value differs amongst servos and helicopters. The goal is to find the maximum gain without tail hunting. This can only be done through actual flight tests.

註：請將尾舵感度調整為鎖定模式，感度值的大小會隨著伺服器與直昇機的不同而有所差異，一般而言，在不產生追蹤現象（直昇機尾部出現左右搖擺的情況）的前提下感度值愈高愈好，所以只能透過實際飛行的狀況來進行調整。

STEP8：GLOW(NITRO) THROTTLE GOVERNOR

步驟8：引擎直昇機定速器

⚠ CAUTION 警 告

If your helicopter is an electric helicopter. This section can be skipped.

如果您使用的是電動直昇機，請略過此項設定

Glow(nitro) helicopters can activate governor function here. The RPM sensor must be installed correctly on helicopter.

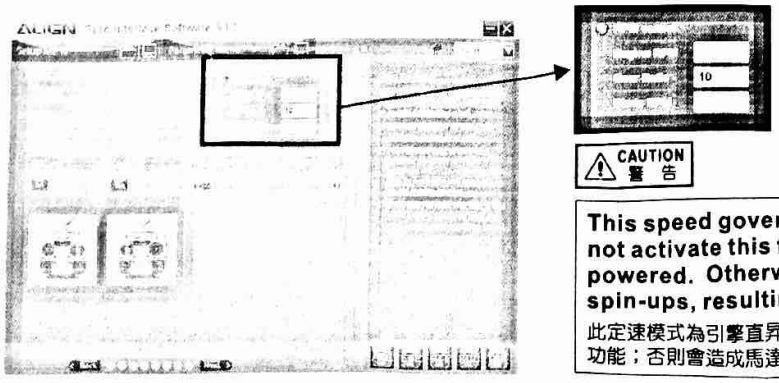
燃油直昇機可以開啟油機定速功能使用，直昇機上務必正確安裝定速感應器。

a.Turn ON governor function, and enter the correct gear ratio.

b.Push throttle stick to minimum position, press SET to record minimum value. Then push throttle stick to maximum and press SET to record maximum value.

a.將定速功能開啟，並輸入正確的齒輪比。

b.將油門搖桿拉至最低，按下"設定"記錄最小值，接著油門推至最高，按下"設定"記錄最大值。



⚠ CAUTION 警 告

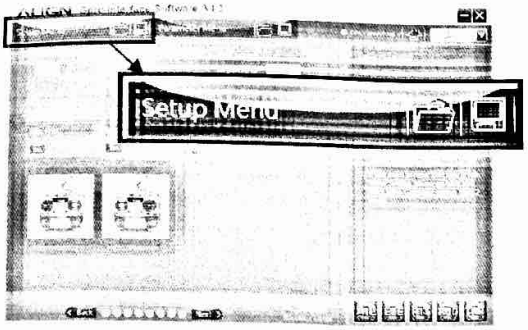
This speed governor function is for nitro power only. Do not activate this function if your helicopter is electric powered. Otherwise it may cause unintentional motor spin-ups, resulting in dangerous situations.

此定速模式為引擎直昇機專用功能，如果您使用的是電動直昇機，請勿開啟此功能；否則會造成馬達旋轉，而發生不可預期的危險。

STEP 9: COMPLETE HELICOPTER SETUP.
步驟9：完成直昇機設定

After completing helicopter setup, please proceed to flight parameter setup.

完成直昇機設定後，請接續進行飛行參數設定。



Load Setup File
讀取直昇機設定檔案

Save Setup File
儲存直昇機設定檔案

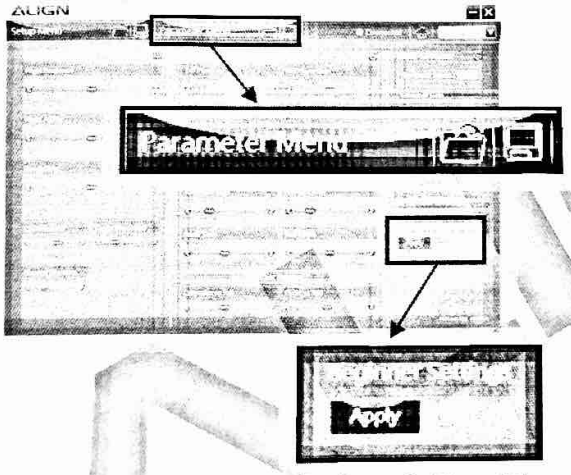
Gpro provides saving function for parameters (both helicopter setting and flight parameters). After completing setup, you can save the configuration parameters into PC for future use.

Gpro提供設定參數(直昇機設定、飛行參數)儲存功能。設定完畢後，您可以將設定參數儲存至電腦，方便往後設定調定用。

5.PARAMETER MENU 飛行參數設定

Flight parameter consists of adjustments to improve helicopter flight characteristics and styles. You can fine tune these parameters to suit your preference. Gpro has flight enhancement specific to helicopter sizes. Please select the correct helicopter class on this settings page.

飛行參數是提升直昇機飛行特性與風格上的調整，您可依照個人操控手感與喜好，調整符合您需求的飛行手感。Gpro有針對大小直昇機進行飛行優化，所以在此設定頁面，您必須選擇正確直昇機級別的設定。



Load Parameter File
讀取飛行參數檔案

Save the file
儲存飛行參數檔案

Gpro provides saving function for parameters (both helicopter setting and flight parameters). After completing setup, you can save the configuration parameters into PC for future use.

Gpro提供設定參數(直昇機設定、飛行參數)儲存功能。設定完畢後，您可以將設定參數儲存至電腦，方便往後設定調定用。

Beginner Settings：If you are a beginner or unfamiliar with radio control, please select "Beginner Settings" so that Gpro can provide more stable and more suitable control feel.

初學者建議參數：如果您剛入門或操控技術不純熟，建議點選“初學者建議參數”，此預設值可以讓Gpro有更穩定、更適合您的操控手感。

CAUTION 注意

When Gpro is connected to the PC or smartphone for configuration setup, Gpro will disable electronic speed control. After completing setup, remember to power Gpro back on.

當Gpro接上電腦或手機進行調整時，請拔除主馬達動力電源，待完成調整設定後，務必重新開啟接收器電源。

Gpro SPECIFICATIONS Gpro產品規格

1.Operating voltage range:DC 3.5V~8.4V
2.Operating current consumption:<100mA @4.8V
3.X and Y axis Operating Angle Range:-300~+300 degree
4.Z axis Operating Angle Range:-600~+600 degree
5.Sensor resolution:12bit
6.Supports 90/120/135/140 CCPM swashplates
7.Spektrum and JR Satellite antennas support (Replaces original factory receiver)
8.Futaba S.BUS/JR X.BUS system support
9.Rudder support 760 μ narrow band servos.
10.Supports multi-blade rotor heads.
11.Engine speed governor range: 10500-21000 RPM
12.Operating Temperature:-20~65degree
13.Operating Humidity:0%~95%
14.Size/Weight:36.5x25.2x15.6 mm Size/11.5g
15.RoHs cerification stamp

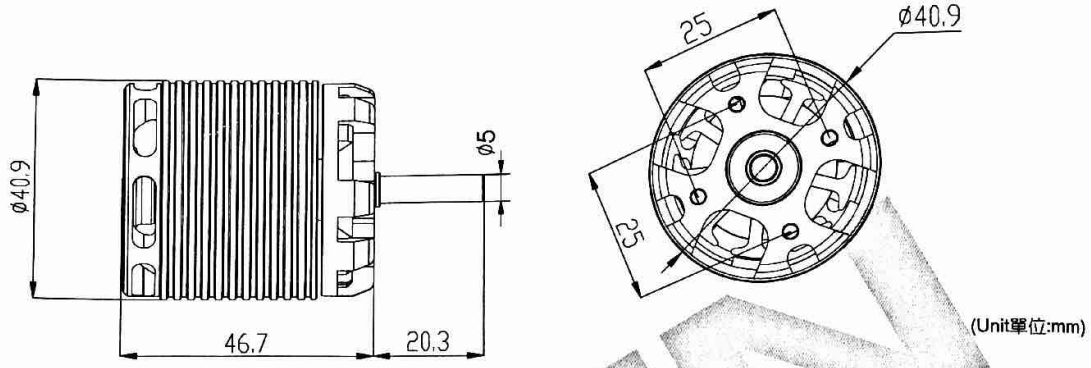
1.適用電壓:DC 3.5~8.4V
2.消耗電流:<100mA @ 4.8V
3.偵測側滾及前滾角速度：±300度/sec
4.偵測尾舵角速度：±600度/sec
5.感測器解析度：12位元(12 BIT)
6.支援傳統90度與120、135、140度CCPM十字盤
7.支援Spektrum與JR衛星天線
8.支援Futaba S.BUS/JR X.BUS系統接收機
9.尾舵支援760μ窄頻伺服器
10.支援多槳旋翼頭
11.引擎定速器轉速範圍:10500~21000RPM
12.操作溫度:-20℃~65℃
13.操作濕度:0%~95%
14.尺寸/重量: 36.5x25.2x15.6mm/11.5g
15.符合RoHS限用規章

15.RCM-BL500MX 1600KV POWER COLLOCATION REFERENCE 無刷動力數據參考表

RCM-BL500MX MOTOR 無刷馬達

This new Brushless motor developed by the ALIGN POWER R&D TEAM, is packed with the latest, cutting edge technology available today. It features exceptional levels of high-torque power. The 500MX utilizes an 6-pole outrunner stator-rotor and unrivaled Ndfeb extra strong magnets that traditional magnets cannot compare to. Also included is a high temperature, wear-resisting, low friction, double ZZ high efficiency bearing. The 500MX will be the most revolutionary motor operating on low current amperage, and delivering high torque to RC models.

由亞拓動力團隊獨家研發出新款的無刷馬達，具有超高扭力特色，採用9槽矽鋼片、6極外轉子以及傳統磁鐵無法比擬的釹鐵鋁超強磁鐵，搭配高溫耐磨的雙ZZ超高效能精密軸承設計，電流低、扭力強，將是下一波動革命中的最具代表性的一顆星。



(Unit單位:mm)

SPECIFICATION 尺寸規格：

KV	KV值	1600KV(RPM/V)	Input voltage	輸入電壓	6S
Stator Arms	矽鋼片槽數	9	Magnet Poles	磁鐵極數	6
Max continuous current	最大持續電流	75A	Max instantaneous current	最大瞬間電流	110A(5sec)
Max continuous power	最大持續功率	1600W	Max instantaneous power	最大瞬間功率	2300W(5sec)
Dimension	尺寸	Shaft 軸 ϕ5x40.9x66.8mm	Weight	重量	Approx. 197g

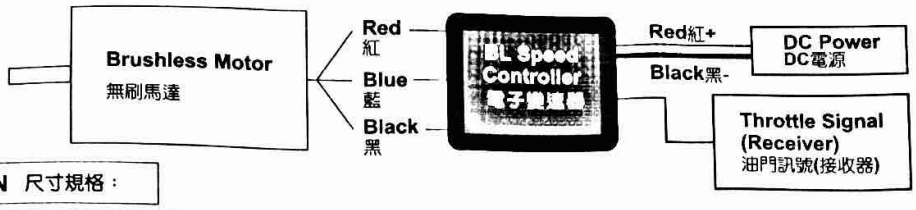
16.RCE-BL70G BRUSHLESS SPEED CONTROLLER INSTRUCTION MANUAL 無刷調速器使用說明

PRODUCT FEATURES 產品特色

1. 5-6V step-less adjustable BEC output allowing custom voltage setting to match servo specification.
2. BEC output utilizing switching power system, suitable for 7.4-22.2V (2s-6s) Li battery, with continuous current rating of 3A, and burst rating of 5A.
3. Three programmable throttle speed settings to support quick throttle response.
4. Include soft start and governor mode.
5. Small and compact PCB design for lightweight and simple installation.
6. Large heat sink for optimum thermal performance.
7. Highly compatible to work with 98% of all brushless motors currently on the market.
8. Ultra-smooth motor start designed to run with all kinds of brushless motors.
9. The power inlet utilizes a Japanese made "Low ESR" capacitor in order to provide stable power source.
10. The throttle has more than 200 step resolution that provides great throttle response and control.

1.5~6伏特無段可調式BEC輸出，可依伺服器規格與所需的特性自行設定電壓。
2.BEC輸入端採用交換式電源設計，適用7.4~22.2V(2S~6S)鋰電，持續耐電流3A，瞬間5A。
3.三段可程式油門反應速度，使動力的反應隨傳隨到。
4.具緩啟動及Govener Mode定速功能。
5.體積小，窄型設計，安裝於機身容易。
6.有散熱片設計，可延長電變壽命。
7.超高相容性，可對應市面上98%無碳刷馬達。
8.絕佳起步設計，無論國產、進口、內轉、外轉無刷馬達皆起步順暢。
9.電池電源端採用日製Low ESR低阻抗電解電容，大幅提高電源之穩定性。
10.油門達200段以上解析度，無格數之油門感覺。

WIRING ILLUSTRATION 接線示意圖



SPECIFICATION 尺寸規格：

Model 型號	Continuous Current 持續	Peak Current 瞬間	BEC Output BEC輸出	Dimension 尺寸	Weight 重量
RCE-BL70G	70A	110A 5sec	Output voltage: 5-6V step-less adjustment Continuous current 3A; Burst current 5A 輸出電壓:5～6V無段可調式 承受電流:持續3A、瞬間5A	65x31x18mm	72g

1. Good temperature situation for working at the maximum current
2. Supporting motor types: 2 ~10 pole in/outrunner brushless motors.
3. Supporting maximum RPM: 2 pole → 190,000 rpm ; 6 pole → 63,000 rpm.
4. Input voltage: 5.5V ~ 25.2V(2~6S Li-Po)

NOTE : 1. When setting to the Quick throttle response speed, the accelerative peak current will increase.
2. To minimize possible radio interference induced by switching power system, BEC should be installed at least 5cm away from the receiver. The use of 2.4G receiver is recommended.

1. 持續最大電流需在機體散熱良好情況下。
2. 支援馬達型式：二極至十數極之內外轉子無碳刷馬達。
3. 支援最高轉速：二極→190,000rpm; 六極→63,000rpm 。
4. 輸入電壓 :5.5V-25.2V(2～6S Li-Po)

注意：1. 設定為高油門反應速度時，加速瞬間電流會有增大情形。
2. 內建 Switching BEC ，安裝時請與接收器保持至少 5cm 以上的距離以避免干擾接收器(建議使用較穩定的 2.4G 系統接收器)。

FUNCTIONS 產品功能

1. Brake Option - 3 settings that include Brake disabled/Soft brake/Hard brake.
2. Electronic Timing Option - 3 settings that include Low timing/Mid timing/High timing. Generally, 2 pole motors are recommended to use low timing, while 6 or more poles should use Mid timing. High timing gives more power at the expense of efficiency. Always check the current draw after changing the timing in order to prevent overloading of battery.
3. Battery Protection Option- 2 settings that include Li-ion, Li-poly High/Middle cutoff voltage protection. The default setting is high cutoff voltage protection. CPU will automatically determine cell number of input Lithium battery (2S~6S). This option will prevent over-discharge of the battery. The following reference is the guideline for setting the Battery Protection option.

3-1 Li-ion/Li-poly High cutoff voltage protection-When the voltage of single cell drops to 3.2V, the first step of battery protection mode will be engaged by the ESC resulting in reduced power. The pilot should reduce the throttle and prepare landing. If the voltage of single cell drops to 3.0V, the second step of battery protection mode will be engaged resulting in power cutoff.
(*Note 1) For 22.2V/6cells Lithium battery, the full charged voltage will be approximately 25.2V.
According to this input voltage, CPU will determine that this is a 3cell battery.
First step protection: 3.2V x 6cell=19.2V
Second step protection: 3.0V x 6cell= 18V
When the voltage drops to 19.2V, the power will be reduced. When the voltage drops to 18V, the power will be cut off.

3-2 Li-ion/Li-poly Middle cutoff voltage protection- This option is same as instruction 3-1, but when the voltage of single cell drops to 3.0V, the first step of battery protection will be engaged. When the voltage of single cell drops to 2.8V, the second step of battery protection will be engaged. (*Note 1)
Note 1: Second step of battery protection only works when Aircraft mode is setting to the option 4-1.
Note: this option is only suitable for a fully charged battery pack in good working condition.

4. Aircraft Option: 3 settings that include Normal Airplane / Helicopter 1 / Helicopter 2.
Normal Airplane Mode is used for general airplanes and gliders. When flying Helicopters, you can choose Helicopter 1 Mode, or Helicopter 2 Mode. Helicopter 1 Mode provides Soft Start feature. Helicopter 2 Mode provides Soft Start and Governor Mode.
5. Throttle response speed: 3 settings that include standard/ Medium/ Quick throttle response speed.
The default setting is "quick speed". Use this option to adjust the setting according to flight character. For example, setting at Medium or Quick speed for 3D and powerful flight to make the power response more quickly, but note the accelerative peak current and power expense will increase.
6. BEC output voltage setting: 5-6V step-less adjustment.
This option allows custom voltage setting. Default setting is 5.5V; please adjust the voltage according to the specification of the servo (speed and resistance). Prior to entering the setup mode, a voltmeter needs to be connected to the power inlet of the servo (speed and resistance). Prior to entering the setup mode, a voltmeter needs to be connected to the power inlet of the receiver (as illustration) to monitor the selected voltage. The voltage is set by varying the throttle stick position from low (5V) to high (6V).

The voltmeter needs to be connected to any un-use inlets "+" and "-" to measure the selected voltage.
將電壓表連接到任一未使用通道的"+"端及"-"端，以量測所選擇的電壓。

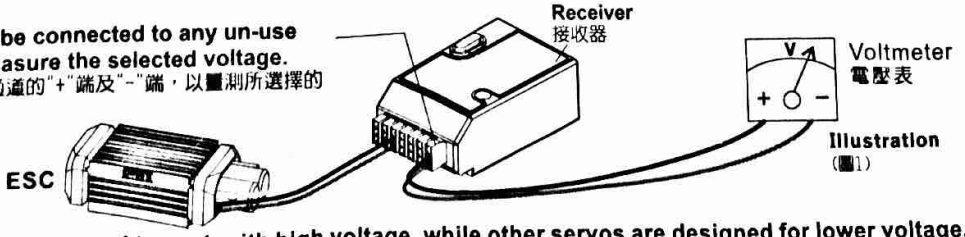


Illustration
(圖1)

NOTE : Certain servos are designed to work with high voltage, while other servos are designed for lower voltage. To avoid damage to servos, please follow the servo's factory specification to determine the proper voltage setting.
注意：部份伺服器不適合較高的電壓下操作，請依原廠適用電壓規格設定，避免造成伺服器燒毀。

7. Thermal Protection: When the ESC temperature reaches 80° C for any reason, it will engage the battery protection circuit, reducing power to the ESC. We recommend mounting the ESC in a location with adequate air flow and ventilation.
8. Safe Power On Alarm: When the operator turns on the ESC, it will automatically detect the transmitter signal. The ESC will emit a confirmation tone and enter normal operation mode if the throttle is set to the lowest position. If the throttle position is at full throttle, it will begin to enter Setup Mode. If the throttle is in any other position, the ESC will emit an alarm and not enter into user mode for safety precautions.
9. Aircraft Locator: If the aircraft should land or crash in an unexpected location and become lost, the pilot can enable the Aircraft Locator Option. The aircraft locator option is engaged by turning off the transmitter. When the ESC does not receive a signal from the transmitter for 30 seconds, it will start to send an alarm to the motor. The sound of the alarm will aid the pilot to locate the aircraft. This option will not work with a PCM receiver that has SAVE function enabled, or with low noise resistant PPM receivers.

1. 煞車設定：三段選擇分為無煞車 / 軟性煞車 / 急煞車
2. 進角設定：三段選擇分為低進角 / 中進角 / 高進角
設定時機分為二極以及六極以上無碳刷馬達，二極無碳刷馬達一般適用低進角，若希望馬達轉速提高，可將進角設定為中進角。六極以上無碳刷馬達一般適用中進角，若希望馬達轉速提高，可將進角設定為高進角。然而進角之調整需要注意電流之變化，避免電池過載，影響電池及馬達壽命。
3. 電池保護電壓設定：二段選擇分為 Li-Ion 、Li-Po 高截止電壓保護 / 中截止電壓保護
出廠設定為高截止電壓保護；此功能會自動判定所輸入鋰電池的 cell 數 (2～6S)，並提供使用者對該電池之放電保護，以避免因放電電壓過低而造成電池損壞，以下為設定值之解說：
3-1 Li-Ion/Li-Po 高截止電壓保護：當鋰電單 cell 壓降達 3.2V 時，電變會啟動第一階段保護，使動力間歇性中斷，此時使用者應將油門收小，準備降落；而當單 cell 電壓持續壓降達到 3.0V 時則會啟動第二階段保護，完全限制動力輸出 (註 1: 僅在 4-1 選項 " 一般飛機模式 " 下才會啟動第二階段保護)。
例：以一個使用 22.2V 6cell 鋰電池之系統而言 22.2V 鋰電池充飽電壓約 25.2V，此輸入電壓 CPU 會自動判定為 6cell 鋰電。
第一階段保護 :3.2Vx6cell=19.2V
第二階段保護 :3.0Vx6cell=18V 當電壓降至 19.2V 時，動力會間歇性中斷，當壓降達到 18V 時則完全限制動力輸出。
3-2 Li-Ion/Li-Po 中截止電壓保護：同 3-1 功能說明，但單 cell 壓降達到 3.0V 時，會啟動第一階段保護，單 cell 壓降達到 2.8V 時啟動第二階段保護 (註 1)。
注意：以上功能僅適用於充飽電，且功能正常的鋰電池。
4. 飛機模式設定：三段式選擇分為：一般飛機模式 / 直昇機模式 1/ 直昇機模式 2
使用於一般飛機或滑翔機時，請設定於一般飛機模式，使用於直昇機時可選擇直昇機模式 1 ：具有緩啟動功能，或直昇機模式 2: 具有緩啟動及 Govener Mode 定速功能。
5. 油門反應速度設定：三段選擇分為標準 / 中速 / 快速
出廠設定值為 " 快速 " 油門反應速度，此功能提供使用者依所需的飛行特性來作適當的調整，例如 3D 飛機與劇烈的 3D 直昇機飛行時可設定為中速或快速，使動力反應更加快速、靈敏， 但須注意提高油門反應速度時，加速瞬間電流與耗電量會有增大的情形。
6. BEC 輸出電壓設定 :5～6V 無段調整
本功能提供使用者自行設定 BEC 輸出電壓，初始電壓為 5.5V，使用者可依伺服器的規格與所需的特性 (速度與扭力) 自行更改設定；進入此項設定前，請先將電壓表連接到接收器的電源 端 (如圖 1)，用以監看所選擇的電壓，設定時以油門搖桿的位置來決定輸出電壓，油門搖桿最低為 5 伏特，最高為 6 伏特，之間的電壓值可移動搖桿的位置任意設定。
7. 溫度保護：當電變因不良之空氣對流或是過載輸出導致溫度上升達 80℃時，電變會啟動溫度保護，而使動力間歇性中斷，建議將電變裝置在機艙內空氣對流之位置，並實際使用電流表量測 輸出電流，以達到電變之最佳效率。
8. 開機防暴衝提醒功能：當使用者開啟電變電源時，系統會自動偵測發射機之設定，如果發射機油門未置於最低點，或未置於最高點準備進入設定模式，馬達將不會轉動，同時會有警示聲響提醒。
9. 尋機功能：當飛機降落在長草區無法以目視定位時，使用者可將發射機關閉，當電變無法接收來自接收機信號時，電變會於三十秒後使馬達發出警示聲響，以利定位。此功能不適用於設定了 SAVE 功能之 PCM 接收機，或抗雜訊低之 PPM 接收機。

SETUP MODE 設定模式

1. **Setup mode: Make sure to connect the ESC to the throttle channel of the receiver. Please refer to the user manual of your radio system. The second step is to connect the 3 power-out signal pins to the brushless motor. Before you turn on the transmitter, please adjust the throttle stick to the maximum full throttle position. Proceed to connect the battery to the ESC. You will hear confirmation sounds as soon as you enter the SETUP MODE. Please refer to page 37 for details.**

2. **Throttle stick positions in Setup mode: Setup mode includes six settings: Brake, Electronic Timing, Battery Protection, Aircraft,Throttle Response Speed and BEC output voltage. Every setting has three options. Simply place the throttle stick in the highest, middle,and lowest positions for each setting. For example, first brake setting (Hard): move the stick to the highest position. Then timing setting (mid): move the throttle stick in the middle position.**

1. 進入設定模式：將電變與接收器之油門 Channel 連接，不同之遙控系統請參閱您遙控系統之使用手冊，馬達之三條線亦與電變連接，將發射器之油門搖桿推到最高點，使之於全油門狀態，先開啟發射器電源，再將電源連接至電變，進入設定模式後，馬達將有設定模式之提示聲響。請參考第 37 頁程式化設定模式說明。

2. 設定模式中之動作：設定模式共含有六項設定，分別為煞車、馬達進角、電池保護、飛機模式、油門反應速度及 BEC 輸出電壓等設定，詳細內容請參考產品功能之解 說。每一項設定中各含三段設定，各項設定以油門搖桿之上、中、下位置來決定其設定值。
例如：煞車設定時，油門搖桿撥至最高，則設定為急煞車，進入第二項進角設定時，油門搖桿撥至中間，則設定為中進角。

Mode 設定模式 / Throttle position 油門搖桿	Low 低	Middle 中	High 高
Brake 煞車設定	● Brake disabled(1-1) 無煞車 (1-1)	Soft brake(1-2) 軟性煞車 (1-2)	Hard brake(1-3) 急煞車 (1-3)
Electronic Timing 進角設定	Low-timing(2-1) 低進角 (2-1)	● Mid-timing(2-2) 中進角 (2-2)	High-timing(2-3) 高進角 (2-3)
Battery Protection 電池保護電壓設定	● High cutoff voltage protection(3-1) 高截止電壓保護 (3-1)	Middle cutoff voltage protection(3-2) 中截止電壓保護 (3-2)	—
Aircraft 飛機模式設定	Normal Airpane/Glider(4-1) 一般飛機 / 滑翔機 (4-1)	● Helicopter 1 (Soft Start)(4-2) 直升機模式 1(緩啟動功能)(4-2)	Helicopter 2 (Soft Start+ Governor Mode)(4-3) 直升機模式 2(緩啟動 +Govener Mode 定速功能)(4-3)
Throttle response speed 油門反應速度設定	Standard(5-1) 標準 (5-1)	Medium speed(5-2) 中速 (5-2)	● Quick speed(5-3) 快速 (5-3)
BEC output voltage BEC 輸出電壓設定	5.0V	● 5.5V	6.0V

Note: "●" Default setting
註: "●" 表示出廠設定值

Chart A
表 A

STEP1 步驟1

Turn on Transmitter, and then receiver power.
先開啟遙控器電源，再開啟接收器電源。

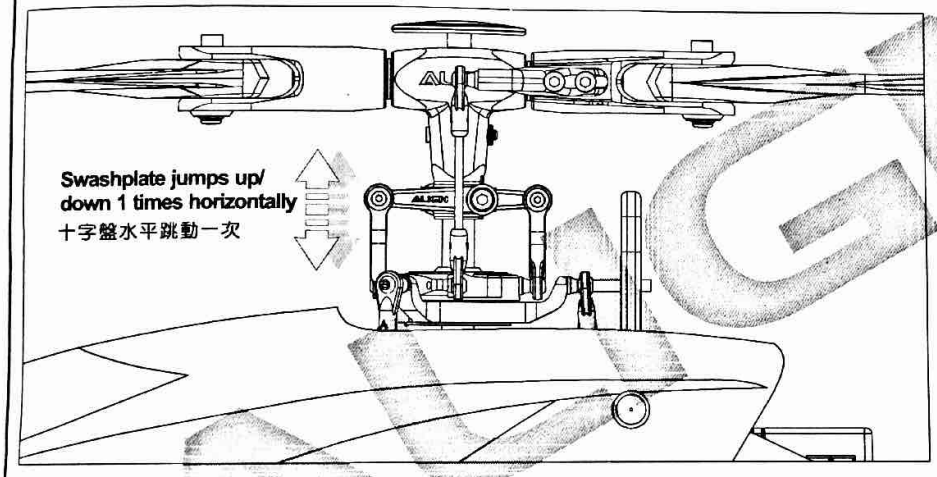
STEP2 步驟2

Do not move the helicopter of control sticks so the gyro sensor can initialize properly.
請勿移動直昇機與撥動搖桿，以利陀螺儀感應器進入初始化程序。

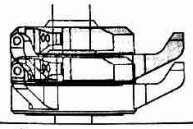
STEP3 步驟3

As shown , swashplate will jump horizontally once indicating successful initialization. If the swashplate is tilted while jumping, this is an indication of improper setup, requiring performing the flybarless setup again (Please refer to flybarless system setup). Until the helicopter is properly initialized, helicopter pitch will not be moveable. If the system cannot initialize and the STATUS LED is flashing red, please check to ensure helicopter is stationary, or if there are any loose connections. After proper initialization, green STATUS LED indicates rudder tail locking mode, while red LED indicate non-tail locking mode.

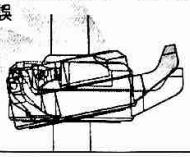
如圖示，初始化完成後，十字盤會保持水平上下小幅跳動一次，表示完成開機程序；如十字盤為傾斜跳動一次，則表示設定錯誤，須進入無平衡翼系統重新設定。（參考Gpro無平衡翼系統設定）完成開機前直昇機螺距被固定無法動作，如果一直無法完成開機程序STATUS紅燈閃爍，請檢查開機時直昇機是否靜止或訊號線未接妥，確認後重新開機。正常開機後，STATUS亮綠燈表示尾舵為鎖定模式，亮紅燈為非鎖定模式。



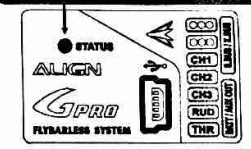
○ Swashplate jumps up and down 1 times horizontally represents successful initialization.
十字盤水平跳動一次代表正常開機



× Swashplate jumps up and down 1 times tilted represents setup error.
十字盤傾斜跳動一次代表設定錯誤



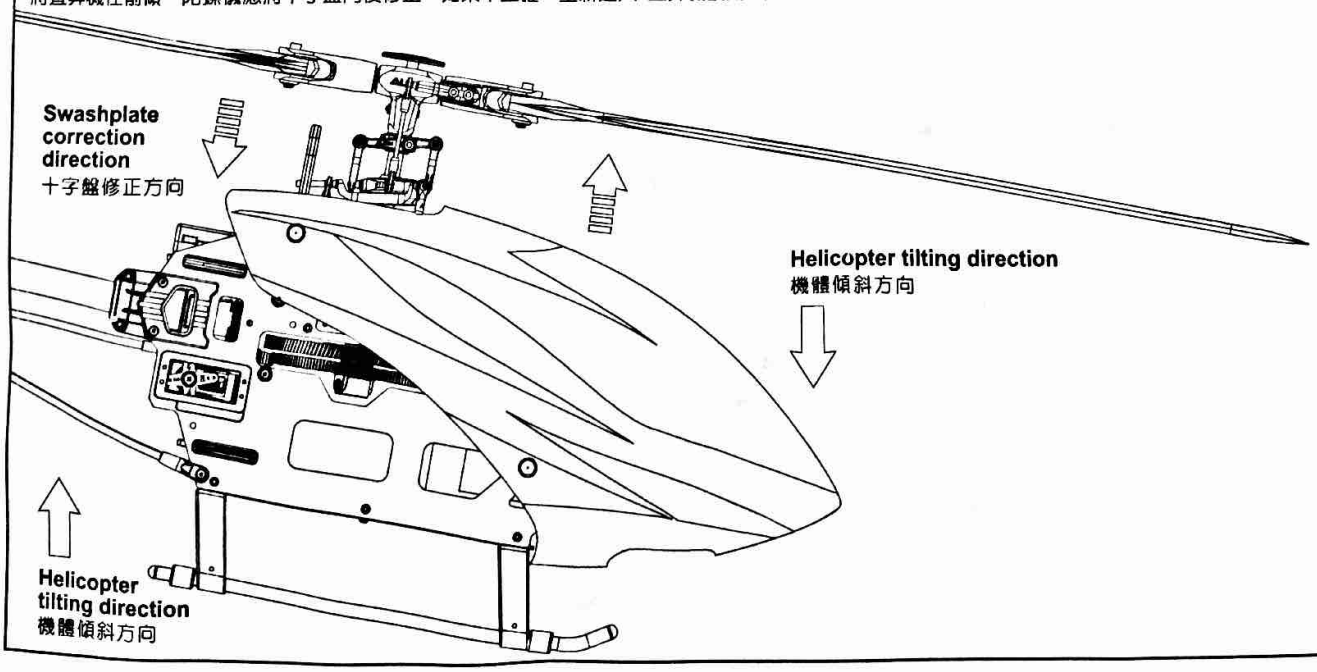
Green = rudder in heading lock mode
Red = rudder in normal mode
綠燈為尾舵鎖定模式
紅燈為尾舵非鎖定模式



STEP4 步驟4

Tilt the helicopter forward, gyro should compensate by tilting swashplate back. If incorrect, go back to helicopter setup and check for proper setting in gyro and main rotor direction.

將直昇機往前傾，陀螺儀應將十字盤向後修正，如果不正確，重新進入"直昇機設定的陀螺儀&主旋翼方向"確認陀螺儀安裝方向是否正確。



STEP5 步驟5

Tilt the helicopter right, gyro should compensate by tilting swashplate left. If incorrect, go back to helicopter setup and check for proper setting in gyro and main rotor direction.

將直昇機往右傾，陀螺儀應將十字盤向左修正，如果不正確，重新進入"直昇機設定的陀螺儀&主旋翼方向"確認陀螺儀安裝方向是否正確。

STEP6 步驟6

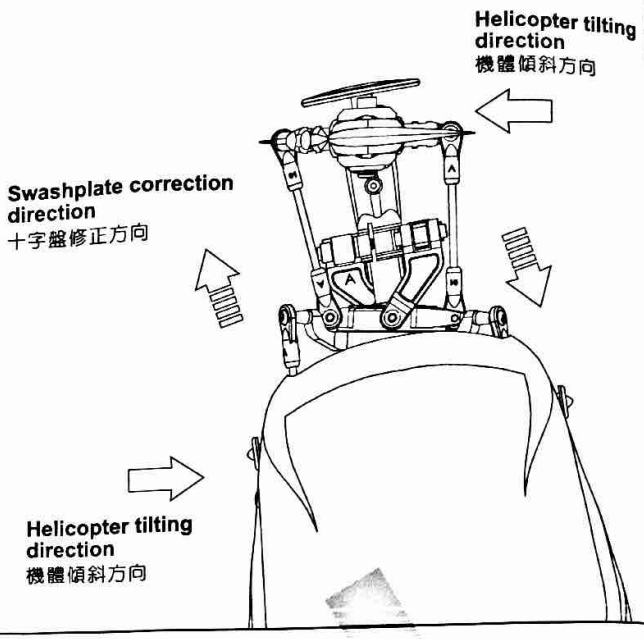
Check the center of gravity (CG) and adjust component placement until CG point is right on the main shaft of the helicopter.

檢視直昇機體重心是否適當請先調整直昇機體重心位置至主軸中心線下方位置。

STEP7 步驟7

With all above steps checked, restart the system and begin flight test.

確定所有功能正常，重新開機，完成開機程序後進入飛行測試。

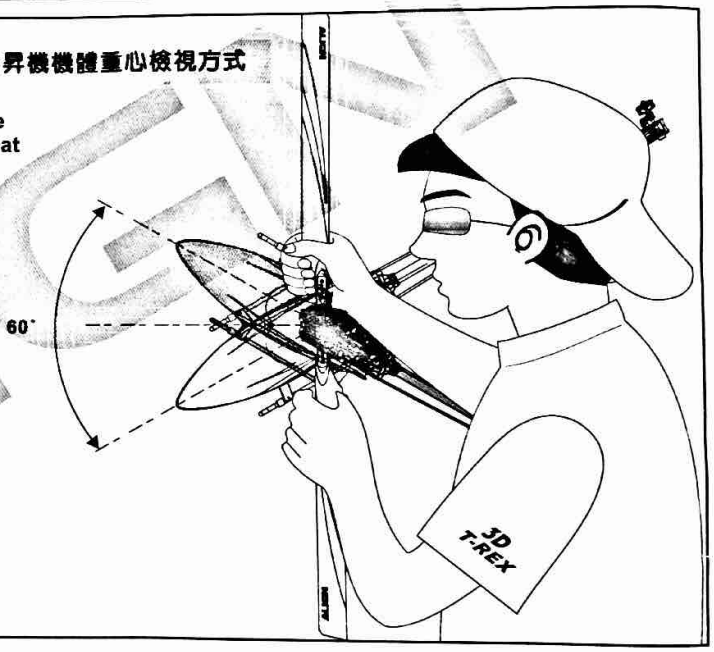


HELICOPTER CG CHECK PROCEDURE 直昇機機體重心檢視方式

After installed the battery, hold the helicopter as shown. Once the helicopter stops rotating, the helicopter's CG can be seen at where the head is pointing relative to the main shaft.

電池固定後，將直昇機如圖示舉起，等待直昇機停止轉動後檢視機頭方向，正確重心應落在機身（主軸附近）位置。

Adjust the frame's CG within +/- 60 degrees from level.
以水平線上下夾角 60° 內為適當的範圍來調整機體的重心。



18.FLIGHT ADJUSTMENT AND SETTING 飛行動作調整與設定

PLEASE PRACTICE SIMULATION FLIGHT BEFORE REAL FLYING 飛行前請事先熟練電腦模擬飛行

A safe and effective practice method is to use the transmitter flying on the computer through simulator software sold on the market. Do a simulation flight until you familiarize your fingers with the movements of the rudders, and keep practicing until the fingers move naturally.

1. **Place the helicopter in a clear open field (Make sure the power OFF) and the tail of helicopter point to yourself.**
2. **Practice to operate the throttle stick (as below illustration) and repeat practicing "Throttle high/low", "Aileron left/right", "Rudder left/right", and "Elevator up/down".**
3. **The simulation flight practice is very important, please keep practicing until the fingers move naturally when you hear operation orders being call out.**

在還沒瞭解直昇機各動作的操控方式前，嚴禁實機飛行，請先進行電腦模擬飛行的練習，一種最有效、最安全的練習方式，就是透過市面販售的模擬軟體，以遙控器在電腦上模擬飛行，熟悉各種方向的操控，並不斷的重複，直到手指可熟練的控制各個動作及方向。

1.將直昇機放在空曠的地方(確認電源為關閉)，並將直昇機的機尾對準自己。

2.練習操作遙控器的各搖桿(各動作的操作方式如下圖)，並反覆練習油門高/低、副翼左/右、升降舵前/後及方向舵左/右操作方式。

3.模擬飛行的練習相當重要，請重複練習直到不需思索，手指能自然隨著喊出的指令移動控制。

Mode 1	Mode 2	Illustration 圖示
Aileron 副翼		Move left 左移 / Move right 右移 / Rotate left 左翻 / Rotate right 右翻
Elevator 升降/前後		Fly forward 前進 / Fly backward 後退 / Forward rotate 前翻 / Backward rotate 後翻
Throttle 油門		Ascent 上升 / Descent 下降
Rudder 方向		Turn right 右旋 / Turn left 左旋

FLIGHT ADJUSTMENT AND NOTICE 飛行調整與注意

CAUTION 注意

◎Check if the screws are firmly tightened.
◎Check if the transmitter and receivers are fully charged.
◎再次確認→螺絲是否鎖固?
◎發射器和接收器電池是否足夠。

- When arriving at the flying field.
- 當抵達飛行場

CAUTION 注意

If there are other radio control aircraft at the field, make sure to check their frequencies and tell them what frequency you are using. Frequency interference can cause your model, or other models to crash and increase the risk of danger.
假使飛行場有其他遙控飛機，請確認他們的頻率，並告知他們您正在使用的頻率，相同的頻率會造成干擾導致失控和大大地增加風險。

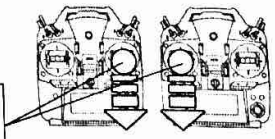
STARTING AND STOPPING THE MOTOR 啓動和停止馬達

CAUTION 注意

First check to make sure no one else is operating on the same frequency. Then place the throttle stick at lowest position and turn on the transmitter.
首先確認附近沒有其他相同頻率的使用，然後打開發射器將油門搖桿推到低點。

CAUTION 注意

Check if the throttle stick is set at the lowest position.
確認油門搖桿是在最低的位置。



◎Are the rudders moving according to the controls?
◎Follow the transmitter's instruction manual to do a range test.
◎方向舵是否隨著控制方向移動？
◎根據發射器說明書進行距離測試。

- Check the movement.
- 動作確認

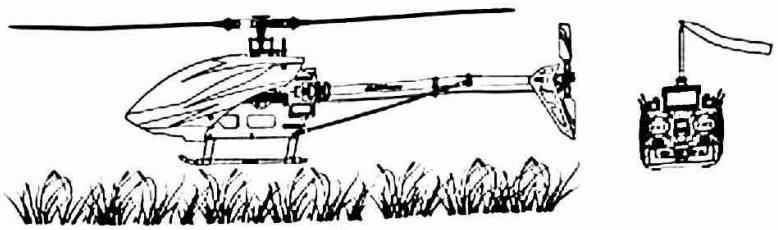
ON! Step1
First turn on the transmitter.
先開啟發射器

ON! Step2
Connect to the helicopter power
接上直昇機電源

OFF! Step3
Reverse the above orders to turn off.
關閉電源時請依上述操作動作反執行。

This procedure is best performed on soft surfaces such as grass. The use of rubber skid stopper is recommended on hard surface to prevent vibration feedback from the ground to Gpro, resulting in over-corrections.

將直升機置於柔軟地面上，建議硬地起飛腳架裝上避震墊圈，避免升空前腳架與過硬的地面震動太大反饋至機身上的Gpro，影響陀平衡調系統升空前過度修正。



CAUTION 注意

If swashplate should tilt prior to lift off, do not try to manually trim the swashplate level. This is due to vibration feedback to the Gpro, and will disappear once helicopter lifts off the ground. If manual trim is applied, helicopter will tilt immediately after liftoff.

直昇機離地前，十字盤可能因Gpro受震動的反饋，使十字盤有傾斜的情形，此時請勿刻意將十盤修正為水平狀態，此現象只要離地升空時立即解除，可平穩升空；若刻意將十字盤修正為水平時，反而會造成感應器過度修正，一離地即偏往修正方向的危險。

MAIN ROTOR ADJUSTMENTS 主旋翼雙槳平衡調整

1.Before adjusting, apply a red piece of tape on one blade, or paint a red stripe with a marker or paint to identify on blade.
2.Raise the throttle stick slowly and stop just before the helicopter lifts-off ground. Look at the spinning blades from the side of the helicopter.
3.Look at the path of the rotor carefully. If the two blades rotate in the same path, it does not need to adjustment. If one blade is higher or lower than the other blade, adjust the tracking immediately.

1.調整前先在其中一支主旋翼的翼端，貼上有顏色的貼紙或畫上顏色記號，方便雙槳調整辨識。
2.慢慢的推起油門搖桿到高點並且停止，在飛機剛離地面前，從飛機側邊觀察主旋翼轉動。
3.仔細觀察旋翼軌跡(假如兩支旋翼移動都是相同軌跡，則不需要調整;可是如果一支旋翼較高或較低產生"雙槳"的情形時，則必須立刻調整軌跡)。

a.When rotating, the blade with higher path means the pitch is too big. Please shorten DFC ball link for regular trim.
b.When rotating, the blade with lower path means the pitch is too small. Please lengthen DFC ball link for regular trim.

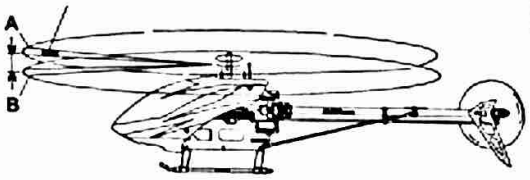
a.旋翼轉動時較高軌跡的主旋翼表示螺距(PITCH)過大，請調短DFC連桿球修正。
b.旋翼轉動時較低軌跡的主旋翼表示螺距(PITCH)過小，請調長DFC連桿球修正。

CAUTION 注意

Tracking adjustment is very dangerous, so please keep away from the helicopter at a distance of at least 10m.
調整軌跡非常危險，請於距離飛機最少10公尺的距離。

Incorrect tracking may cause vibrations. Please repeat adjusting the tracking to make sure the rotor is correctly aligned. After tracking adjustment, please check the pitch angle is approx. +5~6° when hovering.
不正確的旋翼軌跡會導致震動，請不斷重複調整軌跡，使旋翼軌跡精準正確。
在調整軌跡後，確認一下Pitch角度在停旋時應為大約+5~6°。

Color mark 有標示記號的主旋翼



FLIGHT ADJUSTMENT AND NOTICE 飛行調整與注意

◎During the operation of the helicopter, please stand approximately 10M diagonally behind the helicopter.
○飛行時，請站在直昇機後方最少10公尺。

CAUTION 注意

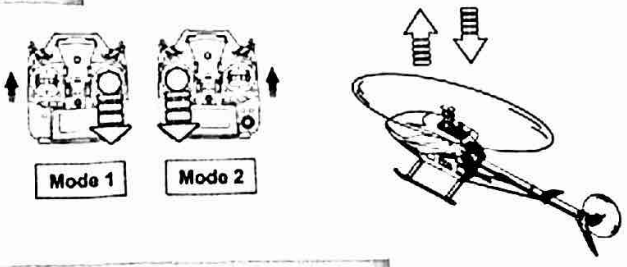
◎Make sure that no one or obstructions in the vicinity.
◎For flying safety, please carefully check if every movement and directions are correct when hovering.
◎確認鄰近地區沒有人和障礙物。
◎為了飛行安全，您必須先確認停懸時各項操控動作是否正常。

CAUTION 注意 Do not attempt until you have some experiences with the operation of helicopter.
嚴禁無遙線操控飛行經驗者操控飛行。

STEP 1 THROTTLE CONTROL PRACTICE 油門控制練習

◎When the helicopter begins to lift-off the ground, slowly reduce the throttle to bring the helicopter back down. Keep practicing this action until you control the throttle smoothly.

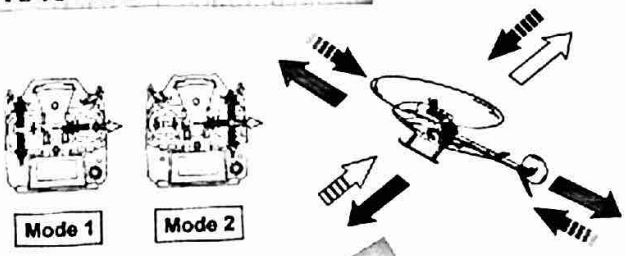
○當直昇機開始離地時，慢慢降低油門將飛機降下，持續練習飛機從地面上升和下降直到您覺得油門控制很順。



STEP 2 AILERON AND ELEVATOR CONTROL PRACTICE 副翼和升降控制練習

1.Raise the throttle stick slowly.
2.Move the helicopter in any direction back, forward, left and right, slowly move the aileron and elevator sticks in the opposite direction to fly back to its original position.

1.慢慢升起油門搖桿。
2.使直昇機依指示:移動向後/向前/向左/向右，慢慢的反向移動副翼和升降搖桿並將直昇機開回到原來位置。



CAUTION 注意

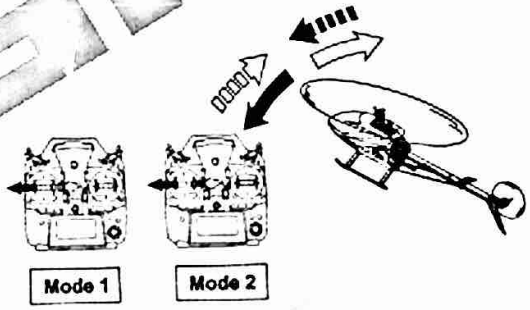
◎If the nose of the helicopter moves, please lower the throttle stick and land the helicopter. Then move your position diagonally behind the helicopter 10M and continue practicing.
◎If the helicopter flies too far away from you, please land the helicopter and move your position behind 10M and continue practicing.

○當直昇機機頭偏移時，調降低油門並且降落，然後移動自己的位置到直昇機的正後方10公尺再繼續練習。
○假如直昇機飛離你太遠，請先降落直昇機，並到直昇機後10公尺再繼續練習。

STEP 3 RUDDER CONTROL PRACTICING 方向舵操作練習

1.Slowly raise the throttle stick.
2.Move the nose of the helicopter to right or left, and then slowly move the rudder stick in the opposite direction to fly back to its original position.

1.慢慢升起油門搖桿。
2.將直昇機機頭移動左或右，然後慢慢反向移動方向舵搖桿並將直昇機飛回原本位置。

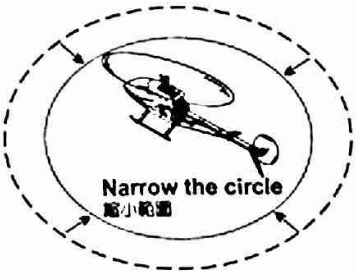


STEP 4

After you are familiar with all actions from STEP1 to 3, draw a circle on the ground and practice within the circle to increase your accuracy.

當你覺得 STEP1~3 動作熟悉了，在地上畫個圈並在這個圈圈的範圍內練習飛行，以增加你操控的準確度。

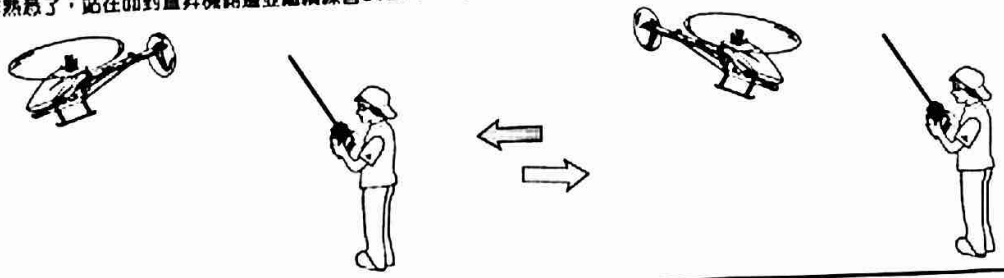
○You can draw a smaller circle when you get more familiar with the actions.
○當你更加習慣操作動作，你可以畫更小的圈圈。



STEP 5 DIRECTION CHANGE AND HOVERING PRACTICE 改變直昇機方向和練習停旋

After you are familiar with STEP1 to 4, stand at side of the helicopter and continue practicing STEP1 to 4. Then repeat the STEP1 to 4 by standing right in front of the helicopter.

當你覺得STEP1~4動作熟悉了，站在面對直昇機側邊並繼續練習STEP1~4。之後，站在直昇機機頭右邊重複步驟練習。



	Problem 狀況	Cause 原因	Solution 對策
Blade Tracking 雙槳平衡	Tracking is Off 雙槳	Pitch linkage rods are not even length PITCH連桿長度調整不平均	Adjust length of DFC ball link. 調整DFC連桿頭長度
Hover 停懸	Headspeed too low 主旋翼轉速偏低	Excessive pitch 主旋翼的PITCH偏高	Adjust DFC ball link to reduce pitch by 4 to 5 degrees. 調整DFC連桿頭調低Pitch約+4~5度
		Hovering throttle curve is too low 停懸點油門曲線過低	Increase throttle curve at hovering point on transmitter (around 60%) 調高停懸點油門曲線(約60%)
	Headspeed too high 主旋翼轉速偏高	Not enough pitch 主旋翼的PITCH偏低	Adjust DFC ball link to increase pitch by 4 to 5 degrees. 調整DFC連桿頭調高Pitch約+4~5度
		Hovering throttle curve is too high 停懸點油門曲線過高	Decrease throttle curve at hovering point on transmitter (around 60%) 調低停懸點油門曲線(約60%)
Rudder Response 尾舵反應	Drifting of tail occurs during hovering, or delay of rudder response when centering rudder stick. 停懸時尾翼向某一邊偏移，或撥動方向舵並回復到中立點時，尾翼產生延遲，無法停頓在所控制位置上。	Rudder neutral point improperly set 尾中立點設定不當	Reset rudder neutral point 重設尾中立點
		Rudder gyro gain too low 尾舵陀螺儀感度偏低	Increase rudder gyro gain 增加尾舵陀螺儀感度
	Tail oscillates (hunting, or wags) at hover or full throttle 停懸或全油門時尾翼左右來回搖擺。	Rudder gyro gain too high 尾舵陀螺儀感度偏高	Reduce rudder gyro gain 降低尾舵陀螺儀感度
Oscillation during flight 飛行抖動	Elevator and aileron action causes helicopter to oscillate forward/backward or left/right. 升降舵、副翼舵打舵動作時，機體前後或左右抖動	Swashplate gain in flight parameters is too high, causing oscillation. 飛行參數中的十字盤感度感度偏高，產生追蹤現象	Lower swashplate gain. 將十字盤感度調低
	Helicopter front bobbles (nods) during forward flight. 直線飛行時，機頭點頭	Worn servo, or slack in control links 伺服器老化，控制結構有虛位	Replace servo, ball link, or linkage balls. 更換伺服器、連桿頭、球頭
Drifting during flight 飛行飄移	Helicopter pitches up during forward flight or aileron input causes helicopter to drift 直線飛行機頭上揚或副翼動作飄移	Swashplate gain in flight parameter is too low. 飛行參數中的十字盤感度偏低	Increase swashplate gain. 將十字盤感度調高
Control Response 動作反應	Slow Forward/Aft/Left/Right input response 前後左右飛行動作反應偏慢	Flying style or flight response setting or Flight Parameter is too low. 飛行參數中的飛行風格或飛行反應偏低	Increase flying style or flight response. 調高飛行風格或飛行反應
	Sensitive Forward/Aft/Left/Right input response 前後左右飛行動作反應偏快	Flying style of flight response or Flight Parameter is too high. 飛行參數中的飛行風格或飛行反應偏高	Lower flying style or flight response. 調低飛行風格或飛行反應

If above solution does not resolve your issues, please check with experienced pilots or contact your Align dealer.
※在做完以上調整後，仍然無法改善情況時，應立即停止飛行並向有經驗的飛手諮詢或連絡您的經銷商。

Q&A 1

Gpro cannot power up after power is applied?
(1)Check if transmitter and helicopter power are on.
(2)Check for proper power to system, and working power cable between Gpro and receiver.
(3)Check if proper receiver type selected.
(4)Check if elevator/aileron channels neutral point is 0 in Gpro's"transmitter and receiver"setting.
(5)Ensure there are no movement during Gpro's initializing process.
Gpro 接電後 Gpro 無法啟動？
(1) 檢查發射機及直昇機電源是否開啟。
(2) 檢查系統電源是否正常，Gpro 與接收器之間電源線是否正常連接。
(3) 檢查接收器類型是否選擇正確。
(4) 檢查 Gpro" 遙控器與接收器 " 設定，升降、副翼頻道中立點是否為 0。
(5) 注意 Gpro 啟動時機體必須保持靜止，陀螺穩定後 Gpro 才可以啟動。

Q&A 2

Incorrect swashplate movement after setting up Gpro.
(1)Check if transmitter is set to H-1(1-Servo-Normal) traditional swashplate type.
(2)Check "Swashplate Type" on Gpro is set correctly.
(3)Check for correct swashplate servo direction.
(4)Check for correct swashplate servo channel sequence.

Gpro 完成設定後，十字盤動作不正確？
(1) 檢查遙控器是否有選擇 H-1(1-Servo-Normal) 傳統十字盤模式。
(2) 檢查 Gpro" 十字盤類型 " 是否有選擇正確。
(3) 檢查十字盤伺服機方向設定正確。
(4) 檢查十字盤伺服機接線順序正確。

Q&A 3

Helicopter cannot maintain level plane during pirouetting or helicopter tilting forward/back/left/right during takeoff?
Please re-adjust swashplate level.
直昇機尾舵自旋時盤面不平或起飛時直昇機有左右或前後傾斜現象？
請重新調整十字盤水平。

Q&A 4

Helicopter tilts forward/back during vertical ascend/descend?
Please adjust the"Collective Pitch Elevator Compensation" option in Flight Parameters. If helicopter's tail dips down when elevator is pulled hard up, this setting can also be adjusted. The more the tail dips, the larger the compensation value.
直昇機直上直下時有前或後傾現象？
請調整飛行參數頁面的 " 集體螺距升降舵補償 "，直昇機急拉向上如果尾巴有下垂現象，可以調整此值，下垂越嚴重，數值需調越大。

Q&A 5

Helicopter drifts during flight?
(1)Increase the "Swashplate Gain" in Flight Parameters.
(2)Check if the swashplate servos are too slow (recommended spec calls for servo speed within 0.08sec/60degree).
(3)Note: Only digital servos are supported by Gpro.
直昇機飛行時有飄移現象？
(1) 將飛行參數頁面的 " 十字盤感度 " 調高。
(2) 檢查推動十字盤的伺服器是否過慢。（建議選擇動作速度 0.08sec/60 度以內的規格）
(3) 注意：Gpro 只支援數位伺服機。

Q&A 6

Unstable hover, oversensitive control effect?
(1)Try using the "Recommended Beginner Parameters" option in flight parameter.
(2)Lower the"Flying Style" and"Flight Response" parameter in flight parameter menu.
停懸時不穩定，有動作過靈敏現象？
(1) 可套用飛行參數頁面的 " 初學者建議參數 "。
(2) 將飛行參數頁面的 " 飛行風格 " 與 " 飛行反應 " 數值調低。

Q&A 7

Incorrect helicopter swashplate and rudder compensation direction?
(1)Check Gpro installation position setting is set correctly.
(2)Check proper channel sequence of the swash plate servos.
直昇機十字盤與尾舵修正方向錯誤？
(1) 檢查 Gpro 的陀螺儀安裝位置設定是否正確。
(2) 檢查十字盤伺服機接線順序是否正確。

Q&A 8

Can parameters be adjusted through Bluetooth during flight?
No. As a safety precaution, Gpro will disable ESC when entering parameter setting mode. If adjustment to Gpro is done through Bluetooth prior to flight, Gpro needs to be power cycled before flying again.
是否可以飛行時用藍牙傳輸器調整參數？
不行，進入參數設定時，為了安全考量，Gpro 會關閉電子變速器。在飛行前使用藍牙傳輸器調整 Gpro 後，必須重新接電才能飛行。

Q&A 9

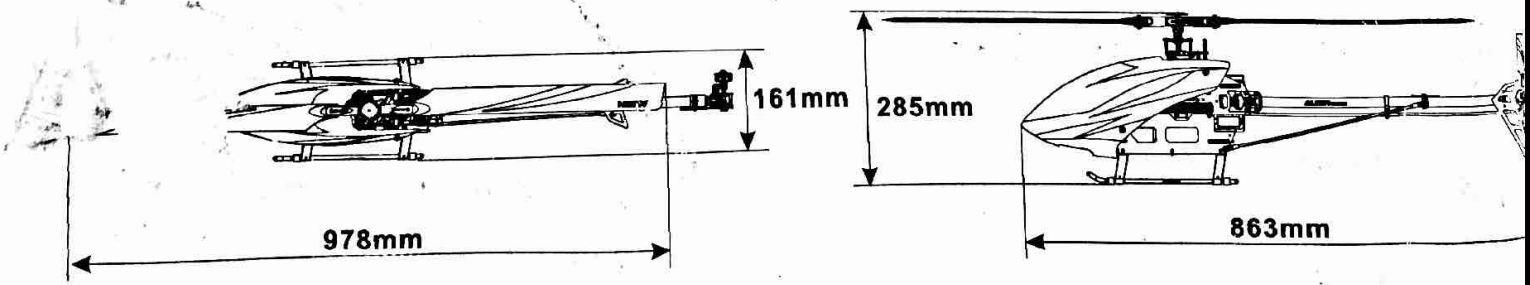
No response when adjusting rudder gain, as if rudder is not compensating.
Check correct setting on rudder gain channel.
調整尾舵感度，沒有反應，尾舵沒有修正動作。
檢查尾舵感度頻道是否設定正確。

Q&A 10

Spring action after pirouetting.
(1)Check overall rudder system, and if there are sufficient left/right travel on rudder.
(2)Insufficient rudder gain. Increase gain until there are slight hunting on the rudder, then slightly back off the gain until ideal feel is achieved.
尾舵自旋停止時有回彈現象。
(1) 檢查尾舵機構及左右行程是否足夠。
(2) 尾舵感度不足，請將尾舵感度調至有追蹤現象，再稍往回調低感度至理想感度。

Specifications & Equipment/規格配備:

Length/機身長:863mm
Height/機身高:285mm
Main Blade Length/主旋翼長:425mm
Main Rotor Diameter/主旋翼直徑:978mm
Tail Rotor Diameter/尾旋翼直徑:206mm
Motor Pinion Gear/馬達齒輪:12T
Main Drive Gear/傳動主齒輪:134T
Autorotation Tail Drive Gear/尾驅動主齒:145T
Tail Drive Gear/尾翼傳動齒:36T
Drive Gear Ratio/齒輪傳動比:1:11.17:4.03
Flying Weight(without battery)/全配重(不含電池): Approx. 1500g



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ALIGN CORPORATION LIMITED MADE IN TAIWAN
2014.Nov.15 G00641